# NISSAN R834 Supplement-i

# SERVICE MANUAL

### NISSAN MODEL R34 SERIES

#### QUICK REFERENCE INDEX

GENERAL INFORMATION	GI
ENGINE CONTROL SYSTEM	EC
TRANSFER	TF
PROPELLER SHAFT & DIFFERENTIAL CARRIER	PD
BRAKE SYSTEM	BR
STEERING SYSTEM	ST
RESTRAINT SYSTEM	RS
HEATER & AIR CONDITIONER	HA
ELECTRICAL SYSTEM	EL
SERVICE DATA	SD

### FOREWORD

This Supplement contains information concerning necessary service procedures and relevant data for the model R34 face-lift.

All information, illustrations and specifications contained in this Supplement are based on the latest product information available at the time of publication. If your NISSAN model differs from the specifications contained in this Supplement, consult your NISSAN distributor for information.

The right is reserved to make changes in specifications and methods at any time without notice.

#### C 1999 NISSAN MOTOR CO., LTD. Printed in Japan

All rights reserved. No part of this Service Manual may be reproduced or stored in a retrieval system, or transmitted in any form, or by any means, electronic, mechanical, photocopying, recording or otherwise, without the prior written permission of Nissan Motor Company Ltd., Tokyo, Japan.

### HOW TO USE THIS MANUAL

- This Service Manual only contains the service data specifications and trouble diagnosis information such as self-diagnosis, CONSULT, circuit diagram and so on.
- ► For other information not specified in this manual, refer to the following service publications.
  - Pub. No. A006029 (Japanese version Service Manual for initial production model)
  - Pub. No. WD8E-0R34J0 (Wiring diagram manual for initial production model)
  - Pub. No. SM8E-0R34J0 (English version Service Manual for initial production model)
  - Pub. No. A006030 (Japanese version Service Manual for GTR model)
  - Pub. No. WD9E-R34AJ0 (Wiring diagram manual for GTR model)

### **IMPORTANT SAFETY NOTICE**

The proper performance of service is essential for both the safety of the technician and the efficient functioning of the vehicle.

The service methods in this Service Manual are described in such a manner that the service may be performed safely and accurately.

Service varies with the procedures used, the skills of the technician and the tools and parts available. Accordingly, anyone using service procedures, tools or parts which are not specifically recommended by NISSAN must first be completely satisfied that neither personal safety nor the vehicle's safety will be jeopardized by the service method selected.

### **GENERAL INFORMATION**

SECTION G

GI

EC

TF

PD

BR

HA

ΞL

SD

#### MODIFICATION NOTICE:

GT-R model has been introduced.

### CONTENTS

CONSULT CHECKING SYSTEM	2
Function and System Application	2
Lithium Battery Replacement	2
Checking Equipment	2

IDENTIFICATION INFORMATION	
Model Variation3	ST
Vehicle Identification Number4	
Vehicle Identification Plate4	
	RS

Diagnostic test mode	Function	ENGINE	Air bag	ABS	NATS
Work support	This mode enables a technician to adjust some devices faster and more accurately by following the indications on CONSULT.	×	_	_	-
Self-diagnostic results	Self-diagnostic results can be read and erased quickly.	×	×	×	×
Trouble diagnostic record	Current self-diagnostic results and all trouble diagnostic records previously stored can be read.	—	×	-	_
ECU discriminated No.	Classification number of a replacement ECU can be read to pre- vent an incorrect ECU from being installed.	—	×	—	
Data monitor	Input/Output data in the ECM can be read.	×	-	×	-
Active test	Diagnostic Test Mode in which CONSULT drives some actuators apart from the ECMs and also shifts some parameters in a specified range.	×	_	×	
ECM part number	ECM part number can be read.	×	-	×	
Function test	Conducted by CONSULT instead of a technician to determine whether each system is "OK" or "NG".	×	—	_	-
Control unit initializa- tion	All registered ignition key IDs in NATS components can be ini- tialized and new IDs can be registered.		-	-	· <b>x</b>
Self-function check	ECM checks its own NATS communication interface.	-		-	×

#### **Function and System Application**

×: Applicable

#### **Lithium Battery Replacement**

CONSULT contains a lithium battery. When replacing the battery obey the following: **WARNING:** 

Replace the lithium battery with SANYO Electric Co., Ltd., CR2032 only. Use of another battery may present a risk of fire or explosion. The battery may present a fire or chemical burn hazard if mistreated. Do not recharge, disassemble or dispose of in fire.

Keep the battery out of reach of children and discard used battery conforming to the local regulations.

#### **Checking Equipment**

When ordering the below equipment, contact your NISSAN distributor.

Tool name	Description
NISSAN CONSULT (1) CONSULT unit and accessories (2) Program card EE980 and NATS-E940 (For NATS)	NT004

#### **IDENTIFICATION INFORMATION**



Si

SD

#### **Model Variation**

GI-3



#### **Vehicle Identification Number**

The stamping position for vehicle identification number is at the right side of cowl top panel. GF-BNR34: From BNR34-000001

#### Vehicle Identification Plate



١

### ENGINE CONTROL SYSTEM

SECTION

GI

EC

-IT

PD

BR

SD

### MODIFICATION NOTICE:RB26DETT engine has been added.

### CONTENTS

#### ENGINE AND EMISSION CONTROL OVERALL

SYSIEM	
System Description	2
Description of Engine Control	2
System Diagram	3
Component Parts Location	4
Vacuum Hose Drawing	5
Circuit Diagram	6
ECM Terminal Layout	7
TROUBLE DIAGNOSES	8

•		<u>ବ</u> ିନ
Fail-Safe and Backup Functions	8	91
Self-diagnosis	9	
CONSULT	.12	D.S
Symptom Matrix Chart	.18	110
Idle Speed Inspection and Adjustment	.19	
Ignition Timing Inspection and Adjustment	.20	HA
Air/Fuel Ratio Inspection	.21	
Fuel Pressure Inspection	.22	_
Fuel-cut Function Check	.23	
ECM Input/Output Signal Reference Value	.24	



#### **System Description**

The engine control system, which performs various controls such as the fuel injection control, ignition timing control and idle speed with a single control unit, has been adopted.

The engine immobilizer system (anti-theft device) has been adopted.

Diagnostic system applicable to CONSULT has been adopted for easier inspection, service, and trouble diagnostic operations.

#### **Description of Engine Control**

Item	Description	
Fuel injection control	<ul> <li>Performs optimum fuel injection for every operation condition for improved exhaust performance and response.</li> <li>Adopts air/fuel ratio feedback learning control that performs compensation of air/fuel ratio for improved drivability when the system is in a transitional condition due to sudden change in air/fuel ratio.</li> </ul>	
Ignition timing control	<ul> <li>Uses an ignition timing map stored in the control unit to perform controls so that the optimum ignition timing is obtained for every operating condition.</li> <li>Performs knock control, in which the ignition timing is advanced/retarded according to the presence of knocking, so that the optimum ignition timing is obtained for every operating condition and type of fuel.</li> <li>Each cylinder has a built-in ignition coil equipped with a power transistor. This provides the highest possible reliability.</li> </ul>	
Idle speed control	• Performs feedback control to obtain the target idle speed for various conditions, such as during warm-up or when the air conditioner is actuated, via the AAC valve that adjusts the intake air amount when the throttle valve is fully closed.	
Fuel pump drive control	<ul> <li>Turns the fuel pump relay ON/OFF according to the engine speed signal.</li> <li>FPCM (Fuel Pump Control Modulator) control has been adopted for reduced idle noise.</li> </ul>	
Heated oxygen sensor heater control	• Promotes warm-up of the heated oxygen sensor for improved air/fuel ratio feedback function.	
Air conditioner cut control	• Turns the air conditioner relay OFF at starting or during acceleration to reduce the engine load.	
Auxiliary electric fan control	• Turns the auxiliary electric fan relay ON/OFF according to the engine coolant temperature signal.	
Turbo pressure control	<ul> <li>Wastegate valve control solenoid valve (duty control) operation in response to existing driving conditions.</li> </ul>	
Engine immobilizer	<ul> <li>Prevents engine starting in response to data received from IMMU.</li> </ul>	
Fail-safe and backup controls	• Ensures the vehicle's safe operation and enables the vehicle to be driven in an emergency when any of the system major components (microcomputer in the control unit, engine coolant temperature sensor, etc.) fails.	
Diagnostic system	<ul> <li>For easier trouble diagnosis, self-diagnostic system is adopted and the existing diagnostic system is modified so that CONSULT can be used.</li> </ul>	

#### System Diagram



EC-3

#### ENGINE AND EMISSION CONTROL OVERALL SYSTEM

Component Parts Location



- `

#### ENGINE AND EMISSION CONTROL OVERALL SYSTEM



#### **Vacuum Hose Drawing**

- 1. Wastegate valve control solenoid valve to Vacuum gallery
- 2. Wastegate valve control solenoid valve to Vacuum gallery
- 3. Canister to Vacuum gallery
- 4. Canister to Vacuum gallery
- 5. Throttle chamber to Vacuum gallery
- 6. Air chamber to Vacuum gallery

- 7. Vacuum gallery to Vacuum gallery
- 8. Vacuum gallery to Vacuum gallery
- 9. Vacuum gallery to Vacuum gallery
- 10. Vacuum gallery to Vacuum gallery
- 11. Vacuum gallery to Vacuum controller tube





ПС-6

Service of the

#### ENGINE AND EMISSION CONTROL OVERALL SYSTEM

#### **ECM Terminal Layout**



Symbols in ( ) next to terminal numbers indicate the data link connector terminals.

**EC-7** 

#### Fail-Safe and Backup Functions

- The fail-safe function estimates the opening conditions with other input signals and selects safer conditions for the engine (vehicle) control, based on the data previously stored in the control unit, when any of the critical sensors in the ECM fails.
- The backup function allows the vehicle to be driven, using control signals previously stored in the control unit, even if the critical part of the system fails.

	Function	Related sensor	Malfunction	Fail-safe/backup	MIL indication
	Backup	ECM	The microcomputer in the control unit (CPU) is malfunctioning. Fixes the ignition timing, fuel injection pulse width, and IACV-AAC valve opening to the preset values so that the vehicle can be driven.		MIL lights up.
F f	х -	Mass air flow sensor	Output voltage dropped below 0.28V while the engine is run- ning.	Selects the fuel injection pulse width according to the engine speed and the throttle opening so that the vehicle can be driven. Fuel injection will be inhibited when the engine speed exceeded approx. 2,400 rpm. During fail-safe control, idle speed is controlled to 1,200 rpm.	_
	Fail-safe function	Engine coolant tempera- ture sen- sor	Same as malfunction indication conditions. (Refer to EC-11.)	Uses the estimated engine coolant temperature (varies with elapsed time after start) to perform controls so that the vehicle can be driven normally. Under these conditions, the auxiliary electric cooling fan will operate in tandem with the air conditioner switch.	MIL lights up.
		Intake air tem- perature sensor		Engine control in response to the estimated intake air tem- perature.	_
		Knock sensor		Judges the vehicle as of regular specification. Retards the ignition timing within the knocking range so that the vehicle can be driven normally.	
		Throttle position sensor		Determines idle position according to the base fuel sched- ule and the engine speed. Fixes the output to the preset value so that the vehicle can be driven normally.	



#### Self-diagnosis

#### MALFUNCTION INDICATOR LAMP (MIL) INDICATION

#### Diagnostic test mode I — BULB CHECK

The malfunction indicator lamp should come ON when the ignition switch is turned ON (engine not started), and go OFF when the engine is started.

21

7175

BR

ST

#### Diagnostic test mode I — MALFUNCTION WARNING

The system goes into the malfunction warning mode when any of the following conditions is satisfied, and warns the driver by lighting up the malfunction indicator lamp in the combination meter.

- Microcomputer (CPU) in the ECM is malfunctioning.
- Malfunction is detected during engine coolant temperature sensor circuit self-diagnosis.
- Malfunction is detected during overheat self-diagnosis.

#### Diagnostic test mode II — SELF-DIAGNOSTIC RESULTS

Nissan Anti-Theft System code number consists of a 3-digit numeral. For example, when it is "141", a long flash on-off cycle (14 times) and a short flash on-off cycle (1 time) appear on display.





### Diagnostic test mode II — HEATED OXYGEN SENSOR MONITOR

- This mode indicates status of the air/fuel ratio by blinks of the malfunction indicator lamp.
- Warm up the engine and increase and maintain the engine speed at 2,000 rpm. Check that the malfunction indicator lamp blinks at least five times in 10 seconds. (Air-fuel mixture ratio feedback control is clamped during idling.)

#### Self-diagnosis (Cont'd)

• During air/fuel ratio feedback control, when heated oxygen sensor output is high (rich): MIL goes OFF.

when heated oxygen sensor output is low (lean): MIL comes ON.

- When air/fuel ratio feedback control is clamped: Status just before clamp is maintained.
- When air/fuel ratio feedback control is stopped: MIL goes OFF.
- Heated oxygen sensor monitor is initially set in No. 1 through No. 3 cylinder monitoring mode. If monitoring No. 4 through No. 6 cylinder is needed, short diagnosis connector CHK terminal and IGN terminal using a wire lead for at least 2 seconds, then remove wire lead from both terminals. A select code then flashes on and off, setting heated oxygen sensor monitor in No. 4 through No. 6 monitoring mode. Repeat above operations to shift heated oxygen sensor monitor from one mode to the other.



#### Self-diagnosis (Cont'd)

#### SELF-DIAGNOSTIC INDICATION ITEMS

Contraction of the local division of the loc				
DTC No.	Self-diagnostic test items	Malfunction (DTC No.) indication conditions (Malfunction is detected when)	MIL indication	
11	Camshaft position sen- sor signal circuit	<ul> <li>1° (POS) signal or 120° (REF) signal is not input for predetermined time while the engine is running.</li> <li>Signal sometimes misses. (Abnormal correlation is detected between 1° (POS) signal and 120° (REF) signal.)</li> </ul>	—	GI
12	Mass air flow sensor signal circuit	<ul> <li>Mass air flow sensor output voltage is 2.0V or greater for predetermined time when ignition switch is turned from OFF to ON, or after the engine is stalled.</li> <li>Mass air flow sensor output voltage is less than 0.28V for predetermined time while the engine is running.</li> </ul>	MIL lights up.	EC
13	Engine coolant tempera- ture sensor signal circuit	<ul> <li>Engine coolant temperature sensor output voltage is approx. 4.8V or greater (open circuit) or less than 0.04V (short circuit) for predetermined time.</li> </ul>	MIL lights up.	TF
21	Ignition signal circuit	<ul> <li>No consecutive ignition signal while the engine is running.</li> </ul>	_	PD
28	Overheat	<ul> <li>Engine coolant temperature sensor output voltage is approx. 0.35V or less (sensor normal) for predetermined time.</li> </ul>	MIL lights up.	
34	Knock sensor signal cir- cuit	<ul> <li>At least one knock sensor indicates the output voltage of approx. 4V or greater (open circuit) or less than approx. 1V (short circuit).</li> </ul>	_	BR
41	Intake air temperature sensor signal circuit	<ul> <li>Intake air temperature sensor continuously emits an output voltage of more than approx. 4.8V (open circuit) or less than 0.04V (short-circuit) for a cer- tain period of time.</li> </ul>		st
43	Throttle position sensor signal circuit	<ul> <li>Throttle position sensor output voltage is approx. 4.7V or greater (open circuit) or less than 0.04V (short circuit) for predetermined time.</li> </ul>	MIL lights up.	RS
55	No malfunction	No malfunction is detected in all the above circuits.		
141		Lock mode in progress		
142		Start permission code		HA
143		<ul> <li>Communication between ECM and IMMU is faulty.</li> </ul>		
144	Nissan Anti-Theft Sys-	Communication between ECM and IMMU is faulty.	_	SI
145	tem .	<ul> <li>Communication between IMMU and key is faulty or key itself is faulty.</li> </ul>		22
146		New or different key is used.		
147		<ul> <li>EEP ROM built into ECM is faulty.</li> </ul>		SD
148		EEP ROM built into IMMU is faulty.		•

)

3

If any one of the codes 141 through 148 appear on display, the display shows only "NATS MALFUNC-TION" as a self-diagnostic result.

#### CONDITIONS TO TURN OFF MALFUNCTION INDICATOR LAMP

After cause of the problem has been eliminated from ignition signal system, turn ignition switch OFF. Overheat: Check for causes of overheat, then erase self-diagnostic results. Other items: Malfunction indicator lamp turns OFF when the vehicle returned to normal condition.

#### HOW TO ERASE SELF-DIAGNOSTIC RESULTS

In Diagnostic Test Mode II, with the engine stopped (ignition switch ON), connect terminals "CHK" and "IGN" on the data link connector for 2 or more seconds with a suitable harness, then disconnect them.

#### CONSULT

#### SELF-DIAGNOSTIC RESULTS MODE

When any of the control unit input/output signal circuits fails and the self-diagnostic malfunction detection conditions are satisfied, the malfunctioning circuit is stored in the memory and displayed later.

Self-diagnostic test items	Malfunction is detected when	Malfunction display item	
Camshaft position sensor signal circuit	<ul> <li>1° (POS) signal or 120° (REF) signal is not input for predetermined time while the engine is running.</li> <li>Abnormal correlation is detected between 1° (POS) signal and 120° (REF) signal.</li> </ul>	CAMSHAFT POSI SEN	
Mass air flow sensor signal cir- cuit	<ul> <li>Mass air flow sensor output voltage is 2.0V or greater for predetermined time when ignition switch is turned from OFF to ON, or after the engine is stalled.</li> <li>Mass air flow sensor output voltage is less than 0.28V for predetermined time while the engine is running.</li> </ul>	MASS AIR FLOW SEN	
Engine coolant temperature sensor signal circuit	<ul> <li>Engine coolant temperature sensor output voltage is approx.</li> <li>4.8V or greater (open circuit) or less than 0.04V (short circuit) for predetermined time.</li> </ul>	COOLANT TEMP SEN	
Ignition signal circuit	<ul> <li>No consecutive ignition signal while the engine is running.</li> </ul>	IGN SIGNAL-PRIMARY	
Overheat	<ul> <li>Engine coolant temperature sensor output voltage is approx.</li> <li>0.35V or less (sensor normal) for predetermined time.</li> </ul>	OVER HEAT	
Knock sensor signal circuit	<ul> <li>At least one knock sensor indicates the output voltage of approx. 4V or greater (open circuit) or less than approx. 1V (short circuit).</li> </ul>	KNOCK SENSOR	
Intake air temperature sensor signal circuit	<ul> <li>Intake air temperature sensor continuously emits an output voltage of more than approx. 4.8V (open circuit) or less than 0.04V (short-circuit) for a certain period of time.</li> </ul>	INT AIR TEMP SEN	
Throttle position sensor signal circuit	<ul> <li>Throttle position sensor output voltage is approx. 4.8V or greater (open circuit) or 0.04V or less (short circuit) for prede- termined time.</li> </ul>	THROTTLE POSI SEN	
No malfunction	<ul> <li>No malfunction is detected in all the above circuits.</li> </ul>	NO SELF DIAGNOSTIC FAIL- URE INDICATED. FURTHER TESTING MAY BE REQUIRED.	
	Lock mode in progress		
	Start permission code		
	Communication between ECM and IMMU is faulty.		
	Communication between ECM and IMMU is faulty.		
Nissan Anti-Theft System	<ul> <li>Communication between IMMU and key is faulty or key itself is faulty.</li> </ul>	NATS MALFUNCTION	
	New or different key is used.		
	EEP ROM built into ECM is faulty.		
	<ul> <li>EEP ROM built into IMMU is faulty.</li> </ul>		

When malfunctions related to the Nissan Anti-theft System are detected, the CONSULT display shows only "NATS MALFUNCTION" as a self-diagnostic result. When doing trouble diagnoses, use a CONSULT program card for NATS. (Refer to EL section.)

CONSULT (Cont'd)

#### DATA MONITOR MODE

Monitored item [Unit]	ECM input signals	Main signals	Description	Remarks	
CMPS-RPM (POS) [rpm]	0	0	<ul> <li>Indicates the engine speed computed from the POS signal (1° signal) of the camshaft position sensor.</li> </ul>		GI
MAS AIR/FL SE [V]	$\bigcirc$	$\bigcirc$	<ul> <li>The signal voltage of the mass air flow sensor is displayed.</li> </ul>	<ul> <li>When the engine is stopped, a certain value is indicated.</li> </ul>	EC
MAS A/FL SE-R [V]	$\bigcirc$				TF
COOLAN TEMP/S [°C] or [°F]	0	0	<ul> <li>The engine coolant temperature (deter- mined by the signal voltage of the engine coolant temperature sensor) is displayed.</li> </ul>	<ul> <li>When the engine coolant temperature sensor is open or short-circuited, ECM enters fail-safe mode. The engine coolant temperature determined by the ECM is displayed.</li> </ul>	PD
02 SEN [V]	$\bigcirc$		<ul> <li>The signal voltage of the oxygen sensor is displayed.</li> </ul>		BR
02 SEN-R [V]	$\bigcirc$				ST
M/R F/C MNT [RICH/LEAN]	0		<ul> <li>Display of oxygen sensor signal during air-fuel ratio feedback control: RICH means the mixture became "rich", and control is being affected</li> </ul>	<ul> <li>After turning ON the ignition switch, "RICH" is displayed until air-fuel mixture ratio feedback control begins.</li> <li>When the air-fuel ratio feedback is</li> </ul>	RS
M/R F/C MNT-R [RICH/LEAN]	$\bigcirc$	0	toward a leaner mixture. LEAN means the mixture became "lean", and control is being affected toward a rich mixture.	clamped, the value just before the clamp- ing is displayed continuously.	HA
VHCL SPEED SE [km/h] or [mph]	$\bigcirc$	$\bigcirc$	<ul> <li>The vehicle speed computed from the vehicle speed sensor signal is displayed.</li> </ul>		EL
BATTERY VOLT [V]	$\bigcirc$	$\bigcirc$	<ul> <li>The power supply voltage of ECM is dis- played.</li> </ul>		SD
THRTL POS SEN [V]	$\bigcirc$	$\bigcirc$	<ul> <li>The throttle position sensor signal volt- age is displayed.</li> </ul>		
INT/A TEMP SE [°C] or [°F]	0		• The intake air temperature determined by the signal voltage of the intake air temperature sensor is indicated.		
START SIGNAL [ON/OFF]	$\bigcirc$	0	<ul> <li>Indicates [ON/OFF] condition from the starter signal.</li> </ul>	<ul> <li>After starting the engine, [OFF] is dis- played regardless of the starter signal.</li> </ul>	
CLSD THL/POSI (ON/OFF]	Ο	Ο	<ul> <li>Indicates [ON/OFF] condition from the throttle position sensor signal.</li> </ul>		
AIR COND SIG [ON/OFF]	0	0	<ul> <li>Indicates [ON/OFF] condition of the air conditioner switch as determined by the air conditioner signal.</li> </ul>		
P/N POSI SW [ON/OFF]	$\bigcirc$	$\bigcirc$	<ul> <li>Indicates [ON/OFF] condition from the park/neutral position switch signal.</li> </ul>		
PW/ST SIGNAL [ON/OFF]	0	0	<ul> <li>[ON/OFF] condition of the power steering oil pressure switch determined by the power steering oil pressure signal is indi- cated.</li> </ul>		

NOTE:

Any monitored item that does not match the vehicle being diagnosed is deleted from the display automatically.

Monitored item [Unit]	ECM input signals	Main signals	Description	Remarks
INJ PULSE [msec]		Ο	<ul> <li>Indicates the actual fuel injection pulse width compensated by ECM according to the input signals.</li> </ul>	<ul> <li>When the engine is stopped, a certain computed value is indicated.</li> </ul>
INJ PULSE-R [msec]				
IGN TIMING [BTDC]		Ο	<ul> <li>Indicates the ignition timing computed by ECM according to the input signals.</li> </ul>	<ul> <li>When the engine is stopped, a certain value is indicated.</li> </ul>
IACV-AAC/V [%]		Ο	<ul> <li>Indicates IACV-AAC/V control value com- puted by ECM according to the input sig- nals.</li> </ul>	
W/G CONT S/V [%]		0	<ul> <li>Indicates the wastegate valve control solenoid valve computed by ECM according to the input signals.</li> </ul>	
PURG VOL C/V [ON/OFF duty]		0	<ul> <li>Indicates the EVAP canister purge volume control valve computed by the ECM according to the input signals.</li> <li>The opening becomes larger as the value increases.</li> </ul>	
A/F ALPHA [%]		0	<ul> <li>The mean value of the air-fuel ratio feed- back correction factor per cycle is indi- cated.</li> </ul>	<ul> <li>When the engine is stopped, a certain value is indicated.</li> <li>This data also includes the data for the</li> </ul>
AVF ALPHA-R [%]				air-fuel ratio learning control.
AIR COND RELY [ON/OFF]		Ο	<ul> <li>The air conditioner relay control condition (determined by ECM according to the input signal) is indicated.</li> </ul>	
FUEL PUMP RELY [ON/OFF]		$\bigcirc$	<ul> <li>Indicates the fuel pump relay control con- dition determined by ECM according to the input signals.</li> </ul>	
Cooling Fan [on/off]		0	<ul> <li>The control condition of the cooling fan (determined by ECM according to the input signal) is indicated.</li> <li>ON Operating OFF Stop</li> </ul>	
W/G CONT S/V [ON/OFF]			<ul> <li>Indicates [ON/OFF] condition of the wastegate valve control solenoid valve determined by ECM according to the input signals.</li> <li>ON High turbocharger pressure OFF Low turbocharger pressure</li> </ul>	
VOLTAGE [V]			• Voltage measured by the voltage probe.	
PULSE [msec] or [Hz] or [%]			<ul> <li>Pulse width, frequency or duty cycle measured by the pulse probe.</li> </ul>	<ul> <li>Only "#" is displayed if item is unable to be measured.</li> <li>Figures with "#"s are temporary ones. They are the same figures as an actual piece of data which was just previously measured.</li> </ul>

#### ACTIVE TEST MODE

TEST ITEM	CONDITION	JUDGEMENT	CHECK ITEM (REMEDY)	
FUEL INJECTION	<ul> <li>Engine: Return to the original trouble condition</li> <li>Change the amount of fuel injection using CONSULT.</li> </ul>	If trouble symptom disappears, see CHECK ITEM.	<ul> <li>Harness and connector</li> <li>Fuel injectors</li> <li>Oxygen sensor</li> </ul>	GI
IACV-AAC/V OPENING	<ul> <li>Engine: After warming up, idle the engine.</li> <li>Change the IACV-AAC valve opening percent using CONSULT.</li> </ul>	Engine speed changes according to the opening percent.	Hamess and connector     IACV-AAC valve	EC
ENG COOLANT TEMP	<ul> <li>Engine: Return to the original trouble condition</li> <li>Change the engine coolant temperature using CONSULT.</li> </ul>	If trouble symptom disappears, see CHECK ITEM.	<ul> <li>Harness and connector</li> <li>Engine coolant temperature sensor</li> <li>Fuel injectors</li> </ul>	TF
IGNITION TIMING	<ul> <li>Engine: Return to the original trouble condition</li> <li>Timing light: Set</li> <li>Retard the ignition timing using CONSULT.</li> </ul>	If trouble symptom disappears, see CHECK ITEM.	<ul> <li>Adjust ignition timing (by moving camshaft position sensor)</li> </ul>	PD
POWER BALANCE	<ul> <li>Engine: After warming up, idle the engine.</li> <li>A/C switch "OFF"</li> <li>Shift lever "N"</li> <li>Cut off each injector signal one at a time using CONSULT.</li> </ul>	Engine runs rough or dies.	<ul> <li>Harness and connector</li> <li>Compression</li> <li>Injectors</li> <li>Ignition coil with power transistor</li> <li>Spark plugs</li> </ul>	BR St
COOLING FAN	<ul> <li>Ignition switch: ON</li> <li>Turn the cooling fan "ON" and "OFF" using CONSULT.</li> </ul>	Cooling fan moves and stops.	<ul> <li>Harness and connector</li> <li>Cooling fan motor</li> <li>Cooling fan relay</li> </ul>	RS
FUEL PUMP RELAY	<ul> <li>Ignition switch: ON (Engine stopped)</li> <li>Turn the fuel pump relay "ON" and "OFF" using CONSULT and listen to operating sound.</li> </ul>	Fuel pump relay makes the operating sound.	Hamess and connector     Fuel pump relay	HA
SELF-LEARNING CONT	<ul> <li>In this test, the coefficient of self-learning screen.</li> </ul>	ng control mixture ratio returns to the origin	al coefficient by touching "CLEAR" on the	EL
TURBOCHARGE PRES	<ul> <li>Engine: Return to the original trouble condition</li> <li>Change the wastegate valve control solenoid valve opening percent using CONSULT.</li> </ul>	If trouble symptom disappears, see CHECK ITEM.	Hamess and connector     Wastegate valve control solenoid     valve     Vacuum hose	SD

.....

#### FUNCTION TEST MODE

FUNCTION TEST	CONDITION	JUDGEME	ENT	CHECK ITEM (REMEDY)		
SELF-DIAG RESULTS	<ul> <li>Ignition switch: ON (Engine stopped)</li> <li>Displays the results of on board diagnostic system.</li> </ul>	_		Objective system		
CLOSED THROTTLE	<ul> <li>Ignition switch: ON (Engine stopped)</li> <li>Throttle position sensor circuit is tested when throttle is opened and</li> </ul>	Throttle valve: opened	OFF	<ul> <li>Harness and connector</li> <li>Throttle position sensor (Closed throttle position)</li> <li>Throttle position sensor (Closed</li> </ul>		
	closed fully. ("IDLE POSITION" is the test item name for the vehicles in which idle is selected by throttle position sensor.)	Throttle valve: closed	ON	<ul> <li>throttle position) adjustment</li> <li>Throttle linkage</li> <li>Verify operation in DATA MONITOR mode.</li> </ul>		
THROTTLE POSI SEN CKT	<ul> <li>Ignition switch: ON (Engine stopped)</li> <li>Throttle position sensor circuit is tested when throttle is opened and closed fully.</li> </ul>	Range (Throttle valve fully opened — Throttle valve fully closed)	More than 3.0V	<ul> <li>Harness and connector</li> <li>Throttle position sensor</li> <li>Throttle position sensor adjustment</li> <li>Throttle linkage</li> <li>Verify operation in DATA MONITOR mode.</li> </ul>		
PARK/NEUT POSI SW CKT	<ul> <li>Ignition switch: ON (Engine stopped)</li> <li>Neutral position switch circuit is</li> </ul>	Out of N/P positions	OFF	Harness and connector     Neutral position switch		
	tested when shift lever is manipulated.	In N/P positions	ON	Linkage adjustment		
FUEL PUMP CIRCUIT	<ul> <li>Ignition switch: ON (Engine stopped)</li> <li>Fuel pump circuit is tested by checking the pulsation in fuel pressure when fuel tube is pinched.</li> </ul>	There is pressure p the fuel feed hose.	oulsation on	<ul> <li>Harness and connector</li> <li>Fuel pump</li> <li>Fuel pump relay</li> <li>Fuel filter clogging</li> <li>Fuel level</li> </ul>		
COOLING FAN CIRCUIT	<ul> <li>Ignition switch: ON (Engine stopped)</li> <li>Cooling fan circuit is tested when cooling fan is rotated.</li> </ul>	The cooling fan rota stops every 3 seco	ates and nds.	<ul> <li>Harness and connector</li> <li>Cooling fan motor</li> <li>Cooling fan relay</li> </ul>		
START SIGNAL CIRCUIT	<ul> <li>Ignition switch: ON → START</li> <li>Start signal circuit is tested when engine is started by operating the starter. Battery voltage and water temperature before cranking, and average battery voltage, mass air flow sensor output voltage and cranking speed during cranking are displayed.</li> </ul>	Start signal: OFF –	→ ON	<ul> <li>Harness and connector</li> <li>Ignition switch</li> </ul>		

EC-16

٠,

FUNCTION TEST	CONDITION	JUDGEME	INT	CHECK ITEM (REMEDY)				
PW/ST SIGNAL	<ul> <li>Ignition switch: ON (Engine running)</li> <li>Power steering oil pressure switch</li> </ul>	Locked position	ON	Harness and connector     Power steering oil pressure switch				
CIRCUIT	circuit is tested when steering wheel is rotated fully and then set to a straight line running position.	Neutral position	OFF	Power steering oil pump	EC			
VEHICLE SPEED SEN CKT	<ul> <li>Vehicle speed sensor circuit is tested when vehicle is running at a speed of 10 km/h (6 MPH) or higher.</li> </ul>	Vehicle speed sens signal is greater the (2 MPH).	<ul> <li>ehicle speed sensor input</li> <li>gnal is greater than 4 km/h</li> <li>MPH).</li> <li>Harness and connector</li> <li>Vehicle speed sensor</li> <li>Speedometer</li> </ul>					
IGN TIMING ADJ	<ul> <li>After warming up, idle the engine.</li> <li>Ignition timing is checked by reading ignition timing with a timing light and checking whether it agrees with specifications.</li> </ul>	The timing light ind same value on the	icates the screen.	<ul> <li>Adjust ignition timing (by moving camshaft position sensor or distributor)</li> <li>Camshaft position sensor drive mechanism</li> </ul>				
MIXTURE RATIO TEST	• Air-fuel ratio feedback circuit (injection system, ignition system, vacuum system, etc.) is tested by examining the oxygen sensor out- put at 2,000 rpm under non- loaded state.	Oxygen sensor CO than 5 times during onds	UNT: More 10 sec-	<ul> <li>INJECTION SYS (Injector, fuel pressure regulator, harness or connector)</li> <li>IGNITION SYS (Spark plug, ignition coil, power transistor harness or connector)</li> <li>VACUUM SYS (Intake air leaks)</li> <li>Oxygen sensor circuit</li> <li>Oxygen sensor operation</li> <li>Fuel pressure high or low</li> <li>Mass air flow sensor</li> </ul>	st Rs Ha El			
POWER BALANCE	<ul> <li>After warming up, idle the engine.</li> <li>Injector operation of each cylinder is stopped one after another, and resultant change in engine rotation is examined to evaluate combus- tion of each cylinder. (This is only displayed for models where a sequential multiport fuel injection system is used.)</li> </ul>	Difference in engin greater than 25 rpr and after cutting of tor of each cylinder	e speed is n before f the injec- r.	<ul> <li>Injector circuit (Injector, harness or connector)</li> <li>Ignition circuit (Spark plug, ignition coil, power transistor harness or connector)</li> <li>Compression</li> <li>Valve timing</li> </ul>	SD			
IACV-AAC/V SYSTEM	<ul> <li>After warming up, idle the engine.</li> <li>IACV-AAC valve system is tested by detecting change in engine speed when IACV-AAC valve opening is changed to 0%, 20% and 80%.</li> </ul>	Difference in engin greater than 150 m when valve openin and at 20%.	e speed is om between g is at 80%	<ul> <li>Harness and connector</li> <li>IACV-AAC valve</li> <li>Air passage restriction between air inlet and IACV-AAC valve</li> <li>IAS (Idle adjusting screw) adjustment</li> </ul>				

#### Symptom Matrix Chart

#### RELATION BETWEEN CONTROL ITEMS AND SENSORS/ACTUATORS

		Control item	Fue	el injec contro	tion						ontrol			
©: O: Ser	High possibility to control damage Low possibility to control damage nsors and actuators		Fuel injection control	Air/luel ratio feedback control	Fuel cut control	Ignition timing control	Idle speed control	Fuel pump drive control	Air conditioner cut control	Auxiliary electric fan control	Heated oxygen sensor heater co	Turbo pressure control	Self-diagnosis	Fail-safe
	Camshaft position sensor		0	0	0	0	0	0	0	0	0	0	0	
	Mass air flow sensor		6	0	0	0						0	0	0
	Engine coolant temperature sensor		0	0	0	0	0	0	0	0		0	0	0
	Intake air temperature sensor		0		0								0	
	Heated oxygen sensor			0							0			
	Knock sensor					0						0	0	0
sor	Vehicle speed sensor			0	0		0		0					
Ser	Throttle position sensor		0	0	0	0	0		0			0	0	0
		START	0	0		0			0	0		0		
		IGN	0	0	0	0	0	0	0	0	0	0		
	Air conditioner switch			·	0		0		0	0				
	Park/neutral position switch		0	0	0	0	0							
	Power steering oil pressure switch						0		0					
	Battery voltage		0			0	0				0			ŀ
	Injector		0	0	0									
	Dropping resistor		0											
	Ignition coil (built-in power transistor)	)				0							0	
	IACV-AAC valve						0							
ſS	Air regulator						0							
Jato	Fuel pump relay							0						
Acti	Fuel pump							6						
	ECM & IGN coil relay		0	0	0	0	0	0	0	0	0	0		
	Auxiliary electric fan relay	······································					0			0				
	Air conditioner relay						0		0	0				
	Wastegate valve control solenoid val	ve										0		
S	FPCM							0						
Ę	Canister			0				ļ				0		
~	Vanister		1											





#### **Ignition Timing Inspection and Adjustment**

Install a timing light to the ignition timing detection loop (blue).

- Perform "IACV-AAC VALVE ADJ" in "WORK SUPPORT" mode with CONSULT.
- Disconnect IACV-AAC valve harness connector.

(Above step cancels the idle speed and ignition timing feedback - controls.)

• With the engine idling, check that the ignition timing and base idle speed is BTDC 20°±1/900 rpm.

• :

- If not within the specifications, loosen the camshaft position sensor mounting bolt, turn the camshaft position sensor and adjust the ignition timing to BTDC 20°±1/900 rpm. Turning the camshaft position sensor counterclockwise advances the ignition timing.
  - Cancel "IACV-AAC VALVE ADJ" in "WORK SUPPORT" mode with CONSULT.
    - Connect IACV-AAC valve harness connector.
  - Race engine and check that the ignition timing advances immediately.





#### **Air/Fuel Ratio Inspection**

#### **CO/HC DENSITY INSPECTION**

The vehicle uses air/fuel ratio feedback system with learning function. Because wide range of compensation is available, no CO/HC density adjustment is necessary.

• Warm up engine to normal operating temperature, and check that the idle speed and the ignition timing are within the specifications. Then, check CO/HC density with CO/HC meter.

EO

ST

RS

#### CAUTION:

For adopting exhaust pressure-sensitive control muffler, insert probe of the CO/HC meter into the left exhaust pipe. (Under no-load condition, exhaust gas is emitted from the left exhaust pipe only.)

- If not within the specifications, check the air/fuel ratio feedback status as follows.
- Select "M/R F/C MNT" (cyl. No. 4 6) and "M/R F/C MNT BR (R)" (cyl. No. 1 - 3) in "DATA MONITOR" mode.
  - Run engine at approx. 2,000 rpm or higher and check that "RICH" and "LEAN" are displayed alternately.
  - Turn ignition switch ON and connect terminals CHK and IGN on the data link connector for CONSULT (under instrument lower driver panel) for 2 seconds or more with a suitable harness, then disconnect them.
- Warm up the engine to normal operating temperature, then run the engine at 2,000 rpm or higher. Check that the malfunction HA indicator lamp blinks at least five times in 10 seconds.

#### **CAUTION:**

EC-21

When heated oxygen sensor monitor is initially set in operation, it monitors CO-HC density for No. 1 through No.3 cylinders. CO-HC density for No. 4 through No. 6 cylinders must also be monitored. For monitor selection procedures, refer to "MALFUNCTION INDICATOR LAMP (MIL) INDICATION", "Self-diagnosis", EC-9.



#### Fuel Pressure Inspection

#### QUICK INSPECTION

- Turn ignition switch ON (engine not running).
- Select "FUEL PUMP CIRCUIT" in "FUNCTION TEST" mode.
  - Pinch fuel feed hose with fingers and check for pulsation.
- Pinch fuel hose between fuel filter and fuel gallery with fingers while fuel pump is operating. Hose should feel hard or pulsating.

#### **INSPECTION USING FUEL PRESSURE GAUGE**

#### **Releasing fuel pressure**

- Start engine.
   Select "FUE
  - Select "FUEL PRESSURE RELEASE" in "WORK SUP-PORT" mode.
    - Touch "START" and after engine stalls, crank it two or three times to release all fuel pressure.
  - Start engine and disconnect fuel pump fuse.
- After engine stalls, crank it two or three times to release all fuel pressure.

#### Installing fuel pressure gauge

• Connect a fuel pressure gauge (SST) between fuel filter and fuel gallery.

#### CAUTION:

When disconnecting fuel hose, use shop cloth to remove any fuel leaks.

• Clear "FUEL PRESSURE RELEASE".



• Install fuel pump fuse.

#### Fuel pressure standard value confirmation

Start engine and check that the fuel pressure is as specified.
 Fuel pressure [MPa (kg/cm<sup>2</sup>)]

At idle: 0.25 (2.5) When vacuum hose is disconnected from pressure regulator: 0.29 (3.0)

 If the vehicle shows poor starting, check fuel pressure for approx. 5 seconds after ignition switch is turned ON.
 Fuel pressure [MPa (kg/cm<sup>2</sup>)]

During 5 sec. after ignition switch turned ON: 0.29 (3.0)

• When fuel pressure is NG Too high: Malfunctioning pressure regulator, malfunctioning fuel damper, clogged fuel return line, bent hose Too low: Malfunctioning pressure regulator, malfunctioning fuel damper, poor fuel pump discharging, clogged fuel supply line, clogged fuel filter

#### CAUTION:

Also check fuel pressure at increased engine speed.



ECL1361D

### ECM Input/Output Signal Reference Value

### SIGNAL VOLTAGES MEASURED WITH OSCILLOSCOPE AND CIRCUIT TESTER

Signal voltages measured at ECM terminals with a circuit tester and example of waveforms displayed on an oscilloscope are shown below.

Measured data are affected by many factors such as irregularity of parts, vehicle history, operating conditions, environment, service status, and measuring instruments and methods.

101 102 103 104 105 106 107 108	1 2	3 4	5	6	7	8	9	10	21	22	23	24	25	26	27	28	29 30	41	42	43	44	45	46	47	48	49	50
109 110 111 112 113 114 115 116	11 12	13 14	115	16	17	18	19	20	31	32	33	34	35	36	37	38	39 40	51	52	53	54	55	56	57	58	59	60

CHK IGN (Data link connector for CONSULT)

ECQ1587D

Terminal No.	Signal name	At idle	At approx. 2,000 rpm
1 2 3 11 12 13	Ignition signal (power transistor drive signal)	When cranking: Approx. 0.06 - 0.09V           (V)           6           2           0           1	Approx. 0.08V
4	IACV-AAC valve control signal	Battery voltage	Battery voltage
6	Auxiliary electric cooling fan relay control signal	Fan stopped: Battery voltage Fan operating: Approx. 0.2V	<del>~</del>
7	Tachometer drive signal	Approx. 1V	Approx. 2V
8 (IGN)	Ignition switch (IGN) signal	Ignition switch OFF: Approx. 0V Ignition switch ON: Battery voltage	<u>-</u>
9	Air conditioner relay control signal	Air conditioner OFF: Battery voltage Air conditioner ON: Approx. 1V	← .

NOTE: Above voltages are measured values obtained by analog circuit tester.

### ECM Input/Output Signal Reference Value (Cont'd)

	Y			
Terminal No.	Signal name	At idle	At approx. 2,000 rpm	
16	ECM & IGN coil relay control signal	Approx. 1V (2 seconds after ignition switch is turned OFF: Battery voltage)	←	GI
17	Injection pulse monitor signal (Ti monitor)	Battery voltage	Battery voltage	ec tf PD
18	Fuel pump relay control signal	Approx. 0.8V (Within 5 seconds after ignition switch is turned ON: Approx. 0.8V Thereafter: Battery voltage)	←	BR
19	Power steering oil pressure switch signal	Steering wheel not turned: Approx. 4.5V Steering wheel turned: Approx. 0V	←	ST
21 (RX)	Receive (Data input to control unit)	CONSULT connected: Approx. 0.2V CONSULT disconnected: Battery voltage	←	୭୧
22 (TX)	Transmit (Data output from control unit)	CONSULT connected: Approx. 9V, max. CONSULT disconnected: Approx. 0V	<b>4-</b>	Sen Sen
23 ,	Knock sensor sig- nal	Approx. 0.4 - 2V* *: Voltages varies with measuring range (internal resis- tance) of a circuit tester.	←	HA
25	Wastegate valve control solenoid valve control sig- nal	Battery voltage	At more than approx. 2,200 rpm: Approx. 4V	el Sd
26, 34	Mass air flow sen- sor ground	Approx. OV	t	
27	Mass air flow sen- sor signal (R) (No. 4 - 6 cylinders)	Approx. 0.8V	Approx. 1.2V	
28	Engine coolant temperature sen- sor signal	Engine coolant temperature at approx. 20°C: Approx. 3.5V Engine coolant temperature at approx. 80°C: Approx. 1.2V	←	
29	Heated oxygen sensor signal (R)(No. 1 - 3 cylin- ders)	Clamped in 0.1 to 0.6V range (approx.)	Fluctuates between approx. 0.1 to 0.3V and approx. 0.6 to 1V	
30, 50, 60, 108, 116	Ground	Approx. OV	<b>←</b>	
32	Malfunction indica- tor lamp	Lamp OFF: Battery voltage Lamp ON: Approx. 0V	←	

NOTE: Above voltages are measured values obtained by analog circuit tester.

# ECM Input/Output Signal Reference Value (Cont'd)

-				
	Terminal No.	Signal name	At idle	At approx. 2,000 rpm
-	35	Mass air flow sen- sor signal (No. 1 - 3 cylinders)	Approx. 0.8V	Approx. 1.2V
-	36	Intake air tempera- ture sensor signal	Intake air temperature at approx. 20°C: Approx. 3.5V Intake air temperature at approx. 80°C: Approx. 1.2V	. <del>.</del>
-	38	Throttle position sensor signal	Approx. 0.5V (Ignition switch ON, engine not running) Throttle fully closed: Approx. 0.5V Throttle fully open: Approx. 4.2V	Approx. 1V (Voltage increases in response to accelerator pedal depression)
-	41	Camshaft position sensor 1° (POS) signal	Approx. 2.6V	Approx. 2.6V
-			ECL0116D	- ECL0117D
	42 52	Camshaft position sensor 120° (REF) signal	(V) 6 7 8 7 8 7 8 7 8 7 8 7 8 7 8 7 8 7 8 7	(V: 6 4 + 1 + 1 + 1 + 1 + 1 + 1 + 1 + 1 + 1 +
_			ECL1929D	. ECL1930D
_	43	Ignition switch (START) signal	0V (Ignition switch START: Battery voltage)	←
-	44	Park/Neutral posi- tion switch signal	Select lever in Neutral: Approx. 0V Select lever in other than Neutral: Approx. 4.5V	←
_	46	Air conditioner switch signal	Air conditioner OFF: Approx. 4.7V Air conditioner ON: Approx. 0V	←
	47 (CHK)	Check (Diagnosis start)	CONSULT connected: Approx. 0V CONSULT disconnected: Approx. 0V	<b>←</b>
_	48	Throttle position sensor power sup- ply	Approx. 5V	←
_	49, 59	Control unit power supply	Battery voltage	+
_	53	Vehicle speed sen- sor signal	Approx. 4.8V or OV	When driving at approx. 40 km/h: Approx. 2.2V
	1	1		20213400

NOTE: Above voltages are measured values obtained by analog circuit tester.

# ECM Input/Output Signal Reference Value (Cont'd)

Terminal No.	Signal name	At idle	At approx. 2,000 rpm	
54	IMMU	Battery voltage	←	<b>6</b> 1
55	Heated oxygen sensor signal (No. 4 - 6 cylinders)	Clamped in 0.1 to 0.6V range (approx.)	Fluctuates between approx. 0.1 to 0.3V and approx. 0.6 to 1.0V	gi EC TF
56	Throttle opening signal	Approx. 0.5V (Ignition switch ON, engine not running) Throttle fully closed: Approx. 0.5V Throttle fully open: Approx. 4.2V	Approx. 1V (Voltage increases in response to accelerator pedal depression.)	PD
58	Battery power sup- ply	Battery voltage (constant)	←	BR
101 103 105 110 112 114	Injector drive sig- nal	When cranking: Battery voltage	Battery voltage	st RS HA El SD
104	Fuel pump termi- nal voltage control output signal (FPCM) 1	Within approx. 1 second after engine starts: Approx. 4V Thereafter: Approx. 2V	Approx. 2V	
106	Fuel pump termi- nal voltage control output signal (FPCM) 2	Within approx. 1 second after engine starts: Approx. 4V Thereafter: Approx. 2V	Approx. 2V	
109	Back electromotive current feedback circuit	Battery voltage (constant)	-	-
115	Heated oxygen sensor heater con- trol signal	Approx. 0.3V (Ignition switch ON: Battery voltage)	(Battery voltage at approx. 2,800 rpm, min.)	_

NOTE: Above voltages are measured values obtained by analog circuit tester.

١





Oil Level Inspection	
Air Bleeding	
Evacuation	7
Oil Pressure Inspection	

E-IS LOCK Inspection	MA
COMPONENT PARTS REMOVAL AND	1712-5
NSTALLATION11	
E-TS Actuator11	EL
Accumulator12	
Hydraulic Lines	
•	SD


#### Leakage Inspection

- Check hoses and tubes for leakage at connections. Also check for scratches, twisting, deformation, interference with adjacent parts and loose connections. Repair or replace faulty parts if necessary.
- Check reservoir tank and cap for damage, deformation and leakage. Replace faulty parts with new ones.
- Check E-TS actuator air bleeder and connections for leakage. Repair or replace faulty parts if necessary. If leakage at or around E-TS actuator is noted, replace it as a E-TS actuator assembly.

- Check air bleeder (on transfer actuator side) and connections for leakage. Repair or replace faulty parts if necessary. If leakage at or around transfer actuator is noted, replace it as a transfer actuator assembly.
- If hydraulic oil in reservoir tank is reduced although actuator, piping and tank are free from leakage, it may be leaking into transfer interior. If necessary, disassemble transfer to check and locate the cause of leakage.

#### **Oil Level Inspection**

- 1. Remove E-TS oil level access lid from right side of trunk room.
- 2. Turn ignition switch ON. Make sure that oil level is within the MAX-MIN lines on reservoir tank.

#### CAUTION:

TFC0428D

- If ignition switch has been turned OFF for a long period of time, oil in E-TS actuator might return to reservoir tank, causing oil level to exceed MAX line. Be sure to turn ignition switch ON before checking oil level.
- When replenishing oil, be careful not to spill it into trunk room.



•



TF-4



• "STOP" may appear on display. This occurs when engine is started and vehicle is driven or when E-TS/ABS system malfunctions, during air bleeding procedures. When it appears, suspend air bleeding procedures and perform self-diagnostic procedures for E-TS system. Repair faulty areas.

Gi

PD

BR

SI

00

• "EMERGENCY STOP" appears on display when E-TS/ABS system malfunctions and air bleeding operation is performed under a fail-safe condition. (When oil level is lower than specified level after new actuator assembly or pipes are installed, turning ignition switch ON may set E-TS/ABS system in a fail-safe condition.)

#### Air Bleeding (Cont'd)

- () WITHOUT CONSULT
- Pour oil into reservoir tank until oil level is approx. 30 mm above MAX line.

#### CAUTION:

When replenishing oil, be careful not to spill it into trunk room.



bleed connector

Before air bleeding procedures are performed, make sure that ignition switch is OFF.

2. Open E-TS actuator air bleeder. Bleed air from suction line (reservoir tank-to-E-TS actuator) until air no longer is discharged from air bleeder opening. Close air bleeder and tighten it to specified torque.

Air bleeder tightening torque: [0]5.9 - 7.8 N m (0.6 - 0.8 kg-m)

- When air bleeder is opened, oil inside suction line flows downward by gravity.
- 3. Turn ignition switch ON without starting engine.
- 4. Remove air bleed connector located at lower instrument panel on driver's side.
- When air bleed connector is removed, its wiring will be open and set in air bleed mode. At the same time, pump motor operates for several seconds and stops. Thus, a certain degree of oil pressure occurs on transfer actuator side.



5. Open air bleeder on transfer actuator side and bleed air from actuator. Then tighten air bleeder to specified torque. Air bleeder tightening torque:

[0]5.9 - 9.8 N⋅m (0.6 - 1.0 kg-m)

CAUTION:

- Be sure to open air bleeder when pump motor is inoperative. As soon as pump motor starts, close air bleeder.
- Do not operate pump motor for more than 10 seconds at a time.
- Make sure that hydraulic oil in reservoir tank is free from air sucking due to insufficient hydraulic oil quantity. If air sucking is noted, perform air bleeding procedures all over again.



bleed connector

TFC0614D



6. Connect and disconnect the wire lead to and from air bleed connector intermittently in response to ON-OFF operation of motor pump in order to bleed air from reservoir tank return line. Refer to the figure at left as a guide for air volume to be bled.

#### CAUTION:

Do not operate pump motor for more than 10 seconds at a time.

7. Replace air bleed connector in its original position and check EC oil level in reservoir tank.

#### Evacuation

After replacing actuator assembly, pipes, etc. with new ones, PD abnormal noise may be emitted at or around actuator when engine is started. When it occurs, evacuate actuator and hydraulic line so that air is completely expelled from these parts.

- 1. Make sure that pipe connections are tight, and that reservoir tank oil level is correct.
- Remove air bleed connector and turn ignition switch ON.
   Within 10 seconds after ignition switch has been turned ON, depress brake pedal 5 times to set vehicle in 2WD mode. At this point, make sure that 4WD warning lamp blinks 2 times per second.
  - HA

EL

SD



- 3. Remove cover from reservoir tank cap. Connect a vacuum hose or air conditioner evacuation pump to reservoir tank cap. Evacuate reservoir tank at a vacuum pressure of more than –96 kPa (720 mmHg) for at least 10 minutes.
- Use a gauge manifold to check vacuum pressure discharged. CAUTION:
- Completely clean vacuum hose to be used for evacuating reservoir tank since it may have been used with different types of oil. Failure to follow this instruction results in oil leakage.
- Upon completion of evacuation procedures, completely wipe clean traces of oil from cap surface.
- 4. Connect air bleed connector in its original position. Return vehicle operation from 2WD mode to 4WD mode. Check and correct reservoir tank oil level. Turn ignition switch OFF.







#### E-TS Lock Inspection (Cont'd)

#### ( WITHOUT CONSULT

1. Turn ignition switch OFF.

- 2. Raise right front and right rear wheels off the ground using garage jacks. Securely chock left front and left rear wheels.
- 3. Move A/T select lever to Neutral, then release parking brake.
- 4. Turn ignition switch ON without starting engine. Remove air bleed connector and operate E-TS actuator.
- 5. Slowly turn right rear wheel by hand to make sure right front wheel also turns.
- 6. Connect air bleed connector in its original position.

**E-TS Actuator** 



#### CAUTION:

- Always replace copper washers with new ones after every disassembly.
- When removing and installing E-TS actuator, be especially careful not to allow foreign particles (dust, dirt, etc.) to enter actuator.



**TF-12** 

#### Accumulator (Cont'd)

#### CAUTION:

- If accumulator is accidentally scratched, repair it by applying a coat of black paint to that area.
- Attach pipe wrench to accumulator head as shown in the figure at left.
- 5. Install E-TS actuator.

#### CAUTION:

Upon completion of installation procedures, be sure to bleed air from hydraulic circuit.

#### **DISPOSAL PROCEDURES**



Accumulator head

Pipe wrench or similar tool

TFC0624D

Observe the instructions indicated on caution label on accumulator before disposing of accumulator. Drill a hole on accumulator as shown in the figure at left to completely expel gaseous nitrogen from accumulator.

#### **CAUTION:**

- Accumulator is charged with high-pressure gaseous nitrogen. Under no circumstances should accumulator be disassembled or fused using a welding tool.
- Wear goggles before drilling a hole on accumulator.
- Be sure to drill as small a hole as possible so that internal pressure can be gradually expelled from accumulator.

HA

EL

SD

R

ର୍ଜା

#### Hydraulic Lines



#### CAUTION:

- Always replace copper washers with new ones after every disassembly.
- When removing and installing piping, hoses, etc., be especially careful not to allow foreign particles (dust, dirt, etc.) to enter hydraulic lines.

# PROPELLER SHAFT & DIFFERENTIAL CARRIER

SECTION

#### **MODIFICATION NOTICE:**

E-TS PRO system has been added to GT-R V spec. model.

## CONTENTS

ATTESA E-IS PRO HYDRAULIC OIL	2
Leakage Inspection	2
Oil Level Inspection	2
Air Bleeding	3
Evacuation	8
Oil Pressure Inspection	8
-	

ATTESA E-TS PRO Lock Inspection9	st
COMPONENT PARTS REMOVAL AND	
INSTALLATION	RS
ATTESA E-TS PRO Actuator11	0.70
Accumulator12	
Hydraulic Lines14	HA

SD

EL

GI

EC

TF

PD

BR

#### ATTESA E-TS PRO HYDRAULIC OIL



#### Leakage Inspection

- Check hoses and tubes for leakage at connections. Also check for scratches, twisting, deformation, interference with adjacent parts and loose connections. Repair or replace faulty parts if necessary.
- Check reservoir tank and cap for damage, deformation and leakage. Replace faulty parts with new ones.
- Check ATTESA E-TS PRO actuator air bleeder and connections for leakage. Repair or replace faulty parts if necessary. CAUTION:

If leakage at or around ATTESA E-TS PRO actuator is noted, replace it as a ATTESA E-TS PRO actuator assembly.

 Check air bleeder (on final drive actuator side) and connections for leakage. Repair or replace faulty parts if necessary.
 CAUTION

If leakage at or around final drive actuator is noted, replace it as a final drive actuator assembly.

- If hydraulic oil in reservoir tank is reduced although actuator, piping and tank are free from leakage, it may be leaking into final drive interior. If necessary, disassemble final drive to check and locate the cause of leakage.
- Check air bleeder (on transfer actuator side) and connections for leakage. Repair or replace faulty parts if necessary.

#### CAUTION

If leakage at or around transfer actuator is noted, replace it as a transfer actuator assembly.

 If hydraulic oil in reservoir tank is reduced although actuator, piping and tank are free from leakage, it may be leaking into final drive interior. If necessary, disassemble transfer to check and locate the cause of leakage.

#### **Oil Level Inspection**

- 1. Remove ATTESA E-TS PRO oil level access lid from right side of trunk room.
- 2. Turn ignition switch ON. Make sure that oil level is within the MAX-MIN lines on reservoir tank.

#### CAUTION:

PDZ0035D

- If ignition switch has been turned OFF for a long period of time, oil in ATTESA E-TS PRO actuator might return to reservoir tank, causing oil level to exceed MAX line. Be sure to turn ignition switch ON before checking oil level.
- Always use genuine Nissan Power Steering Fluid Special

#### ATTESA E-TS PRO HYDRAULIC OIL

#### Oil Level Inspection (Cont'd)

in reservoir tank. When replenishing oil, be careful not to spill it into trunk room.

GI





PD-4





18. Touch "END".

**PD-5** 

#### ATTESA E-TS PRO HYDRAULIC OIL

#### Air Bleeding (Cont'd)

- "STOP" may appear on display. This occurs when engine is started and vehicle is driven or when ATTESA E-TS PRO system malfunctions, during air bleeding procedures. When it appears, suspend air bleeding procedures and perform self-diagnostic procedures for ATTESA E-TS PRO system. Repair faulty areas.
  - "ÉMERGENCY STOP" appears on display when ATTESA E-TS PRO system malfunctions and air bleeding operation is performed under a fail-safe condition. (When oil level is lower than specified level after new actuator assembly or pipes are installed, turning ignition switch ON may set ATTESA E-TS PRO/ABS system in a fail-safe condition.)

#### () WITHOUT CONSULT

1. Pour oil into reservoir tank until oil level is approx. 30 mm above MAX line.

CAUTION:

• Always use genuine Nissan Power Steering Fluid Special in reservoir tank. When replenishing oil, be careful not to spill it into trunk room.



Air bleed connector

- Before air bleeding procedures are performed, make sure that ignition switch is OFF.
- 2. Open ATTESA E-TS PRO actuator air bleeder. Bleed air from suction line (reservoir tank-to-ATTESA E-TS PRO actuator) until air no longer is discharged from air bleeder opening. Close air bleeder and tighten it to specified torque. Air bleeder tightening torque:
  - [0]: 5.9 7.8 N m (0.6 0.8 kg-m)
- When air bleeder is opened, oil inside suction line flows downward by gravity.
- 3. Turn ignition switch ON without starting engine.
- 4. Remove air bleed connector located at lower instrument panel on driver's side.
- When air bleed connector is removed, its wiring will be open and set in air bleed mode. At the same time, pump motor operates for several seconds and stops. Thus, a certain degree of oil pressure occurs on transfer actuator side.
- 5. Open air bleeder on final drive actuator side and bleed air from actuator. Then tighten air bleeder to specified torque. Air bleeder tightening torque:

[O]: 5.9 - 9.8 N·m (0.6 - 1.0 kg-m)

CAUTION:

- Be sure to open air bleeder when pump motor is inoperative. As soon as pump motor starts, close air bleeder.
- Do not operate pump motor for more than 10 seconds at a time.
- Make sure that hydraulic oil in reservoir tank is free from air sucking due to insufficient hydraulic oil quantity. If air sucking is noted, perform air bleeding procedures all over





- Oil filter surface B Lead wire Lead wire TFC0628D
- Connect and disconnect the wire lead to and from air bleed connector intermittently in response to ON-OFF operation of motor pump in order to bleed air from reservoir tank return line. Refer to the figure at left as a guide for air volume to be bled.
   CAUTION:

#### CAUTION:

Do not operate pump motor for more than 10 seconds at a time.

8. Replace air bleed connector in its original position and check oil level in reservoir tank.

#### ATTESA E-TS PRO HYDRAULIC OIL



#### **Evacuation**

After replacing actuator assembly, pipes, etc. with new ones, abnormal noise may be emitted at or around actuator when engine is started. When it occurs, evacuate actuator and hydraulic line so that air is completely expelled from these parts.

- 1. Make sure that pipe connections are tight, and that reservoir tank oil level is correct.
- Remove air bleed connector and turn ignition switch ON. Within 10 seconds after ignition switch has been turned ON, depress brake pedal 5 times to set vehicle in 2WD mode. At this point, make sure that 4WD warning lamp and A-LSD warning lamp blink 2 times per second.
- Remove cover from reservoir tank cap. Connect a vacuum hose or air conditioner evacuation pump to reservoir tank cap. Evacuate reservoir tank at a vacuum pressure of more than -96 kPa (720 mmHg) for at least 10 minutes.
- Use a gauge manifold to check vacuum pressure discharged. **CAUTION:**
- Completely clean vacuum hose to be used for evacuating reservoir tank since it may have been used with different types of oil. Failure to follow this instruction results in oil leakage.
- Upon completion of evacuation procedures, completely wipe clean traces of oil from cap surface.
- 4. Connect air bleed connector in its original position. Return vehicle operation from 2WD mode to 4WD mode. Check and correct reservoir tank oil level. Turn ignition switch OFF.

_		
	SELECT WORK ITEM	
	ETS/LSD AIR BLEEDING	
	ETS OIL PRESS CHECK	
	LSD OIL PRESS CHECK	
	ETS/LSD LOCK CHECK	
		SPD483
	LSD OIL PRESS CHECK	
	TOUCH START IN	
	THE FOLLOWING CONDI- TION.	
	• ENGINE : STOP	
	•IGN : ON	
		=
	END START	
		SPD495

#### **Oil Pressure Inspection**

#### () WITH CONSULT

- 1. Turn ignition switch OFF.
- 2. Connect CONSULT to data link connector.
- 3. Turn ignition switch ON.
- 4. Touch "START", "ABS" and "WORK SUPPORT" on CONSULT.
- 5. Touch "LSD OIL PRESS CHECK".

6. Touch "START".

PD-8



PD-9



- 2. Raise four wheels off the ground using garage jacks.
- 3. Move shift lever to Neutral, then release parking brake.
- 4. Turn ignition switch ON without starting engine. Remove air bleed connector and operate ATTESA E-TS PRO actuator.
- 5. Slowly turn right rear wheel by hand to make sure left rear and front wheels also turn.
- 6. Connect air bleed connector in its original position.

**ATTESA E-TS PRO Actuator** 



Always replace copper washers with new ones after every

 disassembly.
 When removing and installing ATTESA E-TS PRO actuator, be especially careful not to allow foreign particles (dust, dirt, etc.) to enter actuator.



#### Accumulator

#### REMOVAL

- 1. Relieve oil pressure of hydraulic unit.
- 1) Turn ignition switch OFF.
- 2) Remove air bleed connector.
- 3) Remove motor relay connector.
- 4) Open air bleeders on transfer and final drive actuator sides.
- 5) Start engine.
- 6) After 4WD warning lamp and A-LSD warning lamp have been illuminated for 30 seconds, turn ignition switch OFF.
- 7) Repeat steps 5) and 6) until hydraulic oil no longer discharges from hydraulic unit.
- 8) Upon completion of hydraulic oil discharge procedures, start engine and turn ignition switch OFF.

- 2. Remove ATTESA E-TS PRO actuator.
- 3. Using pipe wrench, remove accumulator from ATTESA E-TS PRO actuator.



# ☑ : Three Bond 1324 ☑ : Nissan Power Steering Fluid Special TFC0622D



#### INSTALLATION

1. With accumulator mating surface of ATTESA E-TS PRO actuator facing down, remove traces of old Lock Tite.

#### CAUTION:

Be especially careful not to allow Lock Tite to enter oil line.

- 2. Apply a coat of Lock Tite (Three Bond 1324) to center of accumulator threads.
- 3. Apply a coat of Nissan Power Steering Fluid Special to the entire perimeter of O-ring.
- 4. Attach accumulator to ATTESA E-TS PRO actuator and manually screw it into actuator completely. Using pipe wrench, tighten accumulator by turning it an additional 5 mm (as measured perimeter).

Tightening torque (reference): [O]: 40 - 41 N·m (4.0 - 4.2 kg-m)

**PD-12** 

#### Accumulator (Cont'd)

#### CAUTION:

- If accumulator is accidentally scratched, repair it by applying a coat of black paint to that area.
- Attach pipe wrench to accumulator head as shown in the figure at left.
- 5. Install ATTESA E-TS PRO actuator.

#### CAUTION:

Upon completion of installation procedures, be sure to bleed EC air from hydraulic circuit.

#### **DISPOSAL PROCEDURES**

Observe the instructions indicated on caution label on accumulator before disposing of accumulator. Drill a hole on accumulator as shown in the figure at left to completely expel gaseous nitrogen from accumulator.

#### CAUTION:

**TFC0589D** 

- Accumulator is charged with high-pressure gaseous nitrogen. Under no circumstances should accumulator be disassembled or fused using a welding tool.
- Wear goggles before drilling a hole on accumulator.
- Be sure to drill as small a hole as possible so that internal pressure can be gradually expelled from accumulator.



GI

TF

PD

BR

EL



### Hydraulic Lines

- CAUTION:
- Always replace copper washers with new ones after every disassembly.
- When removing and installing piping, hoses, etc., be especially careful not to allow foreign particles (dust, dirt, etc.) to enter hydraulic lines.

1



**PD-14** 

## **BRAKE SYSTEM**

SECTION

G

EC

TF

PD

BR

ST

CONTENTS

ATTESA E-TS PRO SYSTEM	2
Description	2
Fail-Safe Function	2
System Diagram	3
Hydraulic Circuit Diagram	3
Component Parts Location	4
Circuit Diagram	5
Control Unit Input/Output Signal Specifications	6
Precautions for Trouble Diagnosis	11
Basic Inspection	11
CONSULT	12
Self-diagnosis	21
Component Parts Inspection	24
Trouble Diagnoses by Symptom	25

**MODIFICATION NOTICE:** 

•

GT-R model has been introduced.

ATTESA E-TS system has been added for model with GT-R.

ATTESA E-TS PRO system has been added for model with GT-R V spec.

E-TS/ABS SYSTEM	31	
Description	31	
Fail-Safe Function	31	RS
System Diagram	32	
Hydraulic Circuit Diagram	32	ណត
Component Parts Location	33	līi/A
Circuit Diagram	34	
Control Unit Input/Output Signal Specifications	35	S
Precautions for Trouble Diagnosis	40	22
Basic Inspection	40	
CONSULT	41	SD
Self-diagnosis	48	
Component Parts Inspection	50	
Component Parts Removal and Installation	53	
Trouble Diagnoses by Symptom	56	
······································		

#### Description

The ATTESA E-TS PRO consists of an E-TS system, A-LSD system and ABS system.

These 3 systems are operated by a single control unit (ATTESA E-TS PRO control unit). Signals from multiple sensors are received and acted upon to provide a comprehensive control system.

In the event of an ATTESA E-TS PRO electrical system failure, the 4WD warning lamp, A-LSD warning lamp and ABS warning lamp (all located in the combination meter cluster) will illuminate either separately or simultaneously to inform the driver of a problem. Self-diagnosis begins immediately and the results (problem areas) appear according to the ABS warning lamp ON-OFF count.

Refer to the Table below if the electrical system diagnostic tester (CONSULT) is used to troubleshoot the problem.

Diagnostic test mode	Remarks
Work support	ETS/LSD air bleeding, ETS/LSD oil pressure check, ETS/LSD lock inspection
Self-diagnostic results	Compatible with ATTESA E-TS PRO/ABS
Data monitor	Compatible with ATTESA E-TS PRO/ABS
Active test	ABS solenoid valve ON-OFF and ABS monitor ON-OFF
ECM part number	ATTESA E-TS PRO/ABS control unit

#### **Fail-Safe Function**

If a malfunction occurs in the ATTESA E-TS PRO system, the 4WD warning lamp, A-LSD waning lamp and ABS warning lamp (all located in the combination meter cluster) will illuminate simultaneously. If only the A-LSD warning lamp illuminates, there is no differential limitation. The E-TS and ABS systems operate normally to provide normal final drive conditions and control. If the 4WD warning lamp and A-LSD warning lamp illuminate simultaneously, decreased 4WD conditions prevail with the ABS system operating normally. If only the ABS warning lamp illuminates, the ABS system will not function. Brakes operate as they would on a vehicle without ABS. The E-TS and A-LSD systems operate normally. When all 3 lamps are simultaneously illuminated, decreased 4WD conditions prevail. Differential limitation control does not occur. Final drive conditions are normal. The ABS system is not function-ing. Brakes operate as they would on a vehicle without ABS.

• If a malfunction occurs in the control unit and/or the wheel sensor circuit, the 4WD warning lamp, A-LSD warning lamp and ABS warning lamp will illuminate simultaneously.

#### System Diagram



#### Hydraulic Circuit Diagram



BR-3



BR-4





BR-5

#### ATTESA E-TS PRO SYSTEM

#### Control Unit Input/Output Signal Specifications

#### **USING CIRCUIT TESTER**

#### E-TS/ABS control unit

To perform the following inspection switch should be turned ON with ABS control unit connector and actuator connector properly connected.



BRG1755D

Termi	nal No.	ltem	Specifications*1		Check item (Reference)	
+	-	ilên)				
101		Front right wheel IN sole- noid	Actuator operating (with CONSULT set in active test mode) or actuator relay not operating. (Fail-safe system operating or before engine starting, etc.) Actuator not operating and actuator relay operating (Engine operating and	Approx. 0V		
104	104	Front right wheel OUT solenoid			ABS solenoid and circuit	
106	]	Front left wheel IN sole- noid				
105	]	Front left wheel OUT solenoid		Power supply voltage	•	
102		Rear wheel IN solenoid		(approx. 12V)		
110	]	Rear wheel OUT solenoid	vehicle at rest)			
103	Body	ABS motor monitor	ABS motor operating (CONSULT set in active test mode)	Power supply voltage (approx. 12V)	ABS motor monitor circuit	
	ground	d	ABS motor not operating (ignition switch turned ON)	Approx. OV		
107 109 112 116 117 118 119	Ground			Control unit ground circuit		
<b></b>		ABS actuator rolay mani	Actuator relay operating (Engine operating)	Power supply voltage (approx. 12V)	ABS warning lamp and	
108		tor	Actuator relay not operating (Fail-safe system operating and before engine starts)	Approx. 0V	circuit; ABS actuator relay monitor circuit	
111		Battery	Ignition switch ON	Power supply voltage (approx. 12V)	Control unit power supply circuit	
113	Body	Body ETS motor monitor	Actuator motor operating	Power supply voltage (approx. 12V)	E-TS motor, motor relay	
	ground		Actuator motor not operating	Approx. 0V		

# ATTESA E-TS PRO SYSTEM Control Unit Input/Output Signal Specifications (Cont'd)

Termi	nal No.	ltom	Cassifies	4: <b>1</b> 4	Chaok item (Deference)	
+	-	liem				
114		Fail-safe solenoid	Engine operating	Approx. 2V or less	Fail-safe solenoid and circuit	GI
115	Body ground	ETS solenoid	Vehicle at rest with engine at idle	Power supply voltage (approx. 12V)	E-TS actuator relay, sole- noid and circuits	EĈ
120		LSD solenoid	Vehicle at rest with engine at idle	Power supply voltage (approx. 12V)	A-LSD actuator relay, solenoid and circuits	TF
1	18	G sensor power supply 1	Ignition switch ON (vehicle at rest on flat surface)	Approx. 8V (for reference)	G sensor and circuit	തര
2	Body ground	ABS motor relay	ABS motor operating (CONSULT set in active test mode)	Approx. 2V or less	ABS motor, motor relay and circuits	BF
			ABS motor not operating (ignition switch ON)	Power supply voltage (approx. 12V)		
5, 6	16	FR & RR G sensor 2, Side G sensor	Ignition switch ON (with vehicle at rest on flat surface)	Approx. 2.5V (Reference)	G sensor and circuit	st.
7	18	FR & RR G sensor 1	Ignition switch ON (with vehicle at rest on flat surface)	Approx. 2.5V (Reference)	G sensor and circuit	RS
8	19	Front right wheel sensor	Vehicle operating at approx.	Pulse signal emitted at	Wheel sensor and circuit	MA
10	21	Rear right wheel sensor	30 km/h*4	200 Hz per second		
12	16	G sensor power supply 2	Ignition switch ON (with vehicle at rest on flat surface)	Approx. 8V (Reference)	G sensor and circuit	EL
			Actuator relay operating (Engine operating)	Less than approx. 2V	ABS actuator relay and	SD
13	Body ground	ABS actuator relay	Actuator relay not operating (Fail-safe system operating and before engine starting)	Battery voltage (approx. 12V)	circuit	_
			ABS warning lamp ON	Approx. 0V	ABS warning lamp and	
14		ABS warning lamp*3	ABS warning lamp OFF	Battery voltage (approx. 12V)	circuit	
20	9	Front left wheel sensor	Vehicle operating at approx.	Pulse signal emitted at	Wheel sensor and circuit	
22	11	Rear left wheel sensor	30 km/h*4	200 Hz per second		
23		Throttle position sensor	Accelerator pedal fully depressed	Approx. 4.0V	Throttle position sensor	
			Accelerator pedal fully released	Approx. 0.5V	and circuit	
26		Reverse lamn sinnal	Vehicle moving backward	Battery voltage (approx. 12V)	Beverse lamp and circuit	
20	Body		Vehicle moving forward or turning	Approx. 0V		
29	ground	E-TS MOTOR RELAY	Ignition switch ON	Battery voltage (approx. 12V)	E-TS motor, motor relay and circuits	
31		E-TS actuator relay	Vehicle at rest with engine at idle	Less than approx. 2V	E-TS actuator relay and circuit	
			4WD warning lamp ON	Approx. 0V	4WD warning lamp and	
32		4WD warning lamp*2	4WD warning lamp OFF	Battery voltage (approx. 12V) 4WD warning lamp circuit		_

#### ATTESA E-TS PRO SYSTEM

# Control Unit Input/Output Signal Specifications (Cont'd)

Terminal No. + –		nal No.	ltom	Specifications <sup>•</sup> 1			Check item (Reference)	
		-	ilein					
				Torque meter in	dications			
	33	44	Front torque meter		0 kg-m	Approx. 0.6V	Front torque meter	
						30 kg-m	Approx. 3.5V	
			Oil pressure unit pressure	E-TS motor not	operating	Approx. 5V	Pressure switch and cir-	
	30		switch	E-TS motor operating		Approx. 0V	cuit	
	40	Body	Stop lamp signal	Brake pedal de	pressed	Battery voltage (approx. 12V)	Stop lamp switch and	
. 1				Brake pedal released		Approx. 0V		
	42	ground	A-LSD actuator relay	Vehicle at rest v idle	with engine at	Less than approx. 2V	A-LSD actuator relay and circuit	
43				LSD warning la	mp ON	Approx. OV	A LSD warping lamp and	
	43		LSD warning lamp	LSD warning la	mp OFF	Battery voltage (approx. 12V)	circuit	

\*1: Do not forcefully expand connector terminals to check voltage using circuit tester or voltmeter.

\*2: 4WD warning lamp ON-OFF timing ON: Ignition switch ON (before engine starts) or abnormalities detected. OFF: After engine starts (with system operating in normal condition)
\*3: ABS warning lamp ON-OFF timing

.

3: ABS warning lamp ON-OFF timing ON: Ignition switch ON (before engine starts) or abnormalities detected OFF: After engine starts (with system operating in normal condition)

\*4: Make sure that tires are inflated to specified pressure.

\*5: LSD warning lamp ON-OFF timing

ON: Ignition switch ON (before engine starts) or abnormalities detected OFF: After engine starts (with system operating in normal condition)

#### ATTESA E-TS PRO SYSTEM

# Control Unit Input/Output Signal Specifications (Cont'd)

#### **USING CONSULT**

Indicated are the control unit computed data. If the output circuit (harness) should be open or short-circuited, correct values may be displayed.

Display	Monitor item		Check item			
Display	Monitor terri	Conc	dition	Specifications	(reference)	
		Vehicle at rest		0 km/h		
WHEEL SENSOR [km/h]	Wheel speed	Vehicle operating*1		Identical to speed- ometer indication	tem and circuit	
FF & RR G-SENSOR 1 [G] FF & RR G-SENSOR 2 [G]	G sensor operating condition	Vehicle at rest on flat	surface	Within ±0.15G	FR & RR G sensors and circuits	
SIDE G-SENSOR [G]			•	R or L: 0.5G or less	Side G sensor and circuit	
THRTL POS SEN	Throttle positioning	Accelerator pedal full	y released	Approx. 0.5V	Throttle position	
[V]	condition	Accelerator pedal full	y depressed	Approx. 4.0V	sensor and circuit	
STOP LAMP SW	Brake pedal operat-	Brake pedal depress	ed	ON	Stop lamp and cir-	
[ON-OFF]	ing condition	Brake pedal released	1	OFF	cuit	
ENG RPM SIGNAL	Engine operating	Engine operating at a speed of less than 400 rpm		STOP	Engine speed signal circuit	
[STOP-RUN]	condition	Engine operating at a speed of 400 rpm or above		RUN		
PRESSURE SW	Pressure switch	ATTESA E-TS PRO a ating	actuator motor oper-	ON	Pressure switch and	
[ON-OFF]	operating condition	ATTESA E-TS PRO a operating	actuator motor not	OFF	circuit	
AIR BLEED SW	Air bleed switch		Air bleed switch removed	ON	Air bleed switch and	
[ON-OFF]	ON-OFF condition		Air bleed switch installed	OFF	circuit	
	Oil level switch ON-	ATTESA E-TS PRO	Oil level within specified range	ON	Oil level switch and	
			Oil level too low	OFF		
OUT ABS SOLENOID [ON-OFF]	Solenoid operating	Actuator (solenoid) operating with (CON- SULT set in active test mode) or actuator relay not operating (fail-safe system oper- ating and before engine starts)		ON	ABS solenoid and	
IN ABS SOLENOID [ON-OFF]		Actuator (solenoid) not operating and actuator relay operating (with engine operating and with vehicle at rest)		OFF		
ETS SOLENOID	E-TS solenoid oper-	Vahiela at rest	Ignition switch ON	Approx. 0A	E-TS actuator relay	
[A]	ating condition	venicie al rest	Engine at idle	Approx. 0.2A	solenoid and circuit	
LSD SOLENOID	A-LSD solenoid	Vehicle at rest	Ignition switch ON	0A	A-LSD actuator relay solenoid and	
(A)	operating condition	Engine at idle		Approx. 0.2A	circuit	
#### **Control Unit Input/Output Signal Specifications** (Cont'd)

Display	Monitoritom		Data monitor		Check item
Display	Monitor item	Con	dition	Specifications	(reference)
ETS F/S VALVE	E-TS fail-safe sole-	Vahiala at root	Ignition switch ON	0A	E-TS fail-safe sole-
[A]	dition	venicie al rest	Engine at idle	Approx. 0.7A	noid and circuit
ABS ACTUATOR	Actuator relay oper-	Vahiala at root	Ignition switch ON	OFF	ABS actuator relay
[ON-OFF]	ating condition	venicie at rest	Engine operating	ON	and circuit
ABS MOTOR RELAY	Motor and motor	Ignition switch ON	ABS not operating	OFF	ABS motor, motor
[ON-OFF]	dition	or engine operating	ABS operating	ON	relay and circuits
ETS/LSD MOTOR	ATTESA E-TS PRO	ATTESA E-TS PRO	actuator motor not	OFF	
[ON-OFF]	condition	ATTESA E-TS PRO ating	actuator motor oper-	ON	ATTESA E-TS PRO
ETS/LSD RELAY	ATTESA E-TS PRO	ATTESA E-TS PRO a operating	actuator motor not	OFF	and circuit
[ON-OFF]	ating condition	ATTESA E-TS PRO a ating	actuator motor oper-	ON	
ETS ACTUATOR	E-TS actuator relay	Ignition switch ON ar ing	nd engine not operat-	OFF	E-TS actuator relay
	operating condition	Engine operating		ON	and circuit
WARNING LAMP	ABS warning lamp	ABS warning lamp O	N	ON	APC warning lamo
[ON-OFF]	ON operation*2	ABS warning lamp O	FF	OFF	ABS warning lamp
G-SEN VOLT 1 [V] G-SEN VOLT 2 [V]	Battery voltage fur- nished to G sensor			Approx. 8V (Reference)	G sensor power supply circuit
BATTERY VOLT [V]	Battery voltage fur- nished to control unit	Ignition switch ON		Approx. 12V (Battery voltage)	Control unit power supply circuit

\*1: Make sure that tires are inflated to specified pressure.
\*2: ABS warning lamp ON-OFF timing: ON: Ignition switch ON (before engine starts) or abnormalities detected OFF: After engine starts (system operating in normal condition)

#### Precautions for Trouble Diagnosis

- After performing trouble diagnosis, be sure to erase trouble stored in memory. Refer to "CONSULT" (next page) or "SELF-DIAGNOSIS" (BR-21).
- As for the concerns that are difficult to duplicate, move harnesses or harness connectors by hand to check if there is any poor mating of connector halves or faulty connection.
- Do not force to open a connector terminal when using a circuit tester for inspection.
- Read GI section thoroughly in advance and make sure of all the general precautions.

#### **Basic Inspection**

#### BASIC INSPECTION 1 — Brake fluid level and leakage

- 1. Check brake fluid level in reservoir tank. Replenish brake fluid if necessary.
- 2. Check for leakage at or around brake piping and ABS actuator. If leakage or seepage is noted, proceed as follows:
- If ABS actuator connectors are loose, tighten to specified torque. Recheck to ensure that leakage is no longer present.
- If flare nut threads at piping connectors or actuator threads are damaged, replace faulty parts with new ones. Recheck to ensure that leakage is no longer present.
- If brake fluid leaks through areas other than actuator connectors, wipe off using a clean cloth. Recheck for leakage or seepage. If necessary, replace faulty parts with new ones.
- If brake fluid leaks at or seeps through ABS actuator, wipe off using a clean cloth. Recheck for leakage
  or seepage. If necessary, replace ABS actuator with new one.
- Make sure that oil level (ATTESA E-TS PRO system) and oil pressure are correct, Also check that system is free from oil leakage and abnormalities.

#### **CAUTION:**

ABS actuator cannot be disassembled. Do not attempt to disassemble it.

 Make sure that battery cables are securely connected to their terminals (positive and ground), and that battery case grounding is tight. If necessary, tighten to specified torque. Check that battery voltage is not lower than specifications.

#### BASIC INSPECTION 2 — Loose power line terminal

Check battery terminals (positive and negative) and battery mounting (ground) for looseness.

#### BASIC INSPECTION 3 — ABS warning lamp

- 1. Turn ignition switch "ON" to ensure that ABS warning lamp lights up. If ABS warning lamp does not light, check ABS warning lamp circuit.
- 2. Make sure that A-LSD warning lamp illuminates when ignition switch is turned ON. If it does not illuminate, Check A-LSD warning lamp and related circuit.
- 3. Make sure that 4WD warning lamp illuminates when ignition switch is turned ON. If it does not illuminate, Check 4WD warning lamp and related circuit.
- 4. Make sure that the 4WD, A-LSP and ABS warning lamps go out approximately 1 second after engine has started. If any of the warning lamps do not go out, perform self-diagnostic procedures for related system(s).
- After driving vehicle at approx. 30 km/h for approx. 1 minute, check to ensure that 4WD warning lamp, A-LSD warning lamp and ABS warning lamp remain off. If ABS warning lamp lights, perform self-diagnosis procedures.
- 6. After performing self-diagnosis procedures, be sure to erase trouble stored in memory.

TF

PD

BR

ST

ଞ୍ଜି

EC

KA

SD

#### CONSULT

#### CONTROL UNIT PART NUMBER

The part number that is shown on the control unit label and CON-SULT: 47850 AA410



#### SELF-DIAGNOSIS PROCEDURE

- 1. Collect information on the concern from the customer, and then perform basic inspections.
- 2. Turn ignition switch OFF and connect CONSULT connector to data link connector for CONSULT on the vehicle.
- 3. Start engine and drive vehicle at approx. 30 km/h for approx. 1 minute.
- 4. Stop vehicle and touch "START", "ABS" and "SELF-DIAG RESULTS" sequentially on the CONSULT screen with engine running.
- If "START" is touched immediately after engine is started or ignition switch is turned on, "ABS" may not be displayed on "SELECT SYSTEM" screen. To display "ABS", repeat the self-diagnosis procedure from the beginning.
- 5. Self-diagnosis results are displayed on the screen. (Touch "PRINT" to print out the self-diagnosis results, if necessary.)
- If "NO FAIL" is displayed, inspect 4WD, A-LSD and ABS warning lamps. Refer to the previous page.
- 6. Perform appropriate inspection from the self-diagnostic results mode and repair or replace faulty parts.
- 7. Start engine and drive vehicle at approx. 30 km/h for approx. 1 minute.
- Recheck to ensure that there is no other malfunction.
- 8. Turn ignition switch OFF to prepare for erasing the trouble stored in memory.
- 9. Start engine and touch "START", "ABS", "SELF-DIAG RESULTS" and "ERASE" sequentially on the CONSULT screen to erase the trouble stored in memory.
- If the trouble stored in memory is not erased, repeat step 6.
- 10. Drive vehicle at approx. 30 km/h for approx. 1 minute and then confirm that 4WD, A-LSD and ABS warning lamps are off.

#### SELF-DIAGNOSTIC RESULTS MODE

Diagnostic item	Diagnostic item is detected when	Check item	
FR RH SENSOR [OPEN]	<ul> <li>Input terminal voltage is abnormally high. This occurs when front right wheel sensor circuit is open or signal power supply circuit is shorted.</li> </ul>		GI
FR LH SENSOR [OPEN]	<ul> <li>Input terminal voltage is abnormally high. This occurs when front left wheel sensor circuit is open or signal power supply circuit is shorted.</li> </ul>		EC
RR RH SENSOR [OPEN]	<ul> <li>Input terminal voltage is abnormally high. This occurs when rear right wheel sensor circuit is open or signal power supply circuit is shorted.</li> </ul>		TF
RR LH SENSOR [OPEN]	<ul> <li>Input terminal voltage is abnormally high. This occurs when rear left wheel sensor circuit is open or signal power supply circuit is shorted.</li> </ul>		PD
FR RH SENSOR [SHORT]	<ul> <li>Input terminal voltage is abnormally low or input signal is incor- rect. This occurs when front right wheel sensor circuit is shorted, signal circuit is shorted to ground or front right wheel sensor-to- rotor clearance is abnormally wide.</li> </ul>	Wheel sensor and circuit	Br St
FR LH SENSOR [SHORT]	<ul> <li>Input terminal voltage is abnormally low or input signal is incor- rect. This occurs when front left wheel sensor circuit is shorted, signal circuit is shorted to ground or front left wheel sensor-to- rotor clearance is abnormally wide.</li> </ul>		RS
RR RH SENSOR [SHORT]	<ul> <li>Input terminal voltage is abnormally low or input signal is incor- rect. This occurs when rear right wheel sensor circuit is shorted, signal circuit is shorted to ground or rear right wheel sensor-to- rotor clearance is abnormally wide.</li> </ul>		ha El
RR LH SENSOR [SHORT]	<ul> <li>Input terminal voltage is abnormally low or input signal is incor- rect. This occurs when rear left wheel sensor circuit is shorted, signal circuit is shorted to ground or wheel sensor-to-rotor clear- ance is abnormally wide.</li> </ul>		SD
FR RH IN ABS SOL / FR RH OUT ABS SOL [OPEN]	<ul> <li>Output terminal voltage is abnormally lower than controlled value when either front right wheel ABS solenoid circuit is open or con- trol circuit is shorted to ground.</li> </ul>		
FR LH IN ABS SOL / FR LH OUT ABS SOL [OPEN]	• Output terminal voltage is abnormally lower than controlled value when either front left wheel ABS solenoid circuit is open or control circuit is shorted to ground.		
REAR IN ABS SOL / REAR OUT ABS SOL [OPEN]	• Output terminal voltage is abnormally lower than controlled value when either rear wheel ABS solenoid circuit is open or control circuit is shorted to ground.	ABS solenoid and circuit	
FR RH IN ABS SOL / FR RH OUT ABS SOL [SHORT]	<ul> <li>Output terminal voltage is abnormally higher than controlled value when either front right wheel ABS solenoid circuit is shorted or control circuit is shorted to power supply circuit.</li> </ul>		
FR LH IN ABS SOL / FR LH OUT ABS SOL [SHORT]	<ul> <li>Output terminal voltage is abnormally higher than controlled value when either front left wheel ABS solenoid circuit is shorted or control circuit is shorted to power supply circuit.</li> </ul>		
REAR IN ABS SOL / REAR OUT ABS SOL [SHORT]	<ul> <li>Output terminal voltage is abnormally higher than controlled value when either rear wheel ABS solenoid circuit is shorted or control circuit is shorted to power supply circuit.</li> </ul>		
ABS MOTOR [ON FAILURE]	<ul> <li>While ABS motor is being controlled to be set to OFF, it turns ON.</li> </ul>	ABS motor, motor relay and	
ABS MOTOR [OFF FAILURE]	<ul> <li>While ABS motor is being controlled to be set to ON, it turns ON.</li> </ul>	circuit	

I

I

# CONSULT (Cont'd)

Diagnostic item	Diagnostic item is detected when	Check item
ABS ACTUATOR RELAY [ON FAILURE]	• While ABS actuator relay is being controlled to set to OFF, it turns ON.	ABS actuator relay and siravit
ABS ACTUATOR RELAY [OFF FAILURE]	• While ABS actuator relay is being controlled to set to ON, it turns OFF.	ABS actuator relay and circuit
BATTERY VOLTAGE [VB-HIGH]	<ul> <li>ATTESA E-TS PRO/ABS control unit power supply voltage is abnormally high.</li> </ul>	Control unit power supply cir-
BATTERY VOLTAGE [VB-LOW]	<ul> <li>ATTESA E-TS PRO/ABS control unit power supply voltage is abnormally low.</li> </ul>	cuit
FR & RR G-SEN 1 [ABNORMAL]	•FR & RR G sensor 1 output is abnormally higher or lower than specifications.	G sensor and circuit
FR & RR G-SEN 2 [ABNORMAL]	• FR & RR G sensor 2 output is abnormally higher than specifica- tions.	
FR & RR G-SEN 1, 2 [ABNORMAL]	• Output voltage difference between FR & RR G sensors 1 and 2, which is abnormally higher than specified value, has continued for a certain period.	
G-SEN VOLT 1 [ABNORMAL]	• FR & RR G sensor 1 power supply voltage, which is abnormally higher than, or lower than specifications, has continued for a certain period of time.	G sensor and circuit
G-SEN VOLT 2 [ABNORMAL]	• FR & RR G sensor 2 power supply voltage, which is abnormally higher than, or lower than specifications, has continued for a certain period of time.	
SIDE G-SENSOR [ABNORMAL]	• Side G sensor output voltage, which is abnormally higher than, or lower than specifications, has continued for a certain period of time.	
AIR BLEED SW	<ul> <li>Air bleed switch has been turned ON for a certain period of time during vehicle operation.</li> </ul>	Air bleed switch and circuit
THROTTLE POSI SEN	<ul> <li>Throttle position sensor signal voltage, which is 0V or abnor- mally higher than specifications, has continued for a certain period of time.</li> </ul>	Throttle position sensor and circuit
OIL LEVEL SW	• Oil level switch has been turned OFF (oil level too low) for a cer- tain period of time.	Oil level switch and circuit
PRESSURE SW [ON FAILURE]	<ul> <li>Pressure switch has been turned ON for an extended period of time.</li> </ul>	
PRESSURE SW [OFF FAILURE]	• Pressure switch has been turned OFF for an extended period of time although current flows through E-TS solenoid or A-LSD solenoid. Or, it has been turned OFF only for a short period of time (due to pressure switch in dummy contact with other parts (dummy circuit setup) or gas pressure drop).	Pressure switch and circuit
ETS/LSD MOTOR [ON FAILURE]	• While ATTESA E-TS PRO actuator motor is being controlled to be set to OFF, actuator motor control terminal voltage does not become 0V (ground potential). (E-TS motor relay is ON all the time, motor circuit is open, etc.)	ATTESA E-TS PRO actuator motor and circuit
ETS/LSD MOTOR [OFF FAILURE]	<ul> <li>While ATTESA E-TS PRO actuator is being controlled to be set to ON, actuator motor control terminal voltage is not present.</li> </ul>	
ETS SOLENOID [OPEN]	<ul> <li>Specified voltage is not applied to E-TS solenoid control terminal (open solenoid circuit, etc.).</li> </ul>	
ETS SOLENOID [SHORT]	<ul> <li>E-TS solenoid control terminal voltage is abnormal (shorted E-TS solenoid circuit, etc.).</li> </ul>	E-TS relay, solenoid and cir- cuits
ETS SOLENOID [ABNORMAL]	<ul> <li>Current flow through E-TS solenoid is abnormally larger or smaller than specifications.</li> </ul>	

# CONSULT (Cont'd)

Diagnostic item	Diagnostic item is detected when	Check item	
LSD SOLENOID [OPEN]	<ul> <li>Specified voltage is not applied to A-LSD solenoid control termi- nal (open solenoid circuit, etc.).</li> </ul>		
LSD SOLENOID [SHORT]	<ul> <li>A-LSD solenoid control terminal voltage is abnormally high or low (shorted solenoid circuit, etc.).</li> </ul>	A-LSD relay, solenoid and cir- cuits	G
LSD SOLENOID [ABNORMAL]	<ul> <li>Current flow through A-LSD solenoid is abnormally larger or smaller than specifications.</li> </ul>		
ETS F/S VALVE [OPEN]	• E-TS fail-safe valve control terminal voltage is abnormally high or low (open fail-safe valve circuit, etc.).		775
ETS F/S VALVE [SHORT]	• E-TS fail-safe valve control terminal voltage is abnormally high or low (shorted fail-safe valve circuit, etc.).	E-TS fail-safe system, sole- noid and circuits	
ETS F/S VALVE [ON FAILURE]	• While E-TS fail-safe valve is being controlled to be set to OFF, it turns ON.		P
CONTROL UNIT	Abnormalities occur in E-TS/ABS control unit process function.	Control unit power supply cir- cuit	B
ABS MOTOR [ABNORMAL WHEEL LOCK- ING]	ABS motor speed is abnormally low.	ABS motor, motor relay and circuits	Sī
NOTE:			Re

• All of the 4WD, A-LSD and ABS warning lamps illuminate. "Self-diagnosis could not detect any malfunctions" can sometimes appear on CONSULT display as a diagnostic result. When it occurs, check engine speed signal circuit.

 If "ABS" does not appear on system selection screen, check ATTESA E-TS PRO/ABS control unit for improper operation and diag-nosis connector circuit condition. Also confirm that CONSULT card No. is suitable for use with ATTESA E-TS PRO/ABS system. HA

SD

EL

# CONSULT Data link connector for CONSULT ) ECL1638D

#### CONSULT (Cont'd) DATA MONITOR PROCEDURE

- Refer to CONSULT Instruction Manual for details on data monitor function.
- Turn ignition switch OFF. 1.
- Connect CONSULT connector to data link connector for CON-2. SULT.
- 3. Turn ignition switch ON.
- Touch "START" on CONSULT screen. 4.
- 5. Touch "ABS" on CONSULT screen.
- If "START" is touched immediately after engine is started or ignition switch is turned on, "ABS" may not be dis-• played on "SELECT SYSTEM" screen. To display "ABS", repeat the data monitor procedure from the beginning.
- Touch "DATA MONITOR". 6.

- Touch "SETTING" to set recording condition.
   Touch "LONG TIME" and then "ENTER".
   Return to "SELECT MONITOR ITEM" screen and touch "ALL SIGNALS".
- 10. Touch "START".
- 11. Display data monitor.
- 12. If necessary, sequentially touch "REC START", "REC STOP", "DATA DISPLAY", "NUMBER PRINT" and "PRINT" to print out the data.

CONSULT (Cont'd)

#### DATA MONITOR MODE

		Se	lect monitor it	em		
Display		ECM input signals	All signals	Selection from menu	Remarks	a
FR RH SEN	[km/h]	0	0	0	Vehicle speed, which is processed from front right wheel sensor signal, appears on display.	61
FR LH SEN	(km/h)	0	0	0	Vehicle speed, which is processed from front left wheel sensor signal, appears on display.	EC
RR RH SEN	[km/h]	0	0	0	Vehicle speed, which is processed from rear right wheel sensor signal, appears on display.	TF
RR LH SEN	[km/h]	0	0	0	Vehicle speed, which is processed from rear left wheel sensor signal, appears on display.	PD
FR & RR G SEN1	[+/–] [G]	0	0	0	G value, which is processed from FR & RR G sensor 1 signal, appears on display.	BR
FR & RR G SEN2	[+/–] [G]	0	0	0	G value, which is processed from FR & RR G sensor 2 signal, appears on display.	
SIDE G SEN	[L/R] [G]	0	0	0	G value, which is processed from side G sensor signal, appears on display.	ST
THRTL POS SEN	M	0	0	0	Signal voltage sent from throttle position sensor appears on display.	RS
STOP LAMP SW	[ON-OFF]	0	0	0	Stop lamp switch ON-OFF condition appears on display.	C1A
ENG SPEED SIG	TOP/RUN]	0	0	0	Engine speed, which is based on camshaft position sensor signal, appears on display.	171/A
PRESSURE SW	[ON/OFF]	0	0	0	Pressure switch ON-OFF condition, which is determined from pressure switch signal, appears on display.	EL
AIR BLEED SW	[ON-OFF]	0	0	0	Air bleed switch ON-OFF condition, which is determined from air bleed switch signal, appears on display.	SD
OIL LEVEL SW	[ON-OFF]	0	0	0	Oil level switch ON-OFF condition, which is determined from oil level switch signal, appears on display.	
F/R IN SOL	[ON-OFF]	—	0	0	Control condition (ON-OFF) of front right wheel IN ABS solenoid appears on display.	
F/R OUT SOL	[ON-OFF]		0	0	Control condition (ON-OFF) of front right wheel OUT ABS solenoid appears on display.	
F/L IN SOL	[ON-OFF]	_	0	0	Control condition (ON-OFF) of front left wheel IN ABS sole- noid appears on display.	
F/L OUT SOL	[ON-OFF]		· 0	0	Control condition (ON-OFF) of front left wheel OUT ABS solenoid appears on display.	
REAR IN SOL	[ON-OFF]	-	0	0	Control condition (ON-OFF) of rear wheel IN ABS solenoid appears on display.	
REAR OUT SOL	[ON-OFF]		0	0	Control condition (ON-OFF) of rear wheel OUT ABS sole- noid appears on display.	
ETS SOLENOID	[A]	_	0	0	Current flow through E-TS solenoid appears on display.	
LSD SOLENOID	[A]	_	0	0	Current flow through A-LSD solenoid appears on display.	
ETS F/S VALVE		-	0	0	Control condition (ON-OFF) of E-TS fail-safe valve appears on display.	
ABS ACTUATOR	[ON-OFF]		0	0	ABS actuator relay condition (ON-OFF) appears on display.	•
ABS MOTOR	[ON-OFF]	-	0	0	ABS motor relay condition (ON-OFF) appears on display.	
ETS/LSD MOTOR	[ON-OFF]	-	0	0	ATTESA E-TS PRO actuator condition (ON-OFF) appears on display.	•

### ATTESA E-TS PRO SYSTEM CONSULT (Cont'd)

• • • • • • • • • • • • • • • • • • •		Se	lect monitor it	em	
Display		ECM input signals	All signals	Selection from menu	Remarks
ETS/LDS RELAY [ON-C	FF]	-		0	ATTESA E-TS PRO actuator motor relay condition (ON- OFF) appears on display.
ETS ACTUATOR [ON-C	FF]	—	—	0	E-TS actuator relay condition (ON-OFF) appears on display.
LSD ACTUATOR RELAY [ON-C	FF]	—	_	0	A-LSD actuator relay condition (ON-OFF) appears on display.
WARNING LAMP [ON-C	FF]	-	0	0	Control condition of ABS warning lamp appears on display.
G-SEN VOLT1	[V]	0	—	0	Voltage furnished from ATTESA E-TS PRO/ABS control unit appears on display.
G-SEN VOLT2	ſ۷J	0	_	0	Voltage furnished from ATTESA E-TS PRO/ABS control unit appears on display.
BATTERY VOLT	[V]	0		0	Voltage furnished from ATTESA E-TS PRO/ABS control unit appears on display.
VOLTAGE	[V]		—	0	Value measured with voltage probe appears on display.
PULSE [msec] or [Hz] or	[%]	-		0	Refer to CONSULT Operation Manual.

#### ATTESA E-TS PRO SYSTEM **CONSULT** (Cont'd) **ACTIVE TEST PROCEDURE** When conducting Active test, vehicle must be stationary. • Confirm that brakes have been bled completely. When ABS warning lamp stays on, never conduct Active test. 1. Connect CONSULT to Data Link Connector for CONSULT and G start engine. 2. Touch "START" on CONSULT screen. 3. Touch "ABS", then "ACTIVE TEST". EC 4. "SELECT TEST ITEM" screen is displayed. TF 5. Select active test item by touching screen. 🗁 SELECT TEST ITEM PD FR RH SØLENØID FR LH SOLENOID 33 FRONT SOLENOID

- Touch "START" on condition that "MAIN SIGNALS" item is ....
  - EL

ST

RS

HA

SD

# SBR934C

# 7. "ACTIVE TEST" screen is displayed. ABS solenoid valve

To check that ABS solenoid values (inlet and outlet) operate in the following manner, touch "UP", "KEEP" and "DOWN" on the screen while observing the monitor.

Operation	UP	KEEP	DOWN
IN ABS S/V	OFF	ON	ON
OUT ABS S/V	OFF	OFF	ON.

\*: Solenoid valve stays ON for 1 to 2 seconds after touching the key, and then turns OFF.

- If the active test is conducted with brake pedal depressed, the brake pedal travel limit may change. This is a normal condition.
   "TEST IS STOPPED" message is displayed 10 seconds after
- "TEST IS STOPPED" message is displayed 10 seconds after the operation is started.
- If the active test needs to be performed again after "TEST IS STOPPED" is displayed, repeat step 6.



REAR SOLENOID

FR RH SOL TEST

SELECT MONITOR ITEM

SELECTION FROM MENU

SBR444E

6.

highlighted.

ABS MOTOR

MAIN SIGNALS

8

ACTIVE TEST M	
FR RH SOL DOWN	
TEST-ISISTOPRED	
====== MONITOR ====== FR RH OUT SOL OFF FR RH IN SOL OFF	
UP KEEP DOWN	
	5BR442E

# CONSULT (Cont'd)



#### **ABS** motor

• Touch "ON" and "OFF" on the screen to check that ABS motor relay and ABS actuator relay operate as follows:

Operation	ON	OFF
ABS actuator relay	ON	ON
ABS motor relay	ON	OFF

 If the active test is conducted with brake pedal depressed, the brake pedal travel limit may change. This is a normal condition.

• "TEST IS STOPPED" message is displayed 10 seconds after the operation is started.

#### Self-diagnosis

#### DESCRIPTION

When a problem occurs in the ATTESA E-TS PRO SYSTEM, the 4WD, A-LSD and ABS warning lamps on the instrument panel come on either separately or simultaneously. To actuate the self-diagnostic results mode, ground the self-diagnostic check terminal 4 located on the data link connector for CONSULT. The ABS warning lamp, then, flashes and indicates the location of the malfunction.



BR

RS

HA

E.



#### SELF-DIAGNOSIS PROCEDURE

- 1. Collect information on the concern from the customer, and then PD perform basic inspections.
- 2. Drive vehicle at approx. 30 km/h for approx. 1 minute.
- 3. Stop vehicle and start diagnosis.
- 4. Turn ignition switch "OFF".
- 5. Ground the self-diagnostic check terminal 4.
- 6. Turn ignition switch "ON" to start the self-diagnostic results ST mode.

CAUTION:

- Keep terminal 4 grounded during self-diagnosis.
- Do not depress brake pedal. (Self-diagnosis would not start.)
- Do not start engine. (Self-diagnosis would not start.)
- 7. After 3 or 4 seconds, ABS warning lamp starts blinking to indicate the malfunction code No.
- The indication terminates after 5 minutes. Turning the ignition switch from "OFF" to "ON" resumes blinking the indication.
- 8. Verify the location of the malfunction with "MALFUNCTION SD CODE/SYMPTOM CHART", BR-23. Then make the necessary repairs.
- After the malfunctions are repaired, erase the malfunction codes stored in the control unit. Refer to "HOW TO ERASE SELF-DIAGNOSTIC RESULTS" on the next page.
- 10. Rerun the self-diagnostic results mode to verify that the malfunction codes have been erased.
- 11. Disconnect the check terminal from the ground. The self-diagnostic results mode is now complete.
- 12. Drive vehicle at approx. 30 km/h for approx. 1 minute, and then check that the ABS warning lamp is off.

# HOW TO READ SELF-DIAGNOSTIC RESULTS (Malfunction codes)

- Determine the code No. by observing the time and the frequency that the ABS warning lamp blinks ON and OFF.
- When multiple malfunctions occur at a time, up to three code numbers can be stored; the latest malfunction will be indicated first.
- The indication begins with the start code No. 12. A maximum of three code numbers appear in the order of the latest one first. The indication then returns to the start code No. 12 to repeat.
- The start code No. 12 is only indicated repeatedly when there is no malfunction.

Self-diagnosis (Cont'd)



#### 1. Turn the ignition switch "ON" and start the engine.

- Drive the vehicle at approx. 30 km/h for approx. 1 minute to 2. check that there is no other malfunction.
- Stop the vehicle. 3.
- 4. Turn the ignition switch "OFF".
- 5. Ground the self-diagnostic check terminal 4.
- Turn the ignition switch "ON" to start the self-diagnostic results 6. mode.

#### **CAUTION:**

Frase

mode

is run

BRG0057D

OFF

Open

Body

around

Terminal 4 of the data link connector for CONSULT

Malfunction memory

erase mode starts.

second or longer

12.5 seconds

Malfunction memory

is erased.

Do not depress the brake pedal during self-diagnosis. Do not start the engine. (The self-diagnosis would not start.)

- 7. The ABS warning lamp starts to blink 3 or 4 seconds after the self-diagnostic results mode is started.
- 8. Under the self-diagnostic results mode, the malfunction memory erase mode starts when the check terminal is disconnected from the ground.
- Ground the check terminal 3 times or more in succession 9. within 12.5 seconds after the erase mode starts. (Each grounding must be 1 second or longer.)
- 10. Disconnect the grounding cable from the check terminal to erase the malfunction memory and complete the self-diagnosis. The ABS warning lamp, then, turns off.
- 11. Turn the ignition switch "OFF".

# ATTESA E-TS PRO SYSTEM Self-diagnosis (Cont'd)

#### MALFUNCTION CODE/SYMPTOM CHART

		Detectin	g timing	War	ning lamps	ON	Esil cofe	
Malfunction code	Malfunctioning part	When starting engine	Vehicle driving	ABS	4WD	A-LSD	opera- tion	G
21	Front right wheel sensor (open-circuit)	0	0	0	0	0	0	
22	Front right wheel sensor (short-circuit)	—	0	0	0	0	0	EC
25	Front left wheel sensor (open-circuit)	0	0	0	0	0	0	
26	Front left wheel sensor (short-circuit)	-	0	0	0	0	0	TF
31	Rear right wheel sensor (open-circuit)	0	0	0	0	0	0	
32	Rear right wheel sensor (short-circuit)	-	0	0	0	0	0	PD
35	Rear left wheel sensor (open-circuit)	0	0	0	0	0	0	
36	Rear left wheel sensor (short-circuit)	-	0	0	0	0	0	RF
41	Front right outlet solenoid valve and circuit	0	0	0	_	—	0	
42	Front right inlet solenoid valve and circuit	0	0	0	_	<b>—</b> .	0	ഭന
45	Front left outlet solenoid valve and circuit	0	0	0	-	-	0	0
46	Front left inlet solenoid valve and circuit	0	0	0	-		0	BA
55	Rear outlet solenoid valve and circuit	0	0	0	—	_	0	ks
56	Rear inlet solenoid valve and circuit	0	0	0	—	-	0	
57	Battery voltage (ATTESA E-TS PRO/ABS control unit power supply)	0	0	0	_	_	0	HA
61	ABS actuator motor and motor relay circuit	0	0	0	—	—	0	EL
63	ABS actuator relay circuit	0	0	0	-	-	0	
64	FR & RR G sensor 1	0	0	0	0	0	0	SD
65	FR & RR G sensor 2	0	0	0	0	0	0	
66	FR & RR G sensor 1 or 2	0	0	0	0	0	0	
68	G sensor voltage	0	0	0	0	0	0	
69	Side G sensor voltage	0	0	0	0	0	0	
71	ATTESA E-TS PRO/ABS control unit and circuit	0	0	0	0	0	0	•
72	Throttle position sensor	0	0	-	0	0	0	
73, 74	E-TS/LSD actuator motor	0	O	-	0	0	0	
76, 77	Pressure switch	0	0		0	0	0	
78	Air bleed switch	0	0		0.	0.	0	
79	Oil level switch	<u> </u>	0	-	0	0	0	
91, 92, 93	E-TS solenoid	0	0	-	0	0	0	
94, 95, 96	E-TS fail-safe solenoid	0	0	-	0	0	0	
97, 98, 99	LSD solenoid	0	0	-	0	0	0	

\*: Normal vehicle operation is controlled although warning lamp illuminates.



#### **Component Parts Inspection**

#### **OIL LEVEL SWITCH**

Remove oil level switch connector and check continuity between terminals (1) and (2).

Reservoir tank oil level is normal: Continuity exists. Reservoir tank oil level is too low: Continuity does not exist.

#### ATTESA E-TS PRO ACTUATOR

#### **Pressure switch**

• Remove pressure switch connector and check continuity between terminals ① and ⑦.

Accumulator internal pressure decreasing to approximately 2.6 MPa (27.0 kg/cm<sup>2</sup>) or less: Continuity exists.

Accumulator internal pressure increasing to approximately 3.8 MPa (39.0 kg/cm<sup>2</sup>):

- Continuity does not exist.
- Immediately after actuator motor has stopped, accumulator internal pressure is high. Continuity does not exist.
- Accumulator internal pressure increases while actuator motor is operating. Accumulator internal pressure decreases when actuator motor is at rest.



#### E-TS solenoid, A-LSD solenoid and fail-safe solenoid

Remove connectors from E-TS, A-LSD and fail-safe solenoids. Measure resistance between individual connector terminals listed below:

E-TS solenoid terminals (3) and (5): Approx.  $6\Omega$ A-LSD solenoid terminals (4) and (8): Approx.  $6\Omega$ Fail-safe solenoid terminals (2) and (6): Approx.  $11\Omega$ 

#### Motor

Remove connector from motor. Apply battery voltage across terminals (9) and (10) to make sure that motor starts.

#### CAUTION:

To avoid motor overheating, do not apply battery voltage for more than 5 seconds at a time.

#### Trouble Diagnoses by Symptom

#### SYMPTOM 1 — ABS works frequently.



#### Trouble Diagnoses by Symptom (Cont'd) SYMPTOM 3 — Long stopping distance





#### Trouble Diagnoses by Symptom (Cont'd)



#### Trouble Diagnoses by Symptom (Cont'd) SYMPTOM 7 — 4WD warning lamp does not illuminate



#### Trouble Diagnoses by Symptom (Cont'd) SYMPTOM 8 — A-LSD warning lamp does not illuminate.



#### Trouble Diagnoses by Symptom (Cont'd) SYMPTOM 10 — ATTESA E-TS PRO actuator relay turns ON and OFF frequently. Actuator operates ON and OFF repeatedly.



#### Description

#### ABS FUNCTION

- While the ABS is operating, the brake pedal slightly vibrates, along with its operating sound. This indicates that the ABS is operating normally (no problem).
- GI When starting the engine or immediately after the engine has started, an operating sound is emitted from motors inside the engine room. This indicates that the motor is operating normally (no problem).
- The stopping distance of vehicles equipped with ABS can be longer than that of those without ABS while EC driving on rough, gravel or snow-covered roads.

TF

BH

EL

#### **E-TS FUNCTION**

- The E-TS system and the ABS are controlled by a single control unit. Signals from multiple sensors are received and acted upon to provide a comprehensive control system.
- In the event of an E-TS/ABS electrical system failure, the 4WD warning lamp and ABS warning lamp PD (located in the combination meter cluster) will illuminate either separately or simultaneously to inform the driver of a problem. Self-diagnosis begins immediately and the results (problem items/areas) appear on the CONSULT display according to the control unit LED ON-OFF count. Refer to the Table below if the electrical system diagnostic tester (CONSULT) is used to troubleshoot the problem.

Diagnostic test mode	Remarks	SI
Work support	E-TS air bleeding, E-TS oil pressure check and lock check	
Self-diagnostic results	Compatible with E-TS/ABS	R
Data monitor	Compatible with E-TS/ABS	
Active test	ABS solenoid valve ON-OFF, ABS motor ON-OFF	H/
ECM part number	E-TS/ABS control unit	

#### **Fail-Safe Function**

If a malfunction occurs in the E-TS/ABS, the 4WD warning lamp and ABS warning lamp (located in the com-SD bination meter cluster) will illuminate either separately or simultaneously. If only the 4WD warning lamp illuminates, decreased 4WD conditions prevail while the ABS operates normally. If only the ABS warning lamp illuminates, the ABS will not function. The E-TS operates normally while brakes operate as they would on a vehicle without ABS. If both the 4WD warning and ABS lamps are illuminated, decreased 4WD conditions prevail and ABS will not function normally. Brakes operate as they would on a vehicle without ABS.

If a malfunction occurs in the control unit, G sensors, wheel sensors and/or engine rpm signal circuit, the 4WD warning lamp and ABS warning lamp will illuminate simultaneously.

#### System Diagram

•



#### Hydraulic Circuit Diagram



#### **Component Parts Location**





### **Control Unit Input/Output Signal Specifications**

7

Н

BRG1411D

#### **USING CIRCUIT TESTER**

#### E-TS/ABS control unit

To perform the following inspection switch should be turned ON with ABS control unit connector and actuator Gl connector properly connected.

															_	-	٦																			
	1				}		·			_			_																	<b></b>	Т		<u> </u>		ר	
101	102	103	104	105	1	2	3	5	6	7	8	9	10	11	K		23	24	1 2	5 26	27		29	30	31	1 32	2 :	33   '	111	112	2 1	13	114	115		
106	107	108	109	110	12	13	14	16	Γ	18	19	20	21	22		T	34	35	5 3	5137	1	1	40	1	Т	Т	Τ	1	116	117	Π,	18	110		7	

Terminal No.		ltom	0	Check item	
+	-	item	Specifications	Specifications 1	
111		Battery	Ignition switch ON	Battery voltage (Approx. 12V)	Control unit power supply circuit
107 109 112 116 117 118 119		Ground	_		Control unit ground circuit
40		Stop lamp signal	Depress brake pedal.	Battery voltage (Approx. 12V)	Stop lamp switch and
			Release brake pedal.	Approx. 0V	Stop lamp switch and circuit V ABS motor, motor relay and circuits
0	Body	Body ground ABS motor relay	ABS motor operating (CONSULT set in active test mode)	Less than approx. 2V	ABS motor, motor
2	ground		ABS motor not operating (ignition switch ON)	Battery voltage (Approx. 12V)	relay and circuits
			Actuator relay operating (engine operating)	Less than approx. 2V	ARS actuator relay
13	13	ABS actuator relay	Actuator relay not operating (fail-safe system operating or before engine starting)	Battery voltage (Approx. 12V)	and circuit
			Actuator relay operating (engine operating)	Battery voltage (Approx. 12V)	ABS warning lamp
108		monitor	Actuator relay not operating (fail-safe system operating or before engine starting)	Approx. 0V	relay monitor and cir- cuits

# Control Unit Input/Output Signal Specifications (Cont'd)

Term +	inal No.	ltem	Specifications*1		Check item (Reference)	
101		Front right wheel IN solenoid	Actuator operating (CONSULT set in			
104		Front right wheel OUT solenoid	active test mode) or actuator relay not operating. (Fail-safe system operating or before	Approx. 0V	ABS solenoid and cir- cuit	
106		Front left wheel IN solenoid	engine starting, etc.)			
105		Front left wheel OUT solenoid				
102		Rear wheel IN sole- noid	relay operating (engine operating and vehicle at rest)	Battery voltage (Approx. 12V)		
110		Rear wheel OUT sole- noid				
103	Body ground	ABS motor monitor	ABS motor operating (CONSULT set in active test mode)	Battery voltage (Approx. 12V)	ABS motor monitor	
	103	ABS motor no (ignition switch	ABS motor not operating (ignition switch ON)	Approx. 0V	circuit	
		4WD warning lamp*2	4WD warning lamp ON	Approx. 0V		
32			4WD warning lamp OFF	Battery voltage (Approx. 12V)	and circuit	
14		ABS warning lamp*3	ABS warning lamp ON	Approx. 0V	ARS warning lamp	
			ABS warning lamp OFF	Battery voltage (Approx. 12V)	and circuit	
	]		SLIP indicator ON	Approx. 0V	SLIP indicator and	
33		SLIP indicator*4	SLIP indicator OFF	Battery voltage (Approx. 12V)	circuit	
8	19	Front right wheel sen- sor				
20	9	Front left wheel sen- sor	Vehicle operating (at approx. 30 km/h)*4	Pulse signal at 200 Hz	Wheel sensor and cir-	
10	21	Rear right wheel sen- sor			Cuit	
22	11	Rear left wheel sensor				
115		E-TS solenoid	Engine at idle with vehicle at rest	Battery voltage (Approx. 12V)	E-TS actuator relay solenoid and circuit	
29	Body	E-TS motor relay	Ignition switch ON	Battery voltage (Approx. 12V)	E TS motor motor	
113	ground	E-TS motor monitor	Actuator motor operating	Battery voltage (Approx. 12V)	relay and circuits	
			Actuator motor not operating	Approx. 0V		

#### **Control Unit Input/Output Signal Specifications** (Cont'd)

Terminal No.		lter	Constituentions	Check item			
+	-	liem	Specifications	(Reference)			
1	18	G sensor power sup- ply 1	Ignition switch ON	Approx. 8V (Reference)			
7	18	FR & RR G sensor 1	(with vehicle located on flat surface)	Approx. 2.5V (Reference)		E	
12	16	G sensor power sup- ply 2	Ignition switch ON	Approx. 8V (Reference)	G sensor and circuit	TF	
5, 6	16	FR & RR G sensor 2 and side G sensor	(with vehicle located on flat surface)	Approx. 2.5V (Reference)		രെ	
26	-	Reverse lamp signal	Vehicle moving backward	Battery voltage (Approx. 12V)	Reverse lamp and circuit	6	
			Vehicle moving forward or turning	Approx. 0V		B	
		Throttle position sen-	Accelerator pedal fully depressed	Approx. 4.0V	Throttle position sen-		
23	Dedu	sor	Accelerator pedal fully released	Approx. 0.5V	sor and circuit	Sĩ	
	ground	around	Hydraulic unit pres-	E-TS motor not operating	Approx. 5V	Pressure switch and	
36		sure switch E-TS motor operating	Approx. 0V circuit	circuit	R		
114		Fail-safe solenoid	Engine operating	Less than approx. 2V	Fail-safe solenoid and circuit	6.0	
31		E-TS actuator relay	Engine at idle (with vehicle at rest)	Less than 2V	E-TS actuator relay and circuit	H	

\*1: Do not forcefully expand connector terminals to check voltage using circuit tester or voltmeter.
\*2: 4WD warning lamp ON-OFF timing: ON: Ignition switch ON (before engine starts) or abnormalities detected OFF: After engine starts (with system operating normally)
\*3: ABS warning lamp ON-OFF timing: ON: Ignition switch ON (before engine starts) or abnormalities detected OFF: After engine starts (with system operating normalities detected OFF: After engine starts (with system operating normalities detected OFF: After engine starts (with system operating normally)
\*4: Make sure that tires are inflated to specified pressure.

SD

EL

# Control Unit Input/Output Signal Specifications (Cont'd)

#### **USING CONSULT**

#### Data monitor

Indicated are the control unit computed data. If the output circuit (harness) should be open or short-circuited, correct values may be displayed.

Dicolay	Monitor itom	Data monitor			Check item	
Display	Monitor item	Condition		Specifications	(Reference)	
		Vehicle at rest		0 km/h		
WHEEL SENSOR [km/h]	Wheel speed Vehicle operating*1			Identical to speed- ometer indication	tem and circuit	
FF & RR G-SENSOR 1 [G] FF & RR G-SENSOR 2 [G]	G sensor operating condition	Vehicle at rest on flat surface		Within ±0.15G	FR & RR G sensors and circuits	
SIDE G-SENSOR [G]				R or L: 0.5G or less	Side G sensor and circuit	
THRTL POS SEN	Throttle positioning	Accelerator pedal ful	ly released	Approx. 0.5V	Throttle position	
[V]	condition	Accelerator pedal ful	ly depressed	Approx. 4.0V	sensor and circuit	
STOP LAMP SW	Brake pedal operat-	Brake pedal depress	ed	ON	Stop lamp and cir-	
[ON-OFF]	ing condition	Brake pedal released	t	OFF	cuit	
ENG SPEED SIGNAL	Engine operating	Engine operating at a speed of less than 400 rpm		STOP	Engine speed signal circuit	
[STOP-RUN]	condition	Engine operating at a speed of 400 rpm or above		RUN		
PRESSURE SW	Pressure switch	E-TS motor operating		ON	Pressure switch and circuit	
[ON-OFF]	operating condition	E-TS motor not operating		OFF		
AIR BLEED SW	Air bleed switch ] ON-OFF condition	Ignition switch ON	Air bleed switch removed	ON	Air bleed switch and	
[ON-OFF]		Ignition switch ON	Air bleed switch installed	OFF	circuit	
	Oil level switch ON-	E-TS hydraulic oil	Oil level within specified range	ON	Oil level switch and	
			Oil level too low	OFF	Chedit	
OUT ABS SOLENOID [ON-OFF]	Solenoid operating	Actuator (solenoid) o SULT set in active te relay not operating (f ating and before eng	perating with (CON- st mode) or actuator ail-safe system oper- ine starts)	ON	ABS solenoid and	
IN ABS SOLENOID [ON-OFF]	condition	Actuator (solenoid) n actuator relay operati operating and with ve	ot operating and ing (with engine phicle at rest)	OFF	circuit	
ETS SOLENOID	E-TS solenoid oper-	Vahiala at rest	Ignition switch ON	0A	E-TS actuator relay	
[A]	ating condition	venicie al rest	Engine at idle	Approx. 0.2A	solenoid and circuit	
ETS F/S VALVE	/S VALVE E-TS fail-safe sole-		Ignition switch ON	0A	E-TS fail-safe sole-	
[A]	noid operating con- dition	venicle at rest	Engine at idle	Approx. 0.7A	noid and circuit	

# Control Unit Input/Output Signal Specifications (Cont'd)

SD

					a second seco	,
Display	Monitor itom	Data monitor			Check item	
Display		Condition		Specifications	(Reference)	
ABS ACTUATOR	Actuator relay oper-	r relay oper-		OFF	ABS actuator relay	G
[ON-OFF]	ating condition	Venicie al rest	Engine operating	ON	and circuit	
ABS MOTOR RELAY	Motor and motor	Ignition switch ON	ABS not operating	OFF	ABS motor, motor	EC
[ON-OFF]	dition	or engine operating	ABS operating	ON	relay and circuits	TE
ETS MOTOR	E-TS motor operat-	E-TS motor not operating		OFF		
[ON-OFF]	ing condition	E-TS motor operating		ON	E-TS motor relay	രെ
ETS/LSD RELAY	E-TS motor relay	E-TS motor not operating		OFF and circuit	and circuit	
[ON-OFF]	operating condition	E-TS motor operating		ON		
ETS ACTUATOR	E-TS actuator relay	Ignition switch ON and engine not operat- ing		OFF	E-TS actuator relay	В
[UN-OFF]	operating condition	Engine operating		ON		ST
WARNING LAMP	ABS warning lamp	ABS warning lamp ON		ON	APC warring lamp	-
[ON-OFF]	ON operation*2	ABS warning lamp OFF		OFF	ADS warning lamp	RS
G-SEN VOLT 1 [V] G-SEN VOLT 2 [V]	Battery voltage fur- nished to G sensor	Ignition switch ON		Approx. 8V (Reference)	G sensor power supply circuit	
BATTERY VOLT [V]	Battery voltage fur- nished to control unit			Approx. 12V (Battery voltage)	Control unit power supply circuit	in/#

\*1: Make sure that tires are inflated to specified pressure.

\*2: ABS warning lamp ON-OFF timing:

ON: Ignition switch ON (before engine starts) or abnormalities detected

OFF: After engine starts (system operating in normal condition)

#### Precautions for Trouble Diagnosis

- After performing trouble diagnosis, be sure to erase trouble stored in memory. Refer to "CONSULT" (next page) or "SELF-DIAGNOSIS" (BR-48).
- As for the concerns that are difficult to duplicate, move harnesses or harness connectors by hand to check if there is any poor mating of connector halves or faulty connection.
- Do not force to open a connector terminal when using a circuit tester for inspection.
- Read GI section thoroughly in advance and make sure of all the general precautions.

#### **Basic Inspection**

#### BASIC INSPECTION 1 — Brake fluid level and leakage

- 1. Check brake fluid level in reservoir tank. Replenish brake fluid if necessary.
- 2. Check for leakage at or around brake piping and ABS actuator. If leakage or seepage is noted, proceed as follows:
- If ABS actuator connectors are loose, tighten to specified torque. Recheck to ensure that leakage is no longer present.
- If flare nut threads at piping connectors or actuator threads are damaged, replace faulty parts with new ones. Recheck to ensure that leakage is no longer present.
- If brake fluid leaks through areas other than actuator connectors, wipe off using a clean cloth. Recheck for leakage or seepage. If necessary, replace faulty parts with new ones.
- If brake fluid leaks at or seeps through ABS actuator, wipe off using a clean cloth. Recheck for leakage
  or seepage. If necessary, replace ABS actuator with new one.
- Make sure that oil level (E-TS system) and oil pressure are correct, Also check that system is free from oil leakage and abnormalities.

#### CAUTION:

#### ABS actuator cannot be disassembled. Do not attempt to disassemble it.

• Make sure that battery cables are securely connected to their terminals (positive and ground), and that battery case grounding is tight. If necessary, tighten to specified torque. Check that battery voltage is not lower than specifications.

#### BASIC INSPECTION 2 — Loose power line terminal

Check battery terminals (positive and negative) and battery mounting (ground) for looseness.

#### BASIC INSPECTION 3 — ABS warning lamp

- 1. Turn ignition switch "ON" to ensure that ABS warning lamp lights. If ABS warning lamp does not light, check ABS warning lamp circuit.
- 2. Make sure that 4WD warning lamp illuminates when ignition switch is turned ON. If it does not illuminate, Check 4WD warning lamp and related circuit.
- 3. Make sure that the 4WD and ABS warning lamps go out approximately 1 second after engine has started. If any of the warning lamps do not go out, perform self-diagnostic procedures for related system(s).
- 4. After driving vehicle at approx. 30 km/h for approx. 1 minute, check to ensure that 4WD warning lamp and ABS warning lamp remain off. If ABS warning lamp lights, perform self-diagnosis procedures.
- 5. After performing self-diagnosis procedures, be sure to erase trouble stored in memory.

#### CONSULT

#### CONTROL UNIT PART NUMBER

The part number that is shown on the control unit label and CON-SULT

4-door model: 47850 AA200 2-door model: 47850 AA210 ଜା

EC

TF

BR

CONSULT CONSULT CONSULT CONSULT CONSULT CONSULT CONSULT ECL1638D

#### SELF-DIAGNOSIS PROCEDURE

- Collect information on the concern from the customer, and then PD perform basic inspections.
- 2. Turn ignition switch OFF and connect CONSULT connector to data link connector for CONSULT on the vehicle.
- Start engine and drive vehicle at approx. 30 km/h for approx.
   1 minute.
- Stop vehicle and touch "START", "ABS" and "SELF-DIAG ST RESULTS" sequentially on the CONSULT screen with engine running.
   If "START" is touched immediately after apping is started.
- If "START" is touched immediately after engine is started <sup>™⊗</sup> or ignition switch is turned on, "ABS" may not be displayed on "SELECT SYSTEM" screen. To display "ABS", repeat the self-diagnosis procedure from the beginning.
- 5. Self-diagnosis results are displayed on the screen. (Touch "PRINT" to print out the self-diagnosis results, if necessary.)
- If "NO FAIL" is displayed, inspect 4WD and ABS warning lamps. Refer to the previous page.
- 6. Perform appropriate inspection from the self-diagnostic results SD mode and repair or replace faulty parts.
- 7. Start engine and drive vehicle at approx. 30 km/h for approx. 1 minute.
- Recheck to ensure that there is no other malfunction.
- 8. Turn ignition switch OFF to prepare for erasing the trouble stored in memory.
- 9. Start engine and touch "START", "ABS", "SELF-DIAG RESULTS" and "ERASE" sequentially on the CONSULT screen to erase the trouble stored in memory.
- If the trouble stored in memory is not erased, repeat step 6.
- 10. Drive vehicle at approx. 30 km/h for approx. 1 minute and then confirm that 4WD and ABS warning lamps are off.

# CONSULT (Cont'd)

### SELF-DIAGNOSTIC RESULTS MODE

Diagnostic item	Diagnostic item is detected when	Check item	
FR RH SENSOR	• Input terminal voltage is abnormally high. This occurs when front right wheel		
	sensor circuit is open or signal power supply circuit is shorted.		
[OPEN]	sor circuit is open or signal power supply circuit is shorted.		
RR RH SENSOR	Input terminal voltage is abnormally high. This occurs when rear right wheel		
[OPEN]	sensor circuit is open or signal power supply circuit is shorted.		
RR LH SENSOR	• Input terminal voltage is abnormally high. This occurs when rear left wheel sen-		
	<ul> <li>Input terminal voltage is abnormally low or input signal is incorrect. This occurs</li> </ul>		
FR RH SENSOR	when front right wheel sensor circuit is shorted, signal circuit is shorted to	Wheel sensor and	
	ground or front right wheel sensor-to-rotor clearance is abnormally wide.	circuit	
FR LH SENSOR	• Input terminal voltage is abnormally low or input signal is incorrect. This occurs		
[SHORT]	or front left wheel sensor-to-rotor clearance is abnormally wide.		
BB BH SENSOR	• Input terminal voltage is abnormally low or input signal is incorrect. This occurs		
[SHORT]	when rear right wheel sensor circuit is shorted, signal circuit is shorted to		
	<ul> <li>Input terminal voltage is abnormally low or input signal is incorrect. This occurs</li> </ul>		
RR LH SENSOR	when rear left wheel sensor circuit is shorted, signal circuit is shorted to ground		
[3001]	or wheel sensor-to-rotor clearance is abnormally wide.		
FR RH IN ABS SOL /	• Output terminal voltage is abnormally lower than controlled value when either front right wheel ABS solenoid circuit is open or control circuit is shorted to		
[OPEN]	ground.		
FR LH IN ABS SOL /	Output terminal voltage is abnormally lower than controlled value when either		
FR LH OUT ABS SOL	front left wheel ABS solenoid circuit is open or control circuit is shorted to		
REAR IN ABS SOL /			
REAR OUT ABS SOL	• Output terminal voltage is abnormally lower than controlled value when either rear wheel ABS solenoid circuit is open or control circuit is shorted to ground		
		ABS solenoid and	
FR RH IN ABS SOL / FR RH OUT ABS SOL	• Output terminal voltage is abnormally higher than controlled value when either front right wheel ABS solenoid circuit is shorted or control circuit is shorted to	CITCUIL	
[SHORT]	power supply circuit.	-	
FR LH IN ABS SOL /	• Output terminal voltage is abnormally higher than controlled value when either		
FR LH OUT ABS SOL	front left wheel ABS solenoid circuit is shorted or control circuit is shorted to power supply circuit.		
REAR IN ABS SOL /	Output terminal voltage is abnormally higher than controlled value when either		
REAR OUT ABS SOL	rear wheel ABS solenoid circuit is shorted or control circuit is shorted to power		
	supply circuit.		
[ON FAILURE]	While ABS motor is being controlled to be set to OFF, it turns ON.	ABS motor, motor	
ABS MOTOR	- While ABS motor is being controlled to be set to ON, it turns ON	relay and circuit	
[OFF FAILURE]			
ABS ACTUATOR	<ul> <li>While ABS actuator relay is being controlled to set to OFF, it turns ON.</li> </ul>	ABS actuator relay	
ABS ACTUATOR		and circuit	
RELAY [OFF FAILURE]	While ABS actuator relay is being controlled to set to ON, it turns OFF.		
BATTERY VOLTAGE	• E-TS/ABS control unit power supply voltage is abnormally high.		
		Control unit power	
[VB-LOW]	<ul> <li>E-TS ABS control unit power supply voltage is abnormally low.</li> </ul>		

### CONSULT (Cont'd)

Diagnostic item	Diagnostic item is detected when	Check item	
FR & RR G-SEN 1 [ABNORMAL]	• FR & RR G sensor 1 output is abnormally higher or lower than specifications.		
FR & RR G-SEN 2 [ABNORMAL]	• FR & RR G sensor 2 output is abnormally higher than specifications.		GI
FR & RR G-SEN 1, 2 [ABNORMAL]	<ul> <li>Output voltage difference between FR &amp; RR G sensors 1 and 2, which is abnormally higher than specified value, has continued for a certain period.</li> </ul>	G soosor and circuit	EC
G-SEN VOLT 1 [ABNORMAL]	• FR & RR G sensor 1 power supply voltage, which is abnormally higher than, or lower than specifications, has continued for a certain period of time.		50
G-SEN VOLT 2 [ABNORMAL]	<ul> <li>FR &amp; RR G sensor 2 power supply voltage, which is abnormally higher than, or lower than specifications, has continued for a certain period of time.</li> </ul>		
SIDE G-SENSOR [ABNORMAL]	<ul> <li>Side G sensor output voltage, which is abnormally higher than, or lower than specifications, has continued for a certain period of time.</li> </ul>	· · · · · · · · · · · · · · · · · · ·	PD
AIR BLEED SW	<ul> <li>Air bleed switch has been turned ON for a certain period of time during vehicle operation.</li> </ul>	Air bleed switch and circuit	BF
THROTTLE POSI SEN	<ul> <li>Throttle position sensor signal voltage, which is 0V or abnormally higher than specifications, has continued for a certain period of time.</li> </ul>	Throttle position sen- sor and circuit	677
OIL LEVEL SW	<ul> <li>Oil level switch has been turned OFF (oil level too low) for a certain period of time.</li> </ul>	Oil level switch and circuit	
PRESSURE SW [ON FAILURE]	<ul> <li>Pressure switch has been turned ON for an extended period of time.</li> </ul>		RS
PRESSURE SW [OFF FAILURE]	<ul> <li>Pressure switch has been turned OFF for an extended period of time although current flows through E-TS solenoid. Or, it has been turned OFF only for a short period of time (due to pressure switch in dummy contact with other parts (dummy circuit setup) or gas pressure drop).</li> </ul>	Pressure switch and circuit	HA
ETS MOTOR [ON FAILURE]	<ul> <li>While E-TS motor is being controlled to be set to OFF, E-TS motor control terminal voltage does not become 0 volts (ground potential). (E-TS motor relay is ON all the time, motor circuit is open, etc.)</li> </ul>	E-TS motor and cir-	SD
ETS MOTOR [OFF FAILURE]	<ul> <li>While E-TS motor is being controlled to be set to ON, E-TS motor control termi- nal voltage is not present.</li> </ul>		
ETS SOLENOID [OPEN]	<ul> <li>Specified voltage is not applied to E-TS solenoid control terminal (open sole- noid circuit, etc.).</li> </ul>		
ETS SOLENOID [SHORT]	<ul> <li>E-TS solenoid control terminal voltage is abnormal (shorted E-TS solenoid circuit, etc.).</li> </ul>	E-TS relay, solenoid and circuits	
ETS SOLENOID [ABNORMAL]	<ul> <li>Current flow through E-TS solenoid is abnormally larger or smaller than specifi- cations.</li> </ul>		
ETS F/S VALVE [OPEN]	<ul> <li>E-TS fail-safe valve control terminal voltage is abnormally high or low (open fail-safe valve circuit, etc.).</li> </ul>		
ETS F/S VALVE [SHORT]	<ul> <li>E-TS fail-safe valve control terminal voltage is abnormally high or low (shorted fail-safe valve circuit, etc.).</li> </ul>	E-TS fail-safe system, solenoid and circuits	
ETS F/S VALVE [ON FAILURE]	• While E-TS fail-safe valve is being controlled to be set to OFF, it turns ON.		
CONTROL UNIT	Abnormalities occur in E-TS/ABS control unit process function.	Control unit power supply circuit	
ABS MOTOR [ABNORMAL WHEEL LOCKING]	<ul> <li>ABS motor speed is abnormally low.</li> </ul>	ABS motor, motor relay and circuits	

NOTE:

. . ......

. ,

4WD and ABS warning lamps illuminate. "Self-diagnosis could not detect any malfunctions" can sometimes appear on CONSULT display as a diagnostic result. When it occurs, check engine speed signal circuit.
If "ABS" does not appear on system selection screen, check ABS control unit for improper operation and diagnosis connector circuit condition. Also confirm that CONSULT card No. is suitable for use with ABS system.

# CONSULT (Cont'd)

#### DATA MONITOR PROCEDURE

- Refer to CONSULT Instruction Manual for details on data monitor function.
- 1. Turn ignition switch OFF.
- 2. Connect CONSULT connector to data link connector for CON-SULT.
- 3. Turn ignition switch ON.
- 4. Touch "START" on CONSULT screen.
- 5. Touch "ABS" on CONSULT screen.
- If "START" is touched immediately after engine is started or ignition switch is turned on, "ABS" may not be displayed on "SELECT SYSTEM" screen. To display "ABS", repeat the data monitor procedure from the beginning.
- 6. Touch "DATA MONITOR".
- 7. Touch "SETTING" to set recording condition.
- 8. Touch "LONG TIME" and then "ENTER".
- Return to "SELECT MONITOR ITEM" screen and touch "ALL SIGNALS".
- 10. Touch "START".
- 11. Display data monitor.
- 12. If necessary, sequentially touch "REC START", "REC STOP", "DATA DISPLAY", "NUMBER PRINT" and "PRINT" to print out the data.



CONSULT (Cont'd)

#### DATA MONITOR MODE

<b>_</b>		Select monitor item		tem		
Display		ECM input signals	All signals	Selection from menu	Remarks	
FR RH SEN	[km/h]	0	0	0	Vehicle speed, which is processed from front right wheel sen- sor signal, appears on display.	Gi
FR LH SEN	[km/h]	0	0	0	Vehicle speed, which is processed from front left wheel sensor signal, appears on display.	ec
RR RH SEN	[km/h]	0	0	0	Vehicle speed, which is processed from rear right wheel sen- sor signal, appears on display.	
RR LH SEN	[km/h]	0	0	0	Vehicle speed, which is processed from rear left wheel sensor signal, appears on display.	चा
FR & RR G SEN1	[+/] [G]	0	0	0	G value, which is processed from FR & RR G sensor 1 signal, appears on display.	PD
FR & RR G SEN2	[+/] [G]	0	0	0	G value, which is processed from FR & RR G sensor 2 signal, appears on display.	
SIDE G SEN	[L/R] [G]	0	0	0	G value, which is processed from side G sensor signal, appears on display.	BF
THRTL POS SEN	[V]	0	0	0	Signal voltage sent from throttle position sensor appears on display.	ST
STOP LAMP SW	[ON-OFF]	0	0	0	Stop lamp switch ON-OFF condition appears on display.	
ENG SPEED SIG	RUN/STOP]	0	0	0	Engine speed, which is based on camshaft position sensor signal, appears on display.	RS
PRESSURE SW	[ON/OFF]	0	0	0	Pressure switch ON-OFF condition, which is determined from pressure switch signal, appears on display.	
AIR BLEED SW	[ON-OFF]	0	0	0	Air bleed switch ON-OFF condition, which is determined from air bleed switch signal, appears on display.	HA
OIL LEVEL SW	[ON-OFF]	0	0	0	Oil level switch ON-OFF condition, which is determined from oil level switch signal, appears on display.	EL
F/R IN SOL	[ON-OFF]		0	0	Control condition (ON-OFF) of front right wheel IN ABS sole- noid appears on display.	
F/R OUT SOL	[ON-OFF]	-	0	0	Control condition (ON-OFF) of front right wheel OUT ABS sole- noid appears on display.	SD
F/L IN SOL	[ON-OFF]	<del></del>	0	0	Control condition (ON-OFF) of front left wheel IN ABS solenoid appears on display.	
F/L OUT SOL	[ON-OFF]	_	0	0	Control condition (ON-OFF) of front left wheel OUT ABS sole- noid appears on display.	
REAR IN SOL	[ON-OFF]		0	0	Control condition (ON-OFF) of rear wheel IN ABS solenoid appears on display.	
REAR OUT SOL	[ON-OFF]	_	0	0	Control condition (ON-OFF) of rear wheel OUT ABS solenoid appears on display.	
ETS SOLENOID	[A]		0	0	Current flow through E-TS solenoid appears on display.	
ETS F/S VALVE		-	0	0	Control condition (ON-OFF) of E-TS fail-safe valve appears on display.	
ABS ACTUATOR	[ON-OFF]		0	0	ABS actuator relay condition (ON-OFF) appears on display.	
ABS MOTOR	[ON-OFF]	-	0	0	ABS motor relay condition (ON-OFF) appears on display.	
ETS MOTOR	[ON-OFF]		0	0	E-TS motor condition (ON-OFF) appears on display.	
ETS RELAY	[ON-OFF]	-		0	E-TS motor relay condition (ON-OFF) appears on display.	
ETS ACTUATOR	[ON-OFF]	_		0	E-TS actuator relay condition (ON-OFF) appears on display.	
WARNING LAMP	[ON-OFF]	_	0	0	Control condition of ABS warning lamp appears on display.	
G-SEN VOLT1	[V]	0	_	0	Voltage furnished from E-TS/ABS control unit appears on display.	
G-SEN VOLT2	[V]	0		0	Voltage furnished from E-TS/ABS control unit appears on display.	
BATTERY VOLT	[V]	0		0	Voltage furnished from E-TS/ABS control unit appears on display.	
VOLTAGE	[V]			0	Value measured with voltage probe appears on display.	
PULSE [msec] or	[Hz] or [%]		-	0	Refer to CONSULT Operation Manual.	

.


**BR-46** 

## E-TS/ABS SYSTEM

ACTIV	E TEST 🖪	
ABS MOTOR	OFF	
====== MQ	NITOR ======	
ACTUATOR R MOTOR RLY	LY ŐN ŐFF	
- <u></u>		
<u>U N</u>		
		SBR443E

## CONSULT (Cont'd)

## ABS motor

• Touch "ON" and "OFF" on the screen to check that ABS motor relay and ABS actuator relay operate as follows:

Operation	ON	OFF .	GI
ABS actuator relay	ON	ON	<u>.</u>
ABS motor relay	ON	OFF	EC

 If the active test is conducted with brake pedal depressed, the brake pedal travel limit may change. This is a normal condition.

"TEST IS STOPPED" message is displayed 10 seconds after TF the operation is started.

PD

BR

ST

RS

HA

٤L

SD

## Self-diagnosis

#### SELF-DIAGNOSIS PROCEDURE

- 1. Drive vehicle at 30 km/h for at least 1 minute. Bring vehicle to a full stop. Do not turn off engine. Look at LED at top of control unit (red lamp). Note the number of times it blinks ON and OFF.
- If two or more systems are malfunctioning, all warning lamps will blink ON and OFF.
- After completing required maintenance procedures, be absolutely sure to erase results of self-diagnostic testing from memory. Refer to "HOW TO ERASE SELF-DIAGNOSTIC RESULTS (Malfunction codes)".
- 3. Once again, drive vehicle at 30 km/h for at least 1 minute. Check that 4WD warning lamp and ABS warning lamp are OFF.

#### CONTROL UNIT LED (RED LAMP) INDICATION

- Control unit LED will blink ON and OFF. Readings are based on frequency of 10th digit and unit digit. Refer to the figure below.
- If there are multiple problems, all problems appear on display in sequence.
- Indication pattern will repeat all of the trouble codes in sequence.



# HOW TO ERASE SELF-DIAGNOSTIC RESULTS (Malfunction codes)

- Remove cables from battery terminals. Also remove E-TS/ABS control unit connectors.
- Using CONSULT, touch "ERASE" on CONSULT display. This will erase malfunction information from memory.

## E-TS/ABS SYSTEM

## Self-diagnosis (Cont'd)

## MALFUNCTION CODE/SYMPTOM CHART

Number of		Detecting timing		Warning lamps ON			
LED blinks	Malfunctioning part	When start- ing engine	Vehicle driving	ABS	4WD	operation	<b>a</b>
0	Nornal		_		-	_	ି ଔ
0	Engine speed signal and circuit	0	0	0	0	0	
1, 5	Front right wheel sensor and circuit	O*1	0	0	0	0	EC
2, 6	Front left wheel sensor and circuit	O*1	0	0	0	0	•
3, 7	Rear right wheel sensor and circuit	O*1	0	0	0	0	TF
4, 8	Rear left wheel sensor and circuit	O*1	0	0	0	0	•
11, 21	Front right inlet solenoid valve and circuit	0	0	0	-	0	PD
12, 22	Front left inlet solenoid valve and circuit	0	0	0	-	0	
13, 23	Rear inlet solenoid valve and circuit	0	0	0	-	0	BR
15, 25	Front right outlet solenoid valve and circuit	0	0	0		0	
16, 26	Front left outlet solenoid valve and circuit	· 0	0	0		· 0	ST
17, 27	Rear outlet solenoid valve and circuit	0	0	0	-	0	
31, 32, 33	E-TS solenoid and circuit	0	0		0	0	RS
34, 35, 36	E-TS fail-safe solenoid and circuit	0	0		0	0	
41, 42	ABS actuator relay and circuit	0	0	0	_	0	
43, 44	ABS actuator motor, motor relay and circuit	0	0	0		0	· 171/3
45, 46, 77	E-TS/ABS control unit, ground and circuit	0	0	0	0	0	. 8
47, 48	E-TS/ABS control unit power supply and circuit	0	0	0	_	Ο.	. SL
51, 52	E-TS actuator motor and circuit	0	0	—	0	0	SD
53, 54	Pressure switch and circuit	0.	0.	—	0	0	_
55	Air bleed switch and circuit	_	0	—	O <b>.</b> 5	0	
56	E-TS oil level switch and circuit	0	0		0	0	_
61	FR & RR G sensor 1 and circuit	0	0	0	0	0	_
62	FR & RR G sensor 2 and circuit	0	0	0	0	0	-
63	FR & RR G sensor 1 or 2 and circuit	0	0	0	0	0	-
64	G sensor 1 power supply and circuit	0	0	0	0	0	-
65	G sensor 2 power supply and circuit	0	0	0	0	0	-
66	Side G sensor and circuit	0	0	0	0	0	-
75	Throttle position sensor and circuit	0	0		0	0	_

\*1: Shorted sensor circuits cannot be detected during engine starting, but during vehicle operation. \*2: Normal control is performed during vehicle operation although 4WD warning lamp illuminates.

**Component Parts Inspection** 



#### WHEEL SENSOR NG RESISTANCE MEASUREMENT Wheel sensor is faulty. Remove connector from wheel sensor and measure resistance between related terminals. Terminals ① - ②, ③ - ④: 0.6 - 3.25 kΩ OK NG SENSOR HARNESS DUMMY OPEN-CIR-Wheel sensor is faulty. **CUIT INSPECTION** Remove connector from wheel sensor and measure resistance between terminals as outlined below: Front: Turn steering wheel to left and right and shake sensor harness inside wheelhouse by hand while measuring resistance between terminals. Make sure that resistance is within specifications and does not change. Rear: Shake final drive sensor harness by hand while measuring resistance. Make sure that resistance is within specifications and does not change. Terminals (1) - (2), (3) - (4): 0.6 - 3.25 k $\Omega$ OK NG WHEEL SENSOR INSPECTION Clean wheel sensor. Check to make sure that wheel sensor's tip end (pick-up) is clean and free from foreign matter (metal chips or filings). OK NG WHEEL SENSOR INSPECTION Wheel sensor is faulty. Check wheel sensor and harness for scratches which affect performance. OK NG SENSOR ROTOR INSPECTION Clean or replace sensor Check sensor rotor for broken teeth or rotor. foreign matter (caught in teeth). OK NG INSTALLATION CONDITION INSPEC-Eliminate sensor free play. TION Check wheel sensor for improper installation (free play, etc.). OK

**BR-50** 

Wheel sensor is in good order.



is operating. Accumulator internal pressure decreases when actuator motor is at rest.



#### E-TS solenoid and fail-safe solenoid

Remove connectors from E-TS, A-LSD and fail-safe solenoids. Measure resistance between individual connector terminals listed below:

E-TS solenoid terminals (5) and (6): Approx.  $6\Omega$ Fail-safe solenoid terminals (4) and (7): Approx.  $11\Omega$ 

**BR-51** 

## E-TS/ABS SYSTEM



## **Component Parts Inspection (Cont'd)**

## E-TS motor

Remove connector from motor. Apply battery voltage across terminals (1) and (2) to make sure that motor starts.

## CAUTION:

To avoid motor overheating, do not apply battery voltage for more than 5 seconds at a time.

## **Component Parts Removal and Installation**





### Removal

- 1. Remove sensor harness connectors and brackets.
- 2. Remove sensor securing bolts, then remove sensors from vehicle.

#### CAUTION:

Carefully remove sensors. Do not attempt to turn sensors or do not forcefully pull sensor harnesses.

. .

. .

# Component Parts Removal and Installation (Cont'd)

## Installation

## Front side

- 1. Check to make sure that the following sensor areas are clean and free from foreign matter (metal chips, filings, etc.): pick-up area, mounting hole inner wall and rotor mating surface. If necessary, clean sensor before installation.
- 2. Apply a coat of gasket fluid 1215 (KP610 00250) to joining surfaces of sensor and steering knuckle before installation. Tighten sensor securing bolts to specified torque.

#### CAUTION:

- If previous sensor is to be re-installed, adjust sensor-torotor clearance in advance so that it is as small as possible.
- Front sensor, which has a thin rubber coat film on its end worn, may be fit for re-use.
- Front sensor whose thin rubber coat film is in contact with its rotor, may also be re-used.
- 3. Apply a coat of preservative to sensor joining area.
- 4. Install sensor harness bracket and tighten securing bolts to specified torque.
- 5. Connect sensor harness connector to its mating part inside engine room.

#### **Rear side**

- 1. Make sure that the pick-up area, mounting hole inner wall and rotor mating surface are clean and free from foreign matter (metal chips, filings, etc.).
  - If necessary, clean sensor before installation.
- 2. Apply a coat of gasket fluid 1215 (KP610 00250) to joining surfaces of sensor and steering knuckle before installation. Tighten sensor securing bolts to specified torque.
- 3. Apply a coat of preservative to sensor joining area.
- 4. Install sensor harness bracket and tighten securing bolts to specified torque.
- 5. Install sensor harness connector to its mating part inside engine room.



## E-TS/ABS CONTROL UNIT

#### Removal

- 1. Remove rear seats and rear seatback support panel.
- 2. Remove control unit securing bolts.
- 3. Remove front trunk finisher.
- 4. Remove control unit connector.

#### Installation

Installation is in the reverse order of removal.

**BR-54** 

#### TS/ABS SYSTEM E



-13/AD3 3131EW	
Component Parts Removal and Installation (Cont'd)	
SENSOR ROTOR	
Removal	
Front side	ତ୍ତା
Remove front sensor rotor.	
Remove rear sensor rotor as follows:	EC
<ol> <li>Using bearing pulling attachment (multi-purpose tool) and press, remove sensor rotor.</li> </ol>	TF
Installation	
Front side	PD
Install front sensor rotor.	
	B
	st
	RS
Rear side	HA
1) Using drift (special service tool), press rear sensor rotor into	







- No. of sensor rotor teeth:
  - Front: 46
  - Rear: 46

## **G SENSOR**

#### Removal

- 1. Remove console box.
- Remove connector from G sensor. 2.

3. Remove G sensor securing bolts, then G sensor.

#### **CAUTION:**

G sensor easily breaks. Be extremely careful not to bump or drop it.

## Installation

Installation is in the reverse order of removal.

## Trouble Diagnoses by Symptom

## SYMPTOM 1 — ABS works frequently.



**BR-56** 

## E-TS/ABS SYSTEM

## Trouble Diagnoses by Symptom (Cont'd) SYMPTOM 3 — Long stopping distance

G

EC

TF

PD

B

รโ

HA

E1

SD



۲

**BR-57** 

Does vibration/noise occur when switches Yes (related to electrical components) are activated?

No

Go to Symptom 2-A .

Check sensor harness and shielding ground circuit.

## SYMPTOM 6 — ABS warning lamp does not illuminate.



## E-TS/ABS SYSTEM

## Trouble Diagnoses by Symptom (Cont'd) SYMPTOM 7 — 4WD warning lamp does not illuminate.



# **STEERING SYSTEM**

GI

EC

TF

PD

BR

EL

SD

# SECTION S

## MODIFICATION NOTICE:

Super HICAS has been changed.

# CONTENTS

ELECTRIC SUPER RICAS	
Pre-inspection	2
System Description	2
Component Parts Location	3
Circuit Diagram	4

Control Unit Input/Output Signal Specifications5	9
Preliminary Check7	
Trouble Diagnosis with CONSULT7	RS
Trouble Diagnosis with Self-diagnosis11	000
Symptom Chart13	
	HA

## Pre-inspection

## **INSPECTION BEFORE DRIVING**

- Check fluid leakage from power steering components (gear, pump, piping, etc.), and check whether the fluid level is within the proper range.
- Check whether tire size and inflation pressure are within the specified limits. Check also whether the steering wheel is a genuine part, and whether a non-genuine control unit is attached.
- Check whether wheel alignment is within the specified limits.
- Check whether suspension system is modified, and whether the modification, if any, has increased the vehicle weight.

#### INSPECTION DURING DRIVING

- Check facts about trouble.
- Check whether the engine is running in good condition.

## System Description

This system contains two functions for SUPER HICAS: self-diagnosis function and fail-safe function. For self-diagnosis function, refer to "SELF-DIAGNOSIS PROCEDURE" on pages ST-7 and ST-11.

#### FAIL-SAFE FUNCTION

If the system detects some error, it halts the normal control and enters the fail-safe mode. In this event, the system notifies the driver of a malfunction by turning ON the HICAS warning lamp. The fail-safe mode is canceled when ignition switch is turned OFF. If, however, the fail-safe mode is caused by a vehicle speed signal error, it is automatically canceled when the signal is restored before the ignition switch is turned OFF.

#### HICAS WARNING LAMP

When the system is in normal condition, HICAS warning lamp is turned ON by switching the ignition ON, and is turned OFF after engine has started.

## **Component Parts Location**



## Circuit Diagram

•



## Control Unit Input/Output Signal Specifications USING CONSULT

The displayed output signals represent the control unit computed data. If the output circuit (harness) should be open, correct values may be displayed.

AND INCOME.

	Data	Data monitor		
Monitor item	Condition	Condition Specification		EC
VHCL SPEED SE [km/h]	Vehicle is running or driving wheels are turning.	Approximately equal to speed- ometer reading	Vehicle speed sensor circuit	76
STEERING ANG [R/L]	Steering wheel is turned right or left.	Steering angle (degrees) mea- sured from neutral position	Steering angle sensor circuit	
NEUTRAL SIG [ON-OFF]	Steering wheel is in neutral position or turned right or left.	When neutral: ON When turned (right or left): OFF		PD
STOP LAMP SW [ON-OFF]	Brake pedal operation	When pedal is depressed: ON When pedal is not depressed: OFF	Stop lamp switch circuit	BR
ENGINE SPEED [rpm]	Engine is running.	Approximately equal to tachometer reading	Wiring in ECM-HICAS control unit	SŢ
RR ST ANG-MAI [/]	Actuator is operating in active	In neutral position: Approx. 2.4V In right lock position:	Rear steering angle sensing	RS
RR ST ANG-SUB [V]	test (with tires off the ground).	Approx. 4.5V In left lock position: Approx. 0.5V	system	HA
YAW RATE SEN [V]	Ignition switch ON or engine operating	When neutral: Approx. 2.5V When turning to the right: Approx. 4.5V When turning to the left: Approx. 0.5V	Yaw rate sensor system	EL SD
POWER STR SOL [A]	Vehicle speed is changed from 0 to 100 km/h.	At 0 km/h: Approx. 1.1A At 100 km/h: Approx. 0.4A	System related to power steer- ing solenoid output signal	•
MOTOR CURRENT [A]	Actuator is operating in active test.	OK if output current is detected during operation	Motor and its power supply system	•
HICAS RELAY [ON-OFF]		When ignition switch is ON: ON	Power supply system for HICAS motor relay System related to relay driving signal from control unit	
FAILSAFE [ON-OFF]		Not in operation	Check malfunctioning parts using self-diagnosis and data monitor.	-
WARNING LAMP [ON-OFF]	Ignition switch is ON or engine is running.	When warning lamp is ON: ON When warning lamp is OFF: OFF	Warning lamp circuit	-
RR ST ANG VOL [V]		Approx. 5V	Rear steering angle sensing system	•
YAW RATE VOLT		Approx. 5V	Yaw rate sensor system	-
C/U VOLTAGE [V]		Power supply voltage	Control unit power supply cir- cuit	-
MOTOR VOLTAGE [V]		Power supply voltage	Motor power supply system	_

•

# Control Unit Input/Output Signal Specifications (Cont'd)

**USING CIRCUIT TESTER** 



STE0401D

Terminal No. Check item		Check item	Specification
+	-		
1 7		Control unit ground circuit	When ignition switch is ON : Approx. 0V
2		Motor driving output signal	-
4	ground	Motor voltage	When ignition switch is ON       : Power supply voltage         (In fail-safe mode       : 0V)
5	1	EPS solenoid driving signal	When vehicle speed is 0 km/h : Approx. 5.0 - 5.5V When vehicle speed is 100 km/h : Approx. 1.0 - 1.5V
6	1	Battery voltage	Power supply voltage
8	1	Data link connector for CONSULT (TX)	_
12		Engine speed signal	Measure tachometer driving signal. Refer to EC section ["ECM (TCM) Input/Output Signal Reference Value"].
14		Ignition voltage	When ignition switch is ON: Power supply voltageWhen ignition switch is OFF: 0V
15	Body ground	HICAS warning lamp	When HICAS warning lamp is ON: Approx. 0VWhen HICAS warning lamp is OFF: Approx. 12V
16	Output signal for driving motor relay		When ignition switch is ON: Approx. 12V(In fail-safe mode: 0V)
17	-	Data link connector for CONSULT (RX)	_
	1	Stop lamp switch signal	When pedal is depressed : Power supply voltage
19		(Send brake pedal operation signal to control unit.)	When pedal is not depressed : 0V
21	1	Steering angle sensor 2	When steering wheel is turned, the voltage changes
22	Body	Steering angle sensor 1	between 0 and 5V.
25 26	grouna	Ground circuit for rear steering angle sensor	_
28		Ground circuit for vaw rate sensor	
. 31	-	Vehicle speed signal	Measure tachometer drive signal. Refer to EC section ["ECM Input/Output Signal Refer- ence Value"].
32		Neutral signal of rear steering angle sensor	When neutral : Approx. 5V
34 37		Output signal of rear steering angle sensor	When neutral : Approx. 2.4V
35 36	Body ground	Power supply for rear steering angle sensor	When ignition switch is ON: Approx. 5VWhen ignition switch is OFF: Approx. 0V
38	3.00.0	Output signal of yaw rate sensor	When neutral: Approx. 2.5VWhen turning to the right: Approx. 4.5VWhen turning to the left: Approx. 0.5V

## **Preliminary Check**

- 1. Check HICAS actuator for improper attachment and conditions.
- Check the actuator for loose fasteners, damage in actuator body, rods and dust boots, and grease leaks.

GI

EC

77

- 2. Check suspension system for improper attachment of links and excessive play in axles.
- 3. Check all connectors for improper connections.
- 4. Conduct inspection using self-diagnosis function.

## **Trouble Diagnosis with CONSULT**

## DESCRIPTION

PD The trouble diagnoses have four modes: Self-diagnosis, Data monitor. Active test and ECM Part Number modes.

Mode Function		Mode switching	Display	
SELF-DIAGNOSTIC RESULTS	Displays results of self-diagnosis.			
DATA MONITOR	<ul> <li>Used to find main causes of trouble, based on the result of self-diagnosis.</li> <li>Monitors, records and prints the input and output of HICAS control unit.</li> </ul>	Mode is switched simply by touching the CONSULT	The CONSULT screen dis-	RS
ACTIVE TEST	<ul> <li>Used to find main causes of trouble, based on the result of data monitor.</li> <li>Used to check the operation of actuator by sending driving signals to it</li> </ul>	screen.	plays the data.	ha El
ECM PART NUMBER	Displays the part number of control unit.			a a a



## SELF-DIAGNOSIS PROCEDURE

1. After connecting CONSULT to data link connector, start the engine.

- Touch "START", "HICAS" and "SELF-DIAG RESULTS".
   Record faulty area or item if it appears on CONSULT display. (2) Touch "ERASE".
- A self-diagnostic result appears on CONSULT display. 3 When "NO SELF DIAGNOSTIC FAILURE INDICATED" appears, check the items first appearing on display.

## Trouble Diagnosis with CONSULT (Cont'd) SELF-DIAGNOSTIC RESULTS MODE

Diagnostic item	Diagnostic item is detected when
VEHICLE SPEED SEN [SIGNAL TURN](-b)	<ul> <li>Vehicle speed signal changes rapidly during running.</li> </ul>
STEERING ANGLE SEN [NO ANG SIG](·a)	<ul> <li>Steering angle does not change for a while when vehicle is running at 60 km/h or faster.</li> </ul>
STEERING ANGLE SEN [ANG SIG FIX](·e)	<ul> <li>Steering angle from neutral position is kept at 60° degrees or more for a certain time when vehicle is running at 50 km/h or faster.</li> </ul>
STEERING ANGLE SEN [ANG FIX30°](-g)	• Steering angle from neutral position is kept at 30° degrees or more while vehicle travels a certain distance.
STEERING ANGLE SEN [NO NEUT SIG](-b)	<ul> <li>No neutral signal (ON signal) is sensed while vehicle travels a certain distance.</li> </ul>
STEERING ANGLE SEN [NEU SIG OFF](c)	<ul> <li>No neutral signal (ON signal) is sensed while steering wheel is turned more than 360°.</li> </ul>
STEERING ANGLE SEN [NEUT SIG ON](·d)	<ul> <li>No neutral signal (OFF signal) is sensed while steering wheel is turned more than 50° degrees.</li> </ul>
STEERING ANGLE SEN [OFFSET NEUT](:1)	<ul> <li>When steering wheel is turned 360° after the detection of neu- tral signal, the neutral signal is sensed for a certain period of time.</li> </ul>
RR ST ANGLE SENSOR [MAIN SIGNAL](·a)	<ul> <li>For a certain period of time, input signal from main sensor shows abnormality against sensor power supply voltage.</li> </ul>
RR ST ANGLE SENSOR [SUB SIGNAL](·b)	<ul> <li>When input signal from main sensor shows 2.5±1V, input signal from sub-sensor shows abnormality against sensor power supply voltage for a certain period of time.</li> </ul>
RR ST ANGLE SENSOR [OFFSET SIG](·c)	<ul> <li>Input signals from main sensor and sub-sensor show more than a certain amount of difference from each other.</li> </ul>
RR ST ANGLE SENSOR [ABNORMAL VOL](·d)	<ul> <li>The voltage is higher or lower than the standard value.</li> </ul>
ENG REV SIGNAL [ABNORMAL SIGNAL]	<ul> <li>Engine speed shows an abnormally low value for a certain period of time when vehicle is running at 2 km/h or faster.</li> </ul>
MOTOR VOLTAGE [LOW VOLTAGE](·a)	<ul> <li>When HICAS motor relay is ON, motor power supply voltage shows an abnormally lower value than ignition power supply voltage.</li> </ul>
MOTOR VOLTAGE [BAD OBSTRCT](b)	<ul> <li>When control unit keeps motor power OFF, the motor power voltage shows a non-zero value for a certain period of time.</li> </ul>
MOTOR OUTPUT [ABNORML SIG](-a)	<ul> <li>When a motor current is more than 10A, the actual output of the motor shows an abnormally low value for a certain period of time.</li> </ul>
MOTOR OUTPUT [REV CURRENT](c)	• When motor output is kept ON, a reverse current is flowing.
MOTOR OUTPUT [NO CURRENT](·d)	<ul> <li>When motor output is kept OFF, a current is flowing.</li> </ul>
MOTOR OUTPUT [OVERCURRENT](·e)	• When motor output is kept ON, an overcurrent is flowing.
MOTOR OUTPUT [MOTOR LOCK](·b)	<ul> <li>Signal from rear steering angle sensor does not change for a certain period of time while a motor current of 17A or more is flowing.</li> </ul>
VEHICLE SPEED SEN [RAPD SIGN CHANGE2]	<ul> <li>When vehicle is running, vehicle speed signal is not sensed for a certain period of time after it has changed rapidly.</li> </ul>

## Trouble Diagnosis with CONSULT (Cont'd)

BR

ST

RS

Diagnostic item	Diagnostic item is detected when	
VEHICLE SPEED SEN [NO SIGNAL2]	<ul> <li>"VEHICLE SPEED SEN [RPD SIG CHG2]" has occurred previously, and vehicle speed signal is not sensed for a cer- tain period of time.</li> </ul>	
VEHICLE SPEED SEN [NO SIGNAL3]	<ul> <li>"VEHICLE SPEED SEN [RPD SIG CHG2]" has not occurred previously, and vehicle speed signal is not sensed for a cer- tain period of time while the vehicle is running at 1,500 rpm of engine speed.</li> </ul>	EC
CONTROL UNIT [ABNORMAL 1-6]	Control unit is malfunctioning.	TF
YAW RATE SENSOR [ABNORMAL SIGNAL]	<ul> <li>Yaw rate sensor input signal becomes abnormal for a certain period of time.</li> </ul>	PD



**ST-9** 

٠

# Trouble Diagnosis with CONSULT (Cont'd) DATA MONITOR MODE

		Monitor item		
Display	Main	Menu	Remarks	
		item	item	
VHCL SPEED SE	(km/h)	0	0	Shows a value calculated from vehicle speed sensor signal.
STEERING ANG	(R/L°)	0	0	After battery has been disconnected and connected again, an abnormal value is shown until neutral position (0°) is detected.
NEUTRAL SIG	(ON-OFF)	0	0	Shows whether steering wheel is in neutral position (ON/OFF).
STOP LAMP SW	(ON-OFF)	0	0	Shows whether stop lamp switch is ON or OFF.
ENGINE SPEED	(rpm)	0	0	Shows the engine speed calculated from crankshaft position sensor signal.
RR ST ANG·MAI	(V)	0	0	Shows the output voltage from rear steering angle main sensor.
RR ST ANG-SUB	(V)	0	0	Shows the output voltage from rear steering angle sub-sensor.
YAW RATE SEN	(V)	0	0	Shows output voltage sent from yaw rate sensor.
POWER STR SOL	(A)	0	0	Shows the control unit's control current for power steering sole- noid.
MOTOR CURRENT	(A)	0	0	Shows the control unit's control current for HICAS motor relay.
HICAS RELAY	(ON-OFF)	0	0	Shows whether HICAS motor relay is ON or OFF.
FAILSAFE	(ON-OFF)	0	0	Shows whether fail-safe function is in operation (ON/OFF).
WARNING LAMP	(ON-OFF)	0	0	Shows the control unit's ON-OFF status of HICAS warning lamp.
RR ST AGN-VOL	(V)	0	0	Shows the power supply voltage from HICAS control unit to rear steering angle sensor.
YAW RATE VOL	(V)	0	0	Shows control voltage of yaw rate sensor built into control unit
C/U VOLTAGE	(V)	0	0	Shows the power supply voltage to HICAS control unit.
MOTOR VOLTAGE	(V)	0	0	Shows the power supply voltage from HICAS control unit to HICAS motor.
VOLTAGE	(V)	-	0	Shows the measured value by voltage probe.
PULSE	(ms, Hz and %)	-	0	Shows the measured value by pulse probe. If measurement is impossible, "#" appears. The "#" mark is shown also on the left of final data until measurement is completed.



## ECM PART NUMBER

- 1. After connecting CONSULT to data link connector, turn ignition switch ON or start the engine.
- 2. Touch "START", "HICAS" and "ECM PART NUMBER".
- Part number printed on the control unit label and part number shown on the CONSULT screen is 28505 AA300.

## **Trouble Diagnosis with Self-diagnosis**

#### DESCRIPTION

If the system detects some error while vehicle is running, it notifies the driver of a malfunction by turning ON the HICAS warning lamp, and at the same time, it halts the normal control and enters the fail-safe mode.

#### **SELF-DIAGNOSIS PROCEDURE**

- 1. Start the engine.
- 2. Within 10 seconds after the engine has started, turn the steering wheel more than 20° right-to-left and repeat this 5 times or more, and then depress the brake pedal 5 times or more.

## Trouble Diagnosis with Self-diagnosis (Cont'd) DIAGNOSTIC ITEM INPUT

- 1. Move the vehicle one or two meters at a very low speed.
- 2. Turn the steering wheel more than 20° right-to-left once or more.





## DISPLAY OF SELF-DIAGNOSTIC RESULTS

The results of self-diagnosis are shown by flash patterns of HICAS warning lamp.

## Display when past data shows that fail-safe function has been activated previously

• Only an abnormal item is indicated by the pattern shown in the left figure. The pattern is repeated.

## Display when past data shows that fail-safe function has not been activated previously

- If all items are normal, HICAS warning lamp flashes at a frequency of 4 Hz.
- If system is in fail-safe mode, only an abnormal item is indicated by the pattern shown in the left figure. The pattern is repeated.

## MALFUNCTION CODE CHART

Malfunction code No.	Diagnostic item
11	Control unit
12	Motor power supply
13	Motor output
21	Vehicle speed signal
22	Steering angle signal
23	Steering angle neutral signal
24	Rear steering angle main sensor signal
25	Rear steering angle sub-sensor signal
33	Engine speed signal
41	Yaw rate signal

#### HOW TO ERASE SELF-DIAGNOSTIC RESULTS

If past record shows that fail-safe function has been activated previously, use CONSULT, or leave the battery disconnected for more than 30 minutes to clear the memory.

## Symptom Chart

			· · · · · · · · · · · · · · · · · · ·																		
			Diagnostic item												sck			×	ection 4).		GI
	Se	lf-diagnosis	CONSULT	1									eck	uit check	r circuit che	check		circuit chec	check (Insp	leck	EC
	Mal- func- tion code No.	Diagnostic item	Diagnostic item	Inspection 1	Inspection 2	Inspection 3	Inspection 4	Inspection 5	Inspection 6	Inspection 7	Inspection 8	Self-diagnosis	Control unit circuit ch	Stop lamp switch circ	Steering angle senso	Warning lamp circuit	Meter circuit check	Engine speed signal	Vehicle speed signal	Actuator assembly ch	tf PD
	11	Control unit	CONTROL UNIT [ABNORMAL 1-6]	10																	BR
		Motor power	MOTOR VOLTAGE [LOW VOLTAGE](-a)		0				-												_
	12	supply	MOTOR VOLTAGE [BAD OBSTRCT](-b)		Ō												·				57
			MOTOR OUTPUT [ABNORML SIG](-a)	+		0															
			MOTOR OUTPUT [MOTOR LOCK](-b)			0															-
	13	Motor output	MOTOR OUTPUT IREV CUBBENTI(-c)			õ														<u> </u>	RS
				1		Ö	-													-	
			MOTOR OUTPUT (OVERCURRENTI(·e)	+		$\overline{0}$		-											-	-	ha
			VEHICLE SPEED SEN INO SIGNAL2			Ĕ	0												-	-	
		Vehicle	VEHICLE SPEED SEN INO SIGNAL3	+			0		-											$\vdash$	F
	21	speed signal	VEHICLE SPEED SEN ISIGNAL TUBNI(-b)				0	-												-	66
osis			VEHICLE SPEED SEN (BPD SIG CHG2)				0												<u> </u>		<b>@</b> @
agn			STEERING ANGLE SEN (NO ANG SIG)(a)	+			Ĕ	0												$\vdash$	SU
p-Ji	22	Steering	STEERING ANGLE SEN JANG SIG FIXI(b)					0					-		·						
S		angle signal	STEERING ANGLE SEN (ANG FIX30°)(.g)	+			<u> </u>	0				_							-	<u> </u>	
			STEERING ANGLE SEN (NO NEUT SIG)(-b)					0													
	23	Steering	STEERING ANGLE SEN [NEUT SIG OFF](-c)					0													
	20	signal	STEERING ANGLE SEN [NEUT SIG ON]( d)					0													
			STEERING ANGLE SEN [OFFSET NEUT](·f)					0													
	~	Rear steer-	RR ST ANGLE SENSOR [MAIN SIGNAL](·a)						0												
	24	main sensor signal	RR ST ANGLE SENSOR [ABNORML VOL]( d)				ļ		0											ļ	
			RR ST ANGLE SENSOR [OFFSET SIG](·c)	$\perp$					0										_	_	
		Rear steer-	HH ST ANGLE SENSOR [SUB SIGNAL](b)	+					10				L			ļ			_		
	25	Ing angle sub-sensor signal	RR ST ANGLE SENSOR [ABNORML VOL](·d)						0												
			RR ST ANGLE SENSOR [OFFSET SIG](·c)	$\square$				<b> </b>	0										<b> </b>		
	33	Engine speed signal	ENG REV SIGNAL [ABNORMAL SIGNAL]							0											
	41	Yaw rate sig- nal	YAW RATE SENSOR [ABNORMAL SIG- NAL]								0		-								

			ELECTRIC SUP	ER	H		:A	S												
			Symptom C	ha	art	(C	0	nť	<b>d</b> )											
		· ·	Diagnostic item												eck			×	pection 4)	
Self-diagnosis COI			CONSULT										heck	cuit check	or circuit ch	check		circuit che	check (Ins	heck
sed on phenomena	Mal- func- tion code No.	Inspection 1	Inspection 2	Inspection 3	Inspection 4	Inspection 5	Inspection 6	Inspection 7	Inspection 8	Self-diagnosis	Control unit circuit c	Stop lamp switch cir	Steering angle sense	Warning lamp circuit	Meter circuit check	Engine speed signal	Vehicle speed signal	Actuator assembly c		
s ba:	Canno	t enter self-diag	gnosis mode.										0	0	0					
gnoses	HICAS ON.	warning lamp	is not turned ON by switching the ignition										0							
ble dia	HICAS warning lamp is turned ON by switching the ignition ON but is not turned OFF by starting the engine.											0	0	0	0		0	0		
Trou	<ul> <li>Illumination of HICAS warning lamp has occurred after engine started.</li> <li>Steering effort does not change with vehicle speed.</li> </ul>											0								
												0		0				•	0	
	There is an abnormal noise.											0							0	0
	Self-diagnosis with CONSULT displays "CONSULT".						1												0	

# **RESTRAINT SYSTEM**



## Trouble Diagnosis with CONSULT SELF-DIAGNOSIS

• Self-diagnostic procedures for the supplemental restraint system remain unchanged from the previous vehicle model.

#### Self-diagnostic code chart

Diagnostic item	Explanation	Repair order
PRE-TEN FRONT RH [OPEN/VB-SHORT]	<ul> <li>Driver seat belt pre-tensioner circuit is open or shorted to some power supply circuit.</li> </ul>	<ol> <li>Visually check the wiring harness connection.</li> <li>Replace the driver seat belt pre-tensioner.</li> <li>Replace the diagnosis sensor unit</li> </ol>
PRE-TEN FRONT RH [GND-SHORT]	<ul> <li>Driver seat belt pre-tensioner circuit is shorted to ground.</li> </ul>	<ol> <li>Replace the harness if it has visible damage.</li> </ol>
PRE-TEN FRONT LH [OPEN/VB-SHORT]	<ul> <li>Passenger seat belt pre-tensioner circuit is open or shorted to some power supply circuit.</li> </ul>	<ol> <li>Visually check the wiring harness connection.</li> <li>Replace the passenger seat belt pre-tensioner.</li> <li>Replace the diagnosis sensor unit</li> </ol>
PRE-TEN FRONT LH [GND-SHORT]	<ul> <li>Passenger seat belt pre-tensioner circuit is shorted to ground.</li> </ul>	4. Replace the harness if it has visible damage.

For seat belt pre-tensioner systems, only "SELF-DIAG [CURRENT]" is displayed; "SELF-DIAG [PAST]" and "TROUBLE DIAG RECORD" are not displayed.

# HEATER & AIR CONDITIONER

GI

EC

TF

PD

BR

ST

HA

EL

SD

SECTION

## **MODIFICATION NOTICE:**

Self-diagnosis display has been changed.

# CONTENTS

FULLY AUTOMATIC	<b>AIR CONDITIONER</b>	2
Circuit Diagram		2

## Circuit Diagram

•







## Trouble Diagnosis by Self-diagnosis Function SELF-DIAGNOSIS DISPLAY ITEM

#### Step 1 — Display segments and indicator lamp check

Check the controller switch indicator lamp and display segments. Normal: The switch indicator lamp and display segments are illuminated.

Abnormal: Malfunctioning area will not be illuminated.

A/C switch indicator lamp does not illuminate if automatic heater is equipped.

#### Step 2 — Each sensor check

Display shows "2" for approx. 1 second in the step 2 mode, and PD then shows the judgement result.

Check the data of each sensor inputted into the automatic amplifier.

Normal: Display shows "20".

Abnormal: The last digit of the display code flashes for a malfunctioning sensor. At this time, if a short-circuit is detected, "-" is displayed. Furthermore, when there are more than one malfunctioning sensor, the corresponding display codes flash twice starting with the smaller code.

The sunload sensor will judge an abnormality when there is insufficient lighting (less than 5,000 lx) such as while being placed indoor or during the evening.

SD

HA

EC

BR

## FULLY AUTOMATIC AIR CONDITIONER

# Trouble Diagnosis by Self-diagnosis Function (Cont'd)

## Display code for malfunctioning sensor and identifying condition for automatic amplifier

Display code	Sancar	Identifying condition for automatic amplifier								
	Sensor	Open circuit	Short-circuit							
21	Ambient sensor	Less than -41.9°C	More than 100°C							
22	In-vehicle sensor	Less than -41.9°C	More than 100°C							
24	Intake air temperature sensor	Less than -41.9°C	More than 100°C							
25	Sunioad sensor	Less than 41.8 W/m <sup>2</sup> (36.0 kcal/m <sup>2</sup> .h)	More than 1,729 W/m <sup>2</sup> (1,487 kcal/m <sup>2</sup> ·h)							



#### Step 3 — Each actuator check and reset

Display shows "3" for approx. 1 second in the step 3 mode, and then shows the judgement result.

Transmit an output signal to the intake door actuator, mode door actuator, and air mix door actuator; and check each actuator. Furthermore, the actuator can be reset by pressing the front DEF switch at this time.

Normal: Display shows "30".

Abnormal: The display code flashes for a malfunctioning actuator. At this time, if a short-circuit is detected, "–" is displayed. Furthermore, when there are more than one malfunctioning sensor, the corresponding display codes flash twice starting with the smaller code.

During reset: Display flashes "30" and front DEF switch. (Approx. 10 seconds)

## Actuator display code

Display code	31.0 - 32.5	33.0 - 34.5	35.0 - 36.5
Actuator	Air mix door	Mode door	Intake door

Actuator Air mix door actuator					N	Node doo	or actuate	or	Intake door actuator					
Terminal No. (actuator side)	1	2	5	6	1	2	5	6	1	2	5	6		
Terminal No. (automatic amplifier side)	15	16	17	18	22	30	29	23	24	32	31	36		
Short-circuit failure display	-31.0	-31.5	-32.0	-32.5	-33.0	-33.5	-34.0	-34.5	-35.0	-35.5	-36.0	-36.5		
Open circuit failure display	31.0	31.5	32.0	32.5	33.0	33.5	34.0	34.5	35.0	35.5	36.0	36.5		

#### Faulty harness display

## FULLY AUTOMATIC AIR CONDITIONER



# Trouble Diagnosis by Self-diagnosis Function (Cont'd)

- When a open-circuit failure is displayed for all four terminals of each actuator, there is a possibility of a disconnected connector, or broken harness of the actuator driver power source.
- The self-diagnosis cannot detect short-circuit between actuator driver signals, but the actuators will vibrate when actuated.

EC

GI

tf

## Step 4 — Each output device check

Display shows "41" in the step 4 mode. When the DEF switch is pushed it switches from  $42 \rightarrow 43 \rightarrow 44 \rightarrow 45 \rightarrow 46 \rightarrow 41$ . As indicated in the following table, the automatic amplifier forcefully outputs to each actuator, blower fan motor, and compressor in response to the display code. Confirm and check each output operation status by observing, listening to the operating sound, placing hand at the air outlet, or using other methods.

The operation status of each actuator, blower fan motor, and compressor cannot be confirmed on the display.

rs

#### Display code for output device and status

Display code Output device	41	42	43	44	45	46	H/
Mode door	VENT	B/L	B/L	FOOT	D/F	DEF	
Intake door	Recirculation	Recirculation	20% ambient	Ambient	Ambient	Ambient	EL
Air mix door	Full cold	Full cold	Open 50%	Open 50%	Full hot	Full hot	_
Blower fan motor	35%	75%	61%	61%	61%	100%	SD
Compressor (Fully automatic air conditioner only)	ON	ON	ON	OFF	OFF	ON	
Air purifier (only when connected)	ON	ON	ON	OFF	OFF	ON	_

The blower fan motor revolution is controlled by the duty ratio signal outputted from the automatic amplifier. [For duty ratio, refer to "Blower Fan Motor System Check" in the Service Manual (Pub. No. SM9E-R34AJ0).]

#### Step 5 — Detected temperature display for each sensor

Display shows "5" in the step 5 mode. Every time the DEF switch is pushed, the detected sensor temperature is displayed in 0.5°C increments.



#### HA-5

# Trouble Diagnosis by Self-diagnosis Function (Cont'd)

## Set- and control-temperature difference setting

The set temperature controlled by the automatic amplifier appears on the display. It can be adjusted as required by passengers preference when it differs from vent temperatures. When the controller's fan switch is pressed in the self-diagnostic function Step 5, the difference between the set temperature and control temperature appears on the display. Each time the temperature control dial is turned, the temperature shown on the display can be changed as required at intervals of 0.5°C in the  $\pm 3.0$ °C range up to -3.0°C. CAUTION:

If the battery is removed or the battery voltage drops below 9V, the set- and control-temperature difference setting will be cancelled.

## Magnet Clutch System Check

#### MAGNET CLUTCH

Disconnect the compressor connector. Apply approx. 12V to the compressor to check the magnet clutch operation.

## AIR CONDITIONER RELAY

- Remove the air conditioner relay. Apply approx. 12V between the air conditioner relay terminals No. 1 and 2. Check the relay operation sound.
- Check the continuity between terminals No. 3 and 5.

## **REFRIGERANT CHARGE AMOUNT**

- Connect the manifold gauge to the vehicle side service valve.
- Check that the lower pressure side (gauge pressure) is more than approx. 0.18 MPa (1.8 kg/cm<sup>2</sup>·G).

## ECM

Start the engine, and short-circuit the ECM terminal No. 9 to the ground. Check the magnet clutch operation.

#### INTAKE AIR TEMPERATURE SENSOR

Start the engine, and short-circuit the intake air temperature sensor terminal No. 1 to the ground. Check the magnet clutch operation.

## PRESSURE SWITCH

Remove pressure switch connector. Check continuity between switch terminals.
## **ELECTRICAL SYSTEM**

GI

EC

TF

PD

BR

ST

SECTION

#### **MODIFICATION NOTICE:**

- NATS (Nissan Anti-Theft System) has been added. Multi-function display has been added. •
- •

## **CONTENTS**

NATS (Nissan Anti-Theft System)	2
Component Parts	2
System Description	3
System Composition	
Circuit Diagram	4
Immobilizer Control Unit Input/Output Signal	
Specifications	4
CONSULT	5
Trouble Diagnoses	7
How to Replace NATS Antenna Amp	19
IGNITION KEY-OPERATED ILLUMINATION	
SYSTEM	20
Component Parts Location	20
Circuit Diagram	20
Meter Control Input/Output Specifications	21
METER	22
Combination Meter	22
COMBINATION METER	23
Meter-related Circuit Diagram	23
Combination Meter Input/Output Signal	
Specifications	23
Component Parts Inspection	25

MULTI-FUNCTION DISPLAY26	; B&
Component Parts26	; no
Circuit Diagram27	,
Multi-function Display Control Unit Input/Output	MA
Signal Specification28	;
Trouble Diagnoses Using Self-diagnostic	
Functions	EL
Component Parts Inspection34	,
Trouble Diagnosis by Symptom	
Initial Throttle Position Adjustment41	SU
IGNITION KEY WARNING BUZZER AND LIGHT	
WARNING BUZZER42	2
Component Parts Location42	2
Circuit Diagram42	2
Meter Control Unit Input/Output Signal	
Specifications42	2
REAR DEFOGGER AND HEATER MIRROR43	}
Component Parts Location43	}
Circuit Diagram43	}
Meter Control Unit Input/Output Signal	
Specifications43	;

#### Component Parts



#### System Description

NATS (Nissan Anti-Theft System) has the following immobiliser functions:

- Since only NATS ignition keys, whose ID nos. have been registered into the ECM and IMMU of NATS, allow the engine to run, operation of a stolen vehicle without a NATS registered key is prevented by NATS. That is to say, NATS will immobilise the engine if someone tries to start it without the registered key of NATS.
- All of the originally supplied ignition key IDs (except for card plate key) have been NATS registered.
   If requested by the vehicle owner, a maximum of five key IDs can be registered into the NATS components.
- The security indicator blinks when the ignition switch is in "OFF" or "ACC" position. Therefore, NATS warns
  outsiders that the vehicle is equipped with the anti-theft system.
- When NATS detects trouble, the security indicator lamp lights up while ignition key is in the "ON" position.
- NATS trouble diagnoses, system initialization and additional registration of other NATS ignition key IDs must be carried out using CONSULT hardware and CONSULT NATS software.
   When NATS initialization has been completed, the ID of the inserted ignition key is automatically NATS registered. Then, if necessary, additional registration of other NATS ignition key IDs can be carried out. Regarding the procedures of NATS initialization and NATS ignition key ID registration, refer to CONSULT
- A maximum of 5 keys (including the standard key) per vehicle can be registered for ID (identification) as requested by car owner.
- Use of other than genuine Nissan ECM in vehicles makes it impossible to start engines.
- When servicing a malfunction of the NATS (indicated by lighting up of Security Indicator Lamp) or registering another NATS ignition key ID no., it may be necessary to re-register original key iden-

#### **System Composition**

HA

FL

SD

The immobiliser function of the NATS consists of the following:

- NATS ignition key
- NATS antenna amp. located in the ignition key cylinder
- NATS immobiliser control unit (NATS IMMU)
- Engine control module (ECM)
- Security indicator



#### Circuit Diagram



## Immobilizer Control Unit Input/Output Signal Specifications

Torminal		Measuring condition	
No.	Ignition switch	Operation or condition	Specification
1	OFF		Approx. 12V
2	ON	_	Approx. 12V
3	OFF	_	Approx. 0V
3	ON	_	Approx. 5V
	OFF	—	Approx. 0V
4	ON	-	As soon as ignition switch is turned ON, analog tester pointer deflects.
5	OFF	_	Approx. 4.4V
	ON	(Activated with ID-registered key)	As soon as ignition switch is turned ON, analog tester pointer deflects.
	ON	_	Approx. 10V
6	OFF	_	Analog tester pointer deflects at an interval of approx. 2.4 second cycles.
7	ON		Approx. 0V
8	ON	_	Approx. 0V
9	ON	—	Approx. 0V
	OFF	—	Approx. 12V
11	-	Ignition switch is turned from OFF to ON. (Activated with ID-registered key)	As soon as ignition switch is turned ON, analog tester pointer deflects.
		Ignition switch is turned from ON to OFF. (Activated with ID-registered key)	As soon as ignition switch is turned OFF, analog tester pointer deflects.



#### NATS (Nissan Anti-Theft System)

#### CONSULT (Cont'd)

#### CONSULT DIAGNOSTIC TEST-MODE FUNCTION

CONSULT DIAGNOSTIC TEST MODE	Description
C/U INITIALIZATION	When replacing any of the following three components, C/U initialization is necessary. [NATS ignition key/IMMU/ECM]
SELF-FUNCTION CHECK	ECM checks its own NATS communication interface by itself.
SELF-DIAGNOSTIC RESULTS	Detected items (screen terms) are as shown in the chart below.

#### HOW TO READ SELF-DIAGNOSTIC RESULTS



\* If trip number is more than 1, MIL does not blink.

#### SELF-DIAGNOSTIC RESULTS ITEM CHART

Detected items (Screen terms)	Description	Reference page
IMMU	ECM received the signal from IMMU that IMMU is malfunctioning.	EL-10
ECM	ECM is malfunctioning.	EL-10
CHAIN OF ECM-IMMU	Communication impossible between ECM and IMMU.	EL-11
DIFFERENCE OF KEY	IMMU can receive the key ID signal but the result of ID verification between key ID and IMMU is NG.	EL-13
CHAIN OF IMMU-KEY	IMMU cannot receive the key ID signal.	EL-14
ID DISCORD, IMM-ECM	The result of ID verification between IMMU and ECM is NG. System ini- tialization is required.	EL-15
ELECTRONIC NOISE	Noise (interference) interfered into NATS communication lines during communicating.	EL-16
DON'T ERASE BEFORE CHECK- ING ENG DIAG	Engine trouble data and NATS trouble data have been detected in ECM.	EL-7
LOCK MODE	When an unregistered ignition key is used, or if the starting operation is carried out 5 or more times consecutively with the ignition key, IMMU or ECM malfunctioning, NATS will shift the mode to one which prevents the engine from being started.	EL-18

#### NATS (Nissan Anti-Theft System)

Trouble Diagnoses

21.13

CHECK IN		
<u>↓</u>		
isten to customer complaints or request. (Get symptoms)	n en	
TPOURIE KEY SE	RVICE REQUEST (Additional key ID registration)	i k
		×
/erify the security indicator.	INITIALIZATION	
	(Refer to CONSULT operation manual NATS )	4
Jsing the CONSULT program card for NATS check the "SELF-		
	에 가지 않는 같이 말았다. 또한 바라이 가지 않는 것이 가지 않는 것이다. - 이상 바람이 같이 말랐다. 이상 방법이 가지 않는 것이다. 이상 가지 않는 것이다.	
Self-diagnostic results referring to NATS; but no information bout engine self-diagnostic results is displayed on CONSULT.	Self-diagnostic results referring to NATS and "DON'T ERASE BEFORE CHECKING ENG DIAG" are displayed on CONSULT. (This means that engine trouble data has been detected in	
	ECM.)	
If necessary, carry out "SELF-FUNCTION CHECK" or "C/U INI-		
IALIZATION with CONSULI.)		
	NATS	
	(If necessary, carry out "SELF-FUNCTION CHECK" or "C/U INI- TIALIZATION" with CONSULT.)	
+		3 - 4 
Touch "ERASE")	CONSULT.	
Y	Check the bosine "SELE-DIAG RESULTS" with CONSULT by	
	using the CONSULT generic program card. (Engine diagnostic software included)	•
/enify no lighting up of the security indicator.	Repair engine control system (Refer to EC section.) when self-	
OK	When only "NATS MALFUNCTION" is detected, erase the self- diagnostic results and go to the next step.	
		NG
CHECK OUT	Start the engine. Does the engine start properly?	
	<b>Ο</b> κ ↓	
Perform running test with CONSULT in engine "SELF-DIAG RESULTS" mode.	Erase the NATS and engine "SELF-DIAG RESULTS" by using the CONSULT program card for NATS and generic program	
	The second secon	1.
'erify "NO FAILURE" displayed on the CONSULT screen.	Start the engine.	ן ו
ОК		ן י
+		
CHECK OUT		

#### NATS (Nissan Anti-Theft System)

#### Trouble Diagnoses (Cont'd)

## SYMPTOM MATRIX CHART + (Self-diagnosis related item)

SYMPTOM	Displayed "SELF-DIAG RESULTS" on CONSULT screen.	DIAGNOSTIC PROCE- DURE (Reference page)	SYSTEM (Malfunctioning part or mode)	REFERENCE PART NO. OF ILLUSTRATION ON NEXT PAGE
<ul> <li>Security indicator lighting un*</li> </ul>	IMMU	PROCEDURE 1 (EL-10)	ΙΜΜυ	A
<ul> <li>Engine will start.</li> </ul>	ЕСМ	PROCEDURE 2 (EL-10)	ЕСМ	В
			Open circuit in battery volt- age line of IMMU circuit	C1
			Open circuit in ignition line of IMMU circuit	C2
			Open circuit in ground line of IMMU circuit	Сз
			Open circuit in communica- tion line between IMMU and ECM	C4
	CHAIN OF ECM-IMMU	PROCEDURE 3 (EL-11)	PROCEDURE 3 (EL-11) Short circuit between IMMU and ECM communication line and battery voltage line	C4
			Short circuit between IMMU and ECM communication line and ground line	C4
<ul> <li>Security indicator lighting</li> </ul>			Open circuit in power source line of ANT/AMP cir- cuit	E3
up*			ECM	В
Engine hard to start			IMMU	Α
	DIFFERENCE OF KEY	PROCEDURE 4	Unregistered key	D
		(EL-13)	IMMU	A
			Communication line between ANT/AMP and IMMU:	E1
			Open circuit or short circuit of battery voltage line or short circuit of ground line	E2
	CHAIN OF IMMU-KEY	PROCEDURE 5 (EL-14)	Open circuit in power source line of ANT/AMP cir- cuit	E3
			Open circuit in ground line of ANT/AMP circuit	E4
			Malfunction of key ID chip	E5
			IMMU	A
			Antenna amp.	E6

\*: When NATS detects trouble, the security indicator lights up while ignition key is in the "ON" position.

#### NATS (Nissan Anti-Theft System) Trouble Diagnoses (Cont'd)

		J			
SYMPTOM	Displayed "SELF-DIAG RESULTS" on CONSULT screen.	DIAGNOSTIC PROCE- DURE (Reference page)	SYSTEM (Malfunctioning part or mode)	REFERENCE PART NO. OF ILLUSTRATION ON NEXT PAGE	•
<ul> <li>Security indicator lighting up*</li> <li>Engine hard to start</li> </ul>	ID DISCORD, IMM-ECM	ID DISCORD, IMM-ECM PROCEDURE 6		F	· GI
		(EL-15)	ECM	F	
	ELECTRONIC NOISE	PROCEDURE 7 (EL-16)	Noise interference in com- munication line	-	EC
	LOCK MODE	PROCEDURE 9 (EL-18)	LOCK MODE	D	- 572
<ul> <li>MIL staying ON</li> <li>Security indicator lighting up*</li> </ul>	DON'T ERASE BEFORE CHECKING ENG DIAG	WORK FLOW (EL-7)	Engine trouble data and NATS trouble data have been detected in ECM	_	- 17 - 17

\*: When NATS detects trouble, the security indicator lights up while ignition key is in the "ON" position.

#### SYMPTOM MATRIX CHART 2 (Non self-diagnosis related item)

SYMPTOM	DIAGNOSTIC PROCEDURE (Reference page)	SYSTEM (Malfunctioning part or mode)	
<u>-</u>		Security ind.	
Openity and door and take up	PROCEDURE 8	Open circuit between Fuse and NATS IMMU	R
Security ind. does not light up.	(EL-17)	Continuation of initialization mode	
		NATS IMMU	 

BR

#### **DIAGNOSTIC SYSTEM DIAGRAM**









\_\_\_\_















#### How to Replace NATS Antenna Amp.

NOTE:

- If NATS antenna amp. is not installed correctly, NATS system will not operate properly and SELF-DIAG RESULTS on CONSULT screen will show "LOCK MODE" or "CHAIN OF IMMU-KEY".
- Initialization is not necessary only when NATS antenna amp. is replaced with a new one.

TF

PD

BR

ST

RS

HA

EL



#### **Component Parts Location**

#### **REMOVAL AND INSTALLATION**

Parts included in this procedure:

- Column cover
- Cluster lid A
- Lighting switch or wiper/washer switch





#### Meter Control Input/Output Specifications

Terminal		<b>1</b>	Measuring condition					
No.	Signal name	Ignition switch		Operation or condition				
1	Battery	OFF						· G
		Door is unlocked. (S	Switch ON)			Approx. 0V	•	
6	Driver door lock signal	OFF	Door is locked. (Sw	itch OFF)			Approx. 5V	E(
	Driver door switch sig-	055				ON (Open)	Approx. 0V	-
8	nat	UFF	Driver door switch			OFF (Closed)	Approx. 12V	TF
23	Ignition power supply	ON					Approx. 12V	•
04	34 Key-in detection switch O	0.55	Remove the ignition key.		Remove the ignition key.		Approx. 0V	Dr
34		Rey-In delection switch	OFF	Insert the ignition ke	ey.			Approx. 12V
40	Deer ewitch sizes!	OFF	Open a door. (ON)				Approx. 0V	
40	Door switch signal		Close all the doors.	Close all the doors. (OFF)		· · · · · · · · · · · · · · · · · · ·	Approx. 12V	- Br
		055	Room lamp switch:	Insert the ignition	Fach door quitch	ON (Open)	Approx. 0V	•
		OFF	Neutral position	key.	Each door switch	OFF (Closed)	Approx. 12V	S1
56	Room lamp signal	_	Room lamp switch:	Close all the doors.	Remove the ignition cylinder.	key from the key	Approx. 0V*	രേ
			Neutral position Turn the ignition sv		ne ignition switch ON.		· 176	
63	Ground	ON					Approx. 0V	•
The we		121/ 000	in 20 coooda off	or the ignition key	ic romoved			• #/

\*: The voltage becomes approx. 12V approx. 20 seconds after the ignition key is removed.

EL

SD

#### Combination Meter

DISASSEMBLY AND ASSEMBLY



**BEHIND COMBINATION METER AND INTERNAL CIRCUIT** 



#### COMBINATION METER

#### Meter-related Circuit Diagram



## Combination Meter Input/Output Signal Specifications

.

SD

Terminal No. Measuring condition Signal name Specification Ignition Operation or condition + switch 1 Battery OFF Approx. 12V Refer to EL section in R34 Service Manual (SM8E-3 Fuel gauge signal 0R34J0). At 2,000 rpm: Approx. 1.8V At idling: Approx. 1.0V 1 10 Engine is idling and running Body 4 Tachometer drive signal ON at approx. 2,000 rpm. ground <u>- 5</u>ms . ELF1136D Approx. 60°C Approx. 5.6V 10 Water temperature signal ON Approx. 80°C Approx. 3.6V Approx. 100°C Approx. 2.3V

#### **COMBINATION METER**

## Combination Meter Input/Output Signal Specifications (Cont'd)

Termin	nal No.		Measuring condition			
+	-	Signal name	Ignition switch	Operation or condition	Specification	
11		Vehicle speed input sig- nal	ON	Speedometer is in operation. (Vehicle speed is approx. 40 km/h.) (Vehicle speed is approx. 60 km/h.)	Vehicle speed: Approx. 40 km/h         Vehicle speed: Approx. 60 km/h           (V) 15 10 -5 -5 -15 -15 -15 -15 -15 -15 -15 -15 -	
				Speedometer is not in opera- tion.	Approx. 4.5V	
21	Body ground	Vehicle speed signal (8 pulses)	ON	Speedometer is in operation. (Vehicle speed is approx. 40 km/h.)	Vehicle speed is approx. 40 km/h: Approx. 1.4V	
				Speedometer is not in opera- tion.	Approx. 4.5V	
22		Vehicle speed signal (2 pulses)	ON	Speedometer is in operation. (Vehicle speed is approx. 40 km/h.)	Vehicle speed is approx. 40 km/h: Approx. 2.2V	
23		Ignition power supply	ON		Approx. 12V	
54		Oil pressure signal			Refer to EL section in R34 Service Manual (SM8E- 0R34J0).	
63		Ground	ON	-	Approx. 0V	



#### **Component Parts Inspection**

#### THERMAL TRANSMITTER

When the engine has warmed up to approx. 80°C, measure resistance between thermal transmitter and body ground.
 Specification: Approx. 130Ω

ec

TF

• If the measured resistance is out of the specification with the thermal transmitter on vehicle, remove the thermal transmitter pp from the vehicle and measure resistance as shown left.

Water temperature °C	Resistance $\Omega$	ଗଡ
Approx. 60	Approx. 225	ØN
Approx. 80	Approx. 130	
Approx. 100	Approx. 71	st

HA

RS

EL

SD

#### **Component Parts**





MULTI-FUNCTION DISPLAY

#### Multi-function Display Control Unit Input/Output Signal Specification

Termin	nal No.	Sizzal zonza		Measuring condition	
+	-	Signal name	Ignition switch	Operation or condition	Specification
1 2		Battery	OFF	—	Approx. 12V
3		ACC power supply	ACC		Approx. 12V
4		Shielding ground (TV signal)	ON		Approx. OV
5		TV synchronizing signal	ON	Receive TV broadcast signal.	TV synchronizing signal: Approx. 2.0V
6		Shielding ground (communi- cation signal)	ON	-	Approx. OV
7		Vertical synchronizing signal	ON	Press on-screen switch during TV broadcast signal reception.	Vertical synchronizing signal: Approx. 5.0V
8	Body ground	Horizontal synchronizing sig- nal	ON	Press on-screen switch during TV broadcast signal reception.	Horizontal synchronizing signal: Approx. 0.6V (V) 6 2 0 0 0 0 0 0 0 0 0 0 0 0 0
9		Shielding ground (RGB sig- nal)	ON	-	Approx. 0V
10		RGB synchronizing signal	ON	Change display screen to "color bal- ance" screen using on-screen check/ adjustment function.	RGB synchronizing signal: Approx. 4.4V
11		RGB signal (R: Red)	ON	Change display screen to "color bal- ance" screen using on-screen check/ adjustment function.	RGB synchronizing signal (R: Red): Approx. 0.1V       
12		Ignition power supply	ON	-	Approx. 12V
13 14		Ground	ON		Approx. 0V

# MULTI-FUNCTION DISPLAY Multi-function Display Control Unit Input/Output Signal Specification (Cont'd)

Termi	nal No.	Signal name	Signal name Measuring condition		Specification	
+	-	Signar name	Ignition switch	Operation or condition		
15		TV picture signal	ON	Receive TV broadcast signal.	TV picture signal: Approx. 0V 1.5 1.0 0.5 1.0 1.0 1.0 1.0 1.0 1.0 1.0 1.0	GI EC TE
16		Shielding ground (video sig- nal)	ON	_	Approx. 0V	UU
17		Video picture signal	ON	Play back video.	Video picture signal: Approx. 0V	PD BR ST
19		Communication signal (DP- NV)	ON	Turn ignition switch from OFF to ON. (Meter screen on display)	Communication signal (DP-NV): Approx. 4.4V	rs Ha
20	Body ground	Communication signal (NV- DP)	ON	Press DISP switch. (NAVI screen on display)	Communication signal (NV-DP): Approx. 3.4V	SD
21		RGB area signal	ON	Press DISP switch. (TV screen on dis- play)	RGB area signal: Approx. 0.7V	
22		RGB signal (G: Green)	ON	Change display screen to "color bal- ance" screen using on-screen check/ adjustment function.	RGB signal (G: Green): Approx. 0.1V	
23		RGB signal (B: Blue)	ON	Change display screen to "color bal- ance" screen using on-screen check/ adjustment function.	RGB signal (B: Blue): Approx. 0.1V	

#### MULTI-FUNCTION DISPLAY

#### Multi-function Display Control Unit Input/Output Signal Specification (Cont'd)

Terminal No. Measuring co		ng condition	0				
+	-	Signal name	Ignition switch	(	Operation or condition	Specification	
25	26	Fore-and-aft G signal		1.000	to vohicle on flat outland		
26		Side G signal	ON	LUCa	ne venicie on hat sonace.	Αρριοχ. 2.50	
28		Steering angle signal 1	ON	Turn stee	ering wheel from Neutral to left		
29		Steering angle signal 2	ON	a	nd right more than 20°.		
30		Vehicle speed signal (8 pulses)	_		-	Refer to "Combination Meter Input/ Output Signal Specifications", "COM- BINATION METER", EL-23.	
31		Water temperature signal	-		-	Refer to "Combination Meter Input/ Output Signal Specifications", "COM- BINATION METER", EL-23.	
					Approx. 70	Approx. 4.0V	
32		Oil temperature signal	ON		Approx. 90	Approx. 3.3V	
					Approx. 110	Approx. 2.5V	
33	Body	Boost pressure signal	-			Refer to EL section in R34 Service Manual (SM8E-0R34J0).	
24	ground	Lighting switch signal	OFF	Lighting	ON	Approx. 12V	
34		Lighting switch signal OFF switch OF	OFF	Approx. 0V			
					0%	Approx. 0.5V	
35		Throttle position signal	ON		50%	Approx. 3V	
					100%	Approx. 4V	
37		Shielding ground (G sensor)	ON			Approx. 0V	
					0 kg-m	Approx. 0.6V	
38		Front torque signal	ON	10 kg-m		Approx. 2.5V	
					30 kg-m	Approx. 3.5V	
39		Steering angle signal (Neu- tral)	ON	Set	steering wheel to Neutral.	Approx. 5V	
40	41	Yaw rate signal	ON	Loca	te vehicle on flat surface.	Approx. 2.5V	
42		Shielding ground (yaw rate sensor)	ON		_	Approx. 0V	
43		Stop Jamp switch signal	055		Depress brake pedal.	Approx. 12V	
		Stop lamp switch signal	OFF		Release brake pedal.	Approx. 0V	
44	Body	Oil pressure signal	-			Refer to EL section in R34 Service Manual (SM8E-0R34J0).	
	ground				Approx. 400°C	Approx. 5V	
45		Exnaust gas temperature signal	ON		Approx. 500°C	Approx. 4.5V	
		- •			Approx. 600°C	Approx. 3.5V	
					Approx. 20°C	Approx. 4V	
46		Intake air temperature signal	ON		Approx. 30°C	Approx. 3.7V	
					Approx. 40°C	Approx. 3.3V	

#### **MULTI-FUNCTION DISPLAY**

#### Multi-function Display Control Unit Input/Output Signal Specification (Cont'd)

Termin	hal No.	Signal name		Measuring condition	Specification	
+	-	Signal hame	Ignition switch	Operation or condition	Specification	
47	Body <sup>-</sup> ground	Injector signal (fuel injection pulse)	ON	Engine at idle (throttle valve open- ing rate: approx. 1.3%) Engine operating at 2,000 rpm (throttle valve opening rate: approx. 3.0%)	At idling:Approx. 13V At 2,000 rpm: Approx. 12.5V	gi Ec
48		Tachometer drive signal	_	_	Refer to "Combination Meter Input/Output Signal Specifications", "COMBINATION METER", EL-23.	ØN

#### Trouble Diagnoses Using Self-diagnostic Functions

#### DESCRIPTION

- The self-diagnostic function is mainly capable of checking whether or not the interconnecting circuits between the multidisplay control unit, individual control units, sensors, etc. are shorted or otherwise faulty (poor contacts, etc.)
- If meter gauges become inoperative during vehicle operation, perform self-diagnostic procedures.

HA

BR





W/T-TEMP	R.P.M.	YAWRATE
DIL-TEMP	INJECTOR	STRG
DIL-PRESS	THROTTLE	BRAKE
BOOST	FR-G.LR-G	INT-TEMP
TORQUE	SPEED	EXH-TEMP
統確認が経了	したらIGN SW	OFFLTTEN

#### SELF-DIAGNOSTIC PROCEDURE

- 1. Using meter display screen, turn ignition switch OFF.
- 2. While pressing joy stick, turn ignition switch ON. (Engine starts.)
- 3. After opening screen (GT-R logo) has appeared on display for more than 1 second, set joy stick to OFF.
- 4. Within 3 seconds after GT-R logo has appeared on display, press joy stick 5 times.
- 5. The display screen will then be replaced by the screen shown in the figure at left. (At this point, shift-up indicator REV lamp also illuminates.)

#### CAUTION:

EL-2625D

Be sure to perform the procedures with vehicle at standstill.

#### DIAGNOSTIC RESULT DISPLAY

Following diagnostic procedure, items detected as "in good order" are shown in green while those identified as "out of order" do not change their colors. Thus, poor connection contacts or shorted circuits are clearly identified. (REV lamp remains illuminated.)

#### Trouble Diagnoses Using Self-diagnostic Functions (Cont'd)

#### CAUTION:

- Perform self-diagnostic procedures during engine warmup.
- If meter display screen does not appear before ignition switch is turned OFF, self-diagnostic function cannot be performed. Before performing self-diagnostic function, make sure that meter display screen appears on display.

#### INPUT SIGNAL DETERMINATION CONDITIONS

Multi-display control unit determines whether or not check items are in good order under individual conditions outlined in the Table below.

Item	Specification	Operation or conditions	Determination standard for faulty item
W/T-TEMP (Engine coolant tem- perature)	Approx. 10V or less	Specification has been detected for more than 1 second.	Specification has not been detected for more than 1 second during engine warm-up.
OIL-TEMP (Engine oil tempera- ture)	Approx. 4.9V or less	Specification has been detected for more than 1 second.	Specification has not been detected for more than 1 second during engine warm-up.
OIL-PRESS (Engine oil pres- sure)	Approx. 8V or less	Specification has been detected for more than 1 second.	Specification has not been detected for more than 1 second during engine warm-up.
BOOST (Engine turbocharger pressure)	Approx. 0.8V or more	Specification has been detected for more than 1 second.	Specification has not been detected for more than 1 second during engine idle.
F-TORQUE (Front wheel rotat- ing force distribution)	Approx. 0.5V or more	Specification has been detected for more than 1 second.	With vehicle located on flat surface, specifica- tion has not been detected for more than 1 second.
R.P.M. (Engine speed)	Approx. 600 rpm or more	During idling	Engine speed lower than specification has been detected.
INJECTOR (Fuel injection)	2% or more	Lightly depress accelerator pedal. (Engine at idle: approx. 1.3%)	Throttle opening rate is less than 2% mea- sured with accelerator pedal depressed.
THROTTLE (Throttle opening position)	0.5V or more	Specification has been detected for more than 0.1 second.	With accelerator pedal fully released, specifi- cation has not been detected for more than 1 second.
FR-G. LR-G (Fore-and aft G, side G)	2V or more	Specification has been detected for more than 1 second.	With vehicle located on flat surface, specifica- tion has not been detected for more than 1 second.
SPEED (Vehicle speed)	2 km/h or more	Drive at a speed of more than 6 km/h.	Vehicle speed pulse signal has not been received while vehicle is being driven more than 6 km/h.
YAWRATE (Yaw rate)	2V or more	Specification has been detected for more than 1 second.	With vehicle located on flat surface, specifica- tion has not been detected for more than 1 second.
STRG (Steering angle)	5V or less	Turn steering wheel in either direction.	Pulse signal has not been received when steering wheel is turned more than 20° from Neutral.
BRAKE (Brake pedal ON/OFF)	8V or more	Depress brake pedal.	Specification has not been detected when brake pedal is depressed.
INT-TEMP (Intake air tempera- ture)	4.5V or less (at intake air temperatures of more than 0°C)	Specification has been detected for more than 1 second.	Specification has not been detected for more than 1 second during engine warm-up.
EXH-TEMP (Exhaust gas tem- perature)	4.9V or less (at exhaust gas temperatures of more than 400°C)	Specification has been detected for more than 1 second.	Specification has not been detected for more than 1 second during engine warm-up.
Shift-up indicator (REV lamp)	ON		_

#### MULTI-FUNCTION DISPLAY

# Trouble Diagnoses Using Self-diagnostic Functions (Cont'd)

#### SELF-DIAGNOSTIC CODE CHART

ltem	Malfunctioning unit	Probable cause	
W/T-TEMP (Engine coolant temperature)	Combination meter (Thermal transmitter)	<ul> <li>Multi-display control unit-to-thermal transmitter harness is faulty.</li> <li>Thermal transmitter connector is loose (poor contacts) or thermal transmitter is faulty. (Refer to "Component Parts Inspection", EL-25.)</li> </ul>	GI
OIL-TEMP (Engine oil tem- perature)	Combination meter (Oil tem- perature sensor)	<ul> <li>Multi-display control unit-to-oil temperature sensor harness is faulty.</li> <li>Oil temperature sensor connector is loose (poor contacts) or oil temperature sensor is faulty.</li> </ul>	EC
OIL-PRESS (Engine oil pres- sure)	Combination meter (Oil pres- sure sensor)	<ul> <li>Multi-display control unit-to-oil pressure sensor harness is faulty.</li> <li>Oil pressure sensor connector is loose (poor contacts) or oil pressure sensor is faulty. Refer to EL section in R34 Service Manual (SM8E-0R34J0).</li> </ul>	37
BOOST (Engine turbocharger pressure)	Boost sensor	<ul> <li>Multi-display control unit-to-boost sensor harness is faulty.</li> <li>Boost sensor connector is loose (poor contacts) or boost sensor is faulty. Refer to EL section in R34 Service Manual (SM8E-0R34J0).</li> </ul>	PD
F-TORQUE (Front wheel rotating force distribution)	ATTESA E-TS PRO/ABS con- trol unit (Wheel sensor)	<ul> <li>Multi-display control unit-to-ATTESA E-TS PRO/ABS control unit harness is faulty.</li> <li>ATTESA E-TS PRO/ABS control unit connector is loose (poor contacts) or control system is faulty. Refer to BR section.</li> </ul>	BR
R.P.M. (Engine speed)	ECM (Crankshaft position sen- sor)	<ul> <li>Multi-display control unit-to-ECM harness is faulty.</li> <li>ECM connector is loose (poor contacts) or control system is faulty. Refer to EC section.</li> </ul>	ST
INJECTOR (Fuel injection)	ECM (Injector)	<ul> <li>Multi-display control unit-to-ECM harness is faulty.</li> <li>ECM connector is loose (poor contacts) or control system is faulty. Refer to EC section.</li> </ul>	RS
THROTTLE (Throttle opening position)	ECM (Throttle position sensor)	<ul> <li>Multi-display control unit-to-ECM harness is faulty.</li> <li>ECM connector is loose (poor contacts) or control system is faulty. Refer to EC section.</li> </ul>	HA
FR-G. LR-G (Fore-and-aft G, side G)	ATTESA E-TS PRO/ABS con- trol unit (G sensor)	<ul> <li>Multi-display control unit-to-G sensor harness is faulty.</li> <li>G sensor connector is loose (poor contacts) or G sensor is faulty. Refer to BR section.</li> </ul>	El
SPEED (Vehicle speed)	Combination meter (vehicle speed sensor)	<ul> <li>Multi-display control unit-to-combination meter hamess is faulty.</li> <li>Combination meter connector is loose (poor contacts) or control system is faulty. (Refer to "Combination Meter Input/Output Signal Specifications", EL-23.)</li> </ul>	SD
YAWRATE (Yaw rate)	HICAS control unit (Yaw rate sensor)	<ul> <li>Multi-display control unit-to-yaw rate sensor harness is faulty.</li> <li>Yaw rate sensor connector is loose (poor contacts) or yaw rate sensor is faulty. Refer to BR section.</li> </ul>	
STRG (Steering angle)	HICAS control unit (Steering angle sensor)	<ul> <li>Multi-display control unit-to-steering angle sensor harness is faulty.</li> <li>Steering angle sensor connector is loose (poor contacts) or steering angle sensor is faulty. Refer to ST section.</li> </ul>	
BRAKE (Brake pedal ON/OFF)	Stop lamp switch	<ul> <li>Multi-display control unit-to-stop lamp switch harness is faulty.</li> <li>Stop lamp switch connector is loose (poor contacts) or stop lamp is faulty. (Refer to "Multi-display Control Unit Input/Output Signal Specifications", EL-28.)</li> </ul>	
INT-TEMP (Intake air tem- perature)	Intake air temperature sensor (for multi-function display)	<ul> <li>Multi-display control unit-to-intake air temperature sensor hamess is faulty.</li> <li>Intake air temperature sensor connector is loose (poor contacts) or intake air temperature sensor is faulty.</li> </ul>	
EXH-TEMP (Exhaust gas tem- perature)	Exhaust gas temperature sen- sor	<ul> <li>Multi-display control unit-to-exhaust gas temperature sensor harness is faulty.</li> <li>Exhaust gas temperature sensor connector is loose (poor contacts) or exhaust gas temperature sensor is faulty.</li> </ul>	
Shift-up indicator (REV lamp)	_	<ul> <li>Multi-display control unit-to-switch assembly harness is faulty.</li> <li>Multi-display control or unit switch assembly is faulty.</li> </ul>	



#### **Component Parts Inspection**

#### **OIL TEMPERATURE SENSOR**

Remove oil temperature sensor from vehicle and check it using the following table as a guide.

Oil temperature °C	Resistance $\Omega$
Approx. 70	Approx. 105 - 121
Approx. 90	Approx. 57
Approx. 110	Approx. 31

CAUTION:

Make sure that new engine oil is used in engine lubricating system.



#### INTAKE AIR TEMPERATURE SENSOR

- Remove connector from intake air temperature sensor.
- Remove intake air temperature sensor from vehicle. Measure resistance between terminals ① and ②.

Intake air temperature °C	Resistance $\Omega$
Approx. 20	Approx. 2.5
Approx. 30	Approx. 1.7
Approx. 40	Арргох. 1.2

#### **EXHAUST GAS TEMPERATURE SENSOR**

- Make sure that exhaust gas temperature sensor is at approximately room temperature.
- Remove connector from exhaust gas temperature sensor.
- Remove exhaust gas temperature sensor from vehicle. Measure resistance between terminals (1) and (2).

#### WARNING:

Exhaust gas temperature sensor and its surrounding area are hot immediately after engine has stopped. Allow exhaust gas temperature sensor to cool before removing it from vehicle. Standard resistance:

Approx. 16 k $\Omega$  (at approx. 400°C) -  $\infty$  (when engine is cold)



#### MULTI-FUNCTION DISPLAY

### Behind display unit To multi-display control unit Flexible printed circuit connector Inspection location Blue harness Switch assembly White harness ELF1181D



#### **Component Parts Inspection (Cont'd)**

#### MULTI-FUNCTION DISPLAY SWITCH

- Remove multi-function display unit.
- Separate control unit from display unit.
- Turn each switch ON and check continuity between its corresponding terminals on rear side of display unit.

It	em	Operation	Terminal No.	Continuity
DISP	·		12 - 13	
RETURN		] [	9 - 13	
MODE		] [	7 - 13	
MENU		] [	8 - 13	
	UP		6 - 7	Voo
	DOWN		6 - 12	165
Joy stick	LEFT	] [	6 - 9	
	RIGHT	] [	6 - 8	7
	PRESS	] [	5 - 8	7.
TV		1 Г	5 - 7	7

RS

łį,

Parameter and

HA

SD




.

#### MULTI-FUNCTION DISPLAY





#### **MULTI-FUNCTION DISPLAY**



**EL-39** 

#### **MULTI-FUNCTION DISPLAY**



# SYMPTOM 6 — Display is not set in self-diagnosis or initial throttle position adjustment mode.



**EL-40** 



Initial throttle position adjustments can be made only when meter screen appears on display before ignition switch is turned OFF. Before initial throttle position adjustments, make sure that meter screen appears on display.

21

1%1

ELF1162D

## **IGNITION KEY WARNING BUZZER AND LIGHT WARNING BUZZER**



## **Component Parts Location**

#### **REMOVAL AND INSTALLATION**

Parts included in this procedure:

- Column cover •
- Cluster lid A •
- Lighting switch or wiper/washer switch





# Meter Control Unit Input/Output Signal Specifications

ł

Terminal			Measuring condition		Specification	
No.	Signal name	Ignition switch	Operation	or condition	Specification	
1	Battery	OFF			Approx. 12V	
0	Driver door switch sig-	OFF	Driver dess switch	ON (Open)	Approx. 0V	
o nal	UFF	Driver door switch	OFF (Closed)	Approx. 12V		
23	Ignition power supply	ON			Approx. 12V	
24	Key-in detection switch	055	Remove the ignition key.		Approx. 0V	
34	signal	OFF	Insert the ignition key.		Approx. 12V	
63	Ground	ON			Approx. 0V	
64 Lightin		ighting switch signal OFF	Lighting switch: 1ST	ON	Approx. 12V	
	Lighting switch signal			OFF	Approx. 0V	



# Meter Control Unit Input/Output Signal Specifications

Terminal No.	Signal name		Specification			
Terminar NO.	Signar name	Ignition switch	Operation or condition		Specification	
1	Battery	OFF			Approx. 12V	
	Rear delogger switch sig- nal	ON	Rear defogger switch	ON (with switch pushed)	Approx. 0V	
13				OFF (including when A/C auto amplifier is con- nected)	Approx. 5V	
23	Ignition power supply	ON		-	Approx. 12V	
55	Rear defogger relay con- trol signal	ON		ON	Approx. 0V*	
55			Hear delogger switch	OFF	Approx. 12V	
63 Ground		ON			Approx. 0V	

\*: Approx. 12V over 15 minutes after the switch is ON.

EL-43

# **SERVICE DATA**



# MODIFICATION NOTICE:

GT-R model has been added.

# CONTENTS

RECOMMENDED FLUIDS AND LUBRICANIS	2
Fluids and Lubricants	2
SAE Viscosity Number	2
ENGINE MECHANICAL	3
CLUTCH	5
MANUAL TRANSMISSION	6
TRANSFER	7

REAR FINAL DRIVE	8	SI
DRIVE SHAFT	10	
AXLE & SUSPENSION	11	RS
ROAD WHEEL AND TIRE	13	110
BRAKE	14	
STEERING	15	HA
SUPER HICAS	16	

SD

EL

GI

EC

TF

PD

BR

Fluids and Lubricants

#### For turbo model: API SG, SH or SJ\*1 Engine oil Except for turbo model: API SE, SF, SG, SH or SJ\*1 Cooling system Anti-freeze coolant (Ethylene glycol base) For GT-R: Nissan Mission Oil BNR34 special only Manual transmission gear oil Except for GT-R: API GL-4, Viscosity SAE 75W-90 Automatic transmission fluid Genuine Nissan ATF or equivalent\*2 Transfer part: Nissan Matic "D" only 4WD transfer fluid (ATTESA E-TS) Control part: Nissan Power Steering Fluid Special only Front, Rear: API GL-5\*1 Differential gear oil Type Dexron<sup>™</sup>III or equivalent<sup>•</sup>2 Power steering fluid Brake and clutch fluid DOT3 (US FMVSS No. 116) Multi-purpose grease NLGI No. 2 (Lithium soap base)

\*1: For further details, see "SAE Viscosity Number".

\*2: For more information regarding suitable fluids, contact a NISSAN dealership for correct brand of DEXRON™IIE or DEXRON™III.



T10002

 10W-30 is preferable for ambient temperature above -20°C (-4°F).
For turbocharger models, 5W-30 should be used only extremely cold conditions.

## **SAE Viscosity Number**



T10003

• 80W-90 for front, rear differential are preferable.

## ENGINE MECHANICAL

#### STANDARD AND REPAIR LIMIT

Standard     1.18 (12.0)/300       Compression pressure MPa (kg/cm <sup>2</sup> /rpm Limit     0.88 (9.0)/300     @l       Limit     0.88 (9.0)/300     @l       Distortion limit     Intake manifold collector     0.1 (1.0)/300     @l       Distortion limit     mm     Exhaust manifold collector     0.1     Exhaust manifold collector     0.1       Cylinder block     0.1     With filter     Standard vehicles     Approx. 4.2     PID       Engine oil capacity     €     With filter     Standard vehicles     Approx. 4.2     PID       Spark plug     Make/Type/Spark plug gap     Make/Type/Spark plug gap     PM     NGK/PFR6A-11/1.0 - 1.1     BR       Ignition advance device     Engine idling speed     pm     960     ST     ST       Idle base speed (during no feed back control)     pm     900     ST     ST     ST       Ignition timing (during no feed back control)     BTDC*/rpm     20±1900     ST     ST       Ignition timing (during no feed back control)     BTDC*/rpm     20±1900     ST     ST       Ide base speed (during no feed back control)     ETDC*/rpm </th <th>Firing order</th> <th></th> <th>1-5-3-6-2-4</th> <th></th> <th>-</th>	Firing order		1-5-3-6-2-4		-		
Compression pressure     MPa (kg/cm <sup>2</sup> )/pm     Limit     0.88 (9.0)/300     Gi       Initiate manifold     0.1	Standard			1.18 (12.0)/300			
Limit of variation between cylinders       Limit of variation between cylinders     0.1 (1.0)/300     (11)       Intake manifold     0.1     (11)     (1	Compression pressure MPa (ko/cm <sup>2</sup> )/mm	Limit		0.88 (9.0)/300		@1	
Intake manifold     0.1       Distortion limit     Intake manifold collector     0.1       Exhaust manifold     0.3       Cylinder head     0.2       Cylinder block     0.1       Engine oil capacity     Without filter       Without filter     Standard vehicles     Approx. 4.2       With filter     Standard vehicles     Approx. 4.6       NT spec. vehicles     Approx. 4.6       NT spec. vehicles     Approx. 4.6       Spark plug     Maker/Type/Spark plug gap     mm       Upinition advance device     Electronically-controlled ignition advance     ST       Ignition advance device     rpm     900       Density of CO/HC at idling speed     %/ppm     Less than 0.1/Less than 50     ST       Ignition timing (during no feed back control)     BTDC*/rpm     20±1/900     ST       Valve clearance (INT/EXH)     mm     Cold engine (at ambient temperature)     0.45±0.030.04±0.03     MM       Fuel tank capacity     ref     Approx. 65     Engine coolant total capacity (with reservoir tank (max. level))     c     Approx. 9.0     Electroni.0     St		Limit of variation be	etween cylinders	0.1 (1.0)/300			
Distortion limit     Intake manifold collector     0.1     Eff       Distortion limit     Exhaust manifold     0.3		Intake manifold			0.1		-
Distortion limit   mm   Exhaust manifold   0.3     Cylinder head   0.2   TF     Cylinder block   0.1   TF     Engine oil capacity   Vithout filter   Standard vehicles   Approx. 4.2   PD     Without filter   Standard vehicles   Approx. 4.5   PD     Spark plug   Maker/Type/Spark plug gap   mm   NGK/PFR6A-11/1.0 - 1.1   PD     Ignition advance device   Electronically-controlled ignition advance   Electronically-controlled ignition advance   ST     Ignition advance device   Figure diamage from 900   Standard vehicles   Approx. 4.9   Standard vehicles     Lignition advance device   Electronically-controlled ignition advance   Electronically-controlled ignition advance   Standard vehicles   Approx. 4.9   Standard vehicles     Ignition advance device   Tpm   Standard vehicles   Approx. 4.9   Standard vehicles   Standard vehicles   Approx. 4.9   Standard vehicles   Approx.90		Intake manifold coll	ector		0.1		EC
Cylinder head     0.2     TF       Cylinder block     0.1     0.1     TF       Engine oil capacity     Standard vehicles     Approx. 4.2     PD       Without filter     N1 spec. vehicles     Approx. 4.5     PD       Spark plug     Maker/Type/Spark plug gap     mm     NGK/PFR6A-11/1.0 - 1.1     PD       Ignition advance device     Electronically-controlled ignition advance     Electronically-controlled ignition advance     ST       Engine idling speed     rpm     950450     ST     ST       Idle base speed (during no feed back control)     rpm     900     ST     ST       Density of CO/HC at idling speed     %/ppm     Less than 0.1/Less than 50     RS     ST       Ignition timing (during no feed back control)     BTDC*/rpm     20±1/900     ST     ST       Valve clearance (INT/EXH)     mm     Cold engine (at ambient temperature)     0.45±0.03/0.38±0.03     MA       Fuel tank capacity     c     Approx. 65     Engine coolant total capacity [with reservoir tank (max. level]]     C     Approx. 9.0     ST       Radior cap opening temperature [start to open - full open]     <	Distortion limit mm	Exhaust manifold			0.3		-
Cylinder block     0.1     3*       Engine oil capacity     Without filter     Standard vehicles     Approx. 4.5     PI       Vifner     N1 spec. vehicles     Approx. 4.6     NI     PI       Spark plug     Maker/Type/Spark plug gap     MN spec. vehicles     Approx. 4.9     BR       Ignition advance device     Electronically-controlled ignition advance     Electronically-controlled ignition advance     ST       Ignition advance device     m     NS     Standard vehicles     Approx. 4.9     BR       Ignition advance device     Electronically-controlled ignition advance     ST     ST     ST       Idle base speed (during no feed back control)     mm     900     ST     ST       Density of CO/HC at idling speed     %/ppm     Less than 50     RS       Ignition trining (during no feed back control)     BTOC*/rpm     20:1900     RS       Valve clearance (INT/EXH)     mm     Cold engine (at ambient temperature)     0.45±0.03/0.38±0.03     HA       Fuel tank capacity      K     Approx. 65     Electronical capacity (with reservoir tank (max. level)]     C     76:5 - 90     R		Cylinder head			0.2	:	. 773
$ \begin{array}{c c c c c c c } \medskip $		Cylinder block			0.1		
Engine oil capacity   Immode metric   N1 spec. vehicles   Approx. 4.5   PD     Spark plug   Maker/Type/Spark plug gap   Mm   NGK/PFR6A-11/1.0 - 1.1   BR     Ignition advance device   Electronically-controlled ignition advance   Electronically-controlled ignition advance   Standard vehicles   Approx. 4.9   BR     Ignition advance device   Electronically-controlled ignition advance   Electronically-controlled ignition advance   Standard vehicles   Approx. 4.9   Standard vehicles   Approx. 4.9   BR     Ignition advance device   Electronically-controlled ignition advance   Electronically-controlled ignition advance   Standard vehicles   Approx. 4.9   Standard vehicles   Standard vehicles   Approx.   Standard vehicles   Approx.   Approx.   Standard vehicles   Approx.   Approx.   Standard vehicles   Standard vehicles   Approx.   Standard vehicles   Standard vehicles   Approx.   Standard vehicles   Standard vehicles   Approx.   Approx.   Standard vehicles   Standard vehicles   Standard vehicles   Approx.   Standard vehicles   Ma   Standard vehicles   Approx.   Standard vehicles   Approx.   Standard vehicles   Approx.   Standard vehicles   Appr		Without filter	Standard vehicles		Approx. 4.2		
Lingine on oppacity     Vith fitter     Standard vehicles     Approx. 4.6       N1 spec. vehicles     Approx. 4.9     Spark plug     Maker/Type/Spark plug gap     mm     NGK/PFR6A-11/1.0 - 1.1     Image: the special specin specin special special special special specin special special	Engine oil canacity	without miter	N1 spec. vehicles		Approx. 4.5		. Pd
Vill nite:     N1 spec. vehicles     Approx. 4.9     Image: Control (Control (Contret)))      Net (Conteted (Control (Control (		With filter	Standard vehicles		Approx. 4.6		
Spark plug     Maker/Type/Spark plug gap     mm     NGK/PFR6A-11/1.0 - 1.1     Call       Ignition advance device     Electronically-controlled ignition advance     Engine idling speed     pm     950±50     ST       Idle base speed (during no feed back control)     rpm     900      ST       Density of CO/HC at idling speed     %/ppm     Less than 0.1/Less than 50     RS       Ignition timing (during no feed back control)     BTDC*/rpm     20±1/900     RS       Valve clearance (INT/EXH)     mm     Cold engine (at ambient temperature)     0.45±0.03/0.38±0.03     MA       Fuel tank capacity      Cold engine (at ambient temperature)     0.51±0.03/0.44±0.03     MA       Fuel tank capacity      Kmax. level)]     ć     Approx. 65     Engine coolant total capacity [with reservoir tank (max. level)]     ć     Approx. 9.0     Thermostat opening pressure     MPa (kg/cm²)     0.06 - 0.10 (0.6 - 1.0)     MA       Deflection amount of accessory V-belt     Power steering pump belt     667 - 757     555 - 645     289 (29.5)     289 (29.5)     Aternator water pump belt     (68.1 - 77.1)     (56.7 - 65.7)     289 (29.5)     Aternator water pump be		with inter	N1 spec. vehicles		Approx. 4.9		BB
Ignition advance device     Electronically-controlled ignition advance       Engine idling speed     rpm     950±50     ST       Idle base speed (during no feed back control)     rpm     900     ST       Density of CO/HC at idling speed     %/ppm     Less than 0.1/Less than 50     RS       Ignition timing (during no feed back control)     BTDC*/rpm     20±1/900     RS       Ignition timing (during no feed back control)     BTDC*/rpm     20±1/900     RS       Valve clearance (INT/EXH)     Cold engine (at ambient temperature)     0.45±0.03/0.38±0.03     MA       Fuel tank capacity     €     Approx.65     Engine coolant total capacity [with reservoir tank (max. level]]     €     Approx.65     Engine coolant total capacity [with reservoir tank (max. level]]     €     Approx.65     Engine coolant total capacity [with reservoir tank (max. level]]     €     Approx.65     Engine coolant total capacity [with reservoir tank (max. level]]     €     Approx.65     Engine coolant total capacity [with reservoir tank (max. level]]     €     Approx.90     Thermostat opening pressure     MPA (kg/cm <sup>2</sup> )     0.06 - 0.10 (0.6 - 1.0)     Engine (667 - 757     555 - 645     289 (29.5)     (68.1 - 77.1)     (56.7 - 65.7)     289 (29	Spark plug	Maker/Type/Spark p	olug gap mm	NGI	K/PFR6A-11/1.0 ·	- 1.1	
Engine idling speed     rpm     950±50     ST       Idle base speed (during no feed back control)     rpm     900     900     Persity of CO/HC at idling speed     %/ppm     Less than 0.1/Less than 50     RS       Ignition timing (during no feed back control)     BTDC*/rpm     20±1/900     RS     RS       Valve clearance (INT/EXH)     mm     Cold engine (at ambient temperature)     0.45±0.03/0.38±0.03     RS       Fuel tank capacity      Cold engine (at ambient temperature)     0.45±0.03/0.38±0.03     RS       Fuel tank capacity       Approx.65     RS       Engine coolant total capacity [with reservoir tank (max. level)]      Approx.9.0     RAdiator cap opening temperature [start to open - full open]     °C 76.5 - 90       Radiator cap opening pressure     MPa (kg/cm²)     0.06 - 0.10 (0.6 - 1.0)     RS       Deflection amount of accessory V-belt     Power steering pump belt     667 - 757     555 - 645     289 (29.5)       Measured with tension gauge     N (kg)     A/C compressor belt     667 - 757     555 - 645     289 (29.5)       Measured by pushing at 98.1 N (10     Power steering pump belt     667 - 757	Ignition advance device			Electronically-controlled ignition advance			
Idle base speed (during no feed back control)     rpm     900       Density of CO/HC at idling speed     %/ppm     Less than 0.1/Less than 50     RS       Ignition timing (during no feed back control)     BTDC*/rpm     20±1/900     RS       Valve clearance (INT/EXH)     mm     Cold engine (at ambient temperature)     0.45±0.03/0.38±0.03     MA       Fuel tank capacity     €     Approx.65     Approx.65     Engine coolant total capacity [with reservoir tank (max.level]]     €     Approx.9.0     RS       Thermostat opening temperature [start to open - full open]     °C     76.5 - 90     Radiator cap opening pressure     MPa (kg/cm²)     0.06 - 0.10 (0.6 - 1.0)     RS       Deflection amount of accessory V-beit     Power steering pump belt     667 - 757     555 - 645     289 (29.5)     A/C compressor belt     667 - 757     555 - 645     289 (29.5)     A/C compressor belt     (68.1 - 77.1)     (56.7 - 65.7)     289 (29.5)     A/C compressor belt     667 - 757     555 - 645     289 (29.5)     A/C compressor belt     667 - 757     555 - 645     289 (29.5)     A/C compressor belt     667 - 757     555 - 645     289 (29.5)     A/C compressor belt     667 - 757	Engine idling speed rpm			950±50		Sī	
Density of CO/HC at idling speed     %/ppm     Less than 0.1/Less than 50     RS       Ignition timing (during no feed back control)     BTDC*/rpm     20±1/900     Ho       Valve clearance (INT/EXH)     mm     Cold engine (at ambient temperature)     0.45±0.03/0.38±0.03     Ho       Fuel tank capacity     c     Approx. 65     Approx. 65     Engine coolant total capacity [with reservoir tank (max. level)]     c     Approx. 9.0     File     File     Approx. 9.0     File     File     Approx. 9.0     File     File     File     Approx. 9.0     File     File     File     File     Approx. 9.0     File     File<	Idle base speed (during no feed back con	itrol)	rpm	900			
Ignition timing (during no feed back control)     BTDC*/rpm     20±1/900     Control of the temperature     Control of temperature     Contro of temperature     Control of temperature </td <td>Density of CO/HC at idling speed</td> <td colspan="2">Less than 0.1/Less than 50</td> <td>RS</td>	Density of CO/HC at idling speed	Less than 0.1/Less than 50		RS			
Valve clearance (INT/EXH)     Cold engine (at ambient temperature)     0.45±0.03/0.38±0.03       Hot engine     0.51±0.03/0.44±0.03     Hot       Fuel tank capacity     (     Approx. 65     Approx. 9.0     Image: Cold engine (at ambient temperature)     Cold engine (at ambient temperature)     0.45±0.03/0.44±0.03     Image: Cold engine (at ambient temperature)     Cold engine (at ambient temperature)     0.51±0.03/0.44±0.03     Image: Cold engine (at ambient temperature)     Mage: (at ambient temperature)     Cold engine (at ambient temperature)     Cold engine (at ambient temperature)     Cold engine (at ambient temperature) </td <td>Ignition timing (during no feed back control</td> <td>ol)</td> <td>BTDC°/rpm</td> <td colspan="2">20±1/900</td> <td></td>	Ignition timing (during no feed back control	ol)	BTDC°/rpm	20±1/900			
Value clearance (INTEAN)     Hot engine     0.51±0.03/0.44±0.03     Mag       Fuel tank capacity     (     Approx. 65     Approx. 65     Engine coolant total capacity [with reservoir tank (max. level]]     (     Approx. 9.0     Imit     Thermostat opening temperature [start to open - full open]     *C     76.5 - 90     76.5 - 90     Thermostat opening pressure     MPa (kg/cm <sup>2</sup> )     0.06 - 0.10 (0.6 - 1.0)     Imit     S		Cold engine (at am	bient temperature)	0.45±0.03/0.38±0.03			
Fuel tank capacity     ℓ     Approx. 65       Engine coolant total capacity [with reservoir tank (max. level])     ℓ     Approx. 9.0       Thermostat opening temperature [start to open - full open]     °C     76.5 - 90       Radiator cap opening pressure     MPa (kg/cm²)     0.06 - 0.10 (0.6 - 1.0)       Radiator cap opening pressure     MPa (kg/cm²)     0.06 - 0.10 (0.6 - 1.0)       Deflection amount of accessory V-belt     Power steering pump belt     667 - 757     555 - 645     289 (29.5)       A/C compressor belt     667 - 757     555 - 645     289 (29.5)     289 (29.5)       Alternator water pump belt     667 - 757     555 - 645     289 (29.5)     289 (29.5)       Measured by pushing at 98.1 N (10     Power steering pump belt     667 - 757     555 - 645     289 (29.5)       Measured by pushing at 98.1 N (10     Power steering pump belt     8 - 10     10 - 12     16       A/C compressor belt     6 - 8     7 - 9     12     16       Mc compressor belt     6 - 8     7 - 9     12     16		Hot engine		0.51±0.03/0.44±0.03			. H/4
Engine coolant total capacity [with reservoir tank (max. level)]     ¢     Approx. 9.0     Image: Coolant total capacity [with reservoir tank (max. level)]     ¢     Approx. 9.0     Image: Coolant total capacity [with reservoir tank (max. level)]     ¢     Approx. 9.0     Image: Coolant total capacity [with reservoir tank (max. level)]     ¢     Approx. 9.0     Image: Coolant total capacity [with reservoir tank (max. level)]     °     76.5 - 90 <t< td=""><td>Fuel tank capacity</td><td></td><td>ę</td><td colspan="2">Approx. 65</td><td></td></t<>	Fuel tank capacity		ę	Approx. 65			
Thermostat opening temperature [start to open - full open]     °C     76.5 - 90       Radiator cap opening pressure     MPa (kg/cm²)     0.06 - 0.10 (0.6 - 1.0)     Imit       Radiator cap opening pressure     MPa (kg/cm²)     0.06 - 0.10 (0.6 - 1.0)     Imit       Deflection amount of accessory V-belt     Power steering pump belt     667 - 757     555 - 645     289 (29.5)       Measured with tension gauge     N (kg)     A/C compressor belt     667 - 757     555 - 645     289 (29.5)       Measured by pushing at 98.1 N (10 kg)     Power steering pump belt     8 - 10     10 - 12     16       A/C compressor belt     8 - 10     10 - 12     16       A/C compressor belt     6 - 8     7 - 9     12       Measured by pushing at 98.1 N (10 kg)     Power steering pump belt     8 - 10     10 - 12     16       A/C compressor belt     6 - 8     7 - 9     12     16     12	Engine coolant total capacity (with reserve	oir tank (max. level)]	ł		Approx. 9.0		EL
Radiator cap opening pressure     MPa (kg/cm <sup>2</sup> )     0.06 - 0.10 (0.6 - 1.0)     S       Image: constraint of accessory V-belt     Power steering pump belt     667 - 757     555 - 645     289 (29.5)       Measured with tension gauge     N (kg)     A/C compressor belt     667 - 757     555 - 645     289 (29.5)       Measured by pushing at 98.1 N (10 kg)     Power steering pump belt     667 - 757     555 - 645     289 (29.5)       Measured by pushing at 98.1 N (10 kg)     Power steering pump belt     8 - 10     10 - 12     16       Measured by pushing at 98.1 N (10 kg)     Power steering pump belt     6 - 8     7 - 9     12       Measured by pushing at 98.1 N (10 kg)     Power steering pump belt     6 - 8     7 - 9     12       Measured by pushing at 98.1 N (10 kg)     Power steering pump belt     8 - 10     10 - 12     16       Alternator water pump belt     6 - 8     7 - 9     12     16	Thermostat opening temperature [start to	open - full open]	°C	76.5 - 90			
New     Used     Limit     O       Deflection amount of accessory V-belt     Power steering pump belt     667 - 757     555 - 645     289 (29.5)       Measured with tension gauge     A/C compressor belt     667 - 757     555 - 645     289 (29.5)       Measured by pushing at 98.1 N (10     Power steering pump belt     667 - 757     555 - 645     289 (29.5)       Measured by pushing at 98.1 N (10     Power steering pump belt     8 - 10     10 - 12     16       A/C compressor belt     A/C compressor belt     6 - 8     7 - 9     12       Measured by pushing at 98.1 N (10     Power steering pump belt     8 - 10     10 - 12     16       A/C compressor belt     6 - 8     7 - 9     12       Measured by pushing at 98.1 N (10     Power steering pump belt     3 - 5     4 - 6     7.5	Radiator cap opening pressure		MPa (kg/cm <sup>2</sup> )	0.0	06 - 0.10 (0.6 - 1	.0)	. 0
Deflection amount of accessory V-beltPower steering pump belt				New	Used	Limit	6
Measured with tension gauge     A/C compressor belt     667 - 757 (68.1 - 77.1)     555 - 645 (56.7 - 65.7)     289 (29.5)       Measured by pushing at 98.1 N (10 kg)     Power steering pump belt     667 - 757 (68.1 - 77.1)     555 - 645 (56.7 - 65.7)     289 (29.5)       Measured by pushing at 98.1 N (10 kg)     Power steering pump belt     8 - 10     10 - 12     16       A/C compressor belt     6 - 8     7 - 9     12       Alternator water pump belt     3 - 5     4 - 6     7.5	Deflection amount of accessory V-belt	Power steering pump belt		667 - 757 (68.1 - 77.1)	555 - 645 (56.7 - 65.7)	289 (29.5)	
N (kg)     Alternator water pump belt     667 - 757 (68.1 - 77.1)     555 - 645 (56.7 - 65.7)     289 (29.5)       Measured by pushing at 98.1 N (10 kg)     Power steering pump belt     8 - 10     10 - 12     16       A/C compressor belt     6 - 8     7 - 9     12       Alternator water pump belt     3 - 5     4 - 6     7.5	Measured with tension gauge	A/C compressor belt		667 - 757 (68.1 - 77.1)	555 - 645 (56.7 - 65.7)	289 (29.5)	_
Measured by pushing at 98.1 N (10Power steering pump belt8 - 1010 - 1216kg)A/C compressor belt6 - 87 - 912mmAlternator water pump belt3 - 54 - 67.5	N (kg)	Alternator water pump belt		667 - 757 (68.1 - 77.1)	555 - 645 (56.7 - 65.7)	289 (29.5)	-
kg)     A/C compressor belt     6 - 8     7 - 9     12       mm     Alternator water pump belt     3 - 5     4 - 6     7.5	Measured by pushing at 98.1 N (10	Power steering purr	np belt	8 - 10	10 - 12	16	_
mm Alternator water pump belt 3 - 5 4 - 6 7.5	kg)	A/C compressor belt		6 - 8	7 - 9	12	_
	mm	Alternator water pur	np belt	3 - 5	4 - 6	7.5	



SD-3

#### **ENGINE MECHANICAL**

•

#### **TIGHTENING TORQUE**

	Unit: N·m (kg-m)		Unit: N·m (kg-m)	
Mass air flow sensor	5.1 - 6.5 (0.52 - 0.66)	*Cylinder head bolt	1) 29.4 (3.0) 2) 108 (11 0)	
Inter cooler	15.7 - 20.6 (1.6 - 2.1)		3) 0 (0)	
Inter cooler mount bracket	15.7 - 20.6 (1.6 - 2.1)		4) 24.5 - 34.5 (2.5 - 3.5)	
Recirculation valve Pressure regulator	15.7 - 20.6 (1.6 - 2.1) 2.3 - 3.0 (0.23 - 0.31)		5) 85 - 90° (Angle tight- ening)	
Fuel tube & injector assembly	15.7 - 20.6 (1.6 - 2.1)	*Main bearing cap	46.1 - 52.0 (4.7 - 5.3)	
*Intake manifold collector	15.7 - 20.6 (1.6 - 2.1)	Baffie plate	15.7 - 20.6 (1.6 - 2.1)	
Accelerator operating unit	6.3 - 8.3 (0.64 - 0.85)	Connecting rod nut	1) 13.7 - 15.7 (1.4 - 1.6)	
IACV-AAC valve assembly	6.3 - 8.3 (0.64 - 0.85)		2) 60 - 65° (Angle tight-	
Throttle sensor	2.0 - 2.4 (0.20 - 0.24)	Rear oil seal retainer	6 3 - 8 3 (0 64 - 0 85)	
*Intake manifold	15.7 - 20.6 (1.6 - 2.1)	Flywheel	127 - 137 (13.0 - 14.0)	
Air chamber	15.7 - 20.6 (1.6 - 2.1)	Knock sensor	15.7 - 20.6 (1.6 - 2.1)	
Air regulator	6.3 - 8.3 (0.64 - 0.85)	Badiator mounting bracket	3.8 - 4.5 (0.39 - 0.46)	
Balance tube	6.3 - 8.3 (0.64 - 0.85)	Auxiliary electric fan assembly	38-45 (039-046)	
Water by-pass connector	15.7 - 20.6 (1.6 - 2.1)	Cooling fan	59-98 (06-10)	
Turbocharger	22.6 - 29.4 (2.3 - 3.0)	Oil numn assembly	98 - 11.8 (1.0 - 1.2)	
Exhaust outlet	22.6 - 29.4 (2.3 - 3.0)	Oil pump cover	37-50 (0.38-0.51)	
*Exhaust manifold	17.7 - 23.5 (1.8 - 2.4)	Oil filter bracket	15.7 - 20.6 (1.6 - 2.1)	
Exhaust manifold cover	3.7 - 5.0 (0.38 - 0.51)	Water-cooled oil cooler	34.3 - 44.1 (3.5 - 4.5)	
Oxygen sensor	40.2 - 50.0 (4.1 - 5.1)	Air-cooled oil cooler	6.3 - 8.3 (0.64 - 0.85)	
Ignition coil	2.3 - 3.0 (0.23 - 0.31)	Water pump (M6 bolt)	6.3 - 8.3 (0.64 - 0.85)	
Ignition coil bracket	12.7 - 15.7 (1.3 - 1.6)	(M8 bolt)	15.7 - 20.6 (1.6 - 2.1)	
Spark plug	19.6 - 29.4 (2.0 - 3.0)	(M10 bolt)	31.4 - 42.2 (3.2 - 4.3)	
*Rocker cover	2.0 - 3.9 (0.2 - 0.4)	Water inlet	15.7 - 20.6 (1.6 - 2.1)	
*Oil pan (M6 bolt)	6.3 - 8.3 (0.64 - 0.85)	Water outlet	15.7 - 20.6 (1.6 - 2.1)	
(M8 bolt, nut)	31.4 - 42.2 (3.2 - 4.3)	Thermal transmitter	14.7 - 19.6 (1.5 - 2.0)	
Oil pan drain plug	29.4 - 39.2 (3.0 - 4.0)	Water temperature sensor	19.6 - 29.4 (2.0 - 3.0)	
Oil strainer (M6 bolt) (M8 bolt)	6.3 - 8.3 (0.64 - 0.85) 15.7 - 20.6 (1.6 - 2.1)	Accelerator cable lock nut (throttle drum side)	7.8 - 10.8 (0.8 - 1.1)	
Camshaft position sensor	15.7 - 20.6 (1.6 - 2.1)	Fuel tank strap	26.5 - 36.3 (2.7 - 3.7)	
Timing belt cover (upper)	2.9 - 4.9 (0.3 - 0.5)	Fuel sender unit	30.4 - 35.3 (3.1 - 3.6)	
Crankshaft nulley	2.9 - 4.9 (0.3 - 0.5) 446 - 544 (45.5 - 55.5)	Exhaust system		
Timing belt tensioner pulley	43 1 - 57 9 (4 4 - 5 9)	Exhaust outlet to front tube	45.1 - 59.8 (4.6 - 6.1)	
Idler pulley	43 1 - 57 9 (4 4 - 5 9)	Front tube to catalytic con-	43.1 - 54.9 (4.4 - 5.6)	
Cam timing nulley	13.7 - 18.6 (1.4 - 1.9)	Catalutic converter to	51 0 - 64 7 (5 2 - 6 6)	
Camshaft position sensor bracket	20.6 - 26.5 (2.1 - 2.7)	sender tube	31.0 · 04.7 (0.2 · 0.0)	
*Camshaft bracket	1) 2.0 (0.2)	*Sender tube to main muf-	30.4 - 39.2 (3.1 - 4.0)	
	2) 5.9 (0.6)	fler		
	3) 9.0 - 11.8 (0.92 - 1.2)	Starter motor	41.2 - 52.0 (4.2 - 5.3)	
		Starter motor terminal B	12.7 - 15.7 (1.3 - 1.6)	
		Alernator (upper)	15.7 - 20.6 (1.6 - 2.1)	
		(lower)	40.1 - 09.0 (4.0 - 0.1)	

\*: Tighten as specified tightening order.

1) - 5): Tighten separately in several times.

....

#### CLUTCH PEDAL

Pedal height	mm	169 - 179	
Pedal height at clutch released	mm	More than 81	
Pedal free play (clevis pin clearance)	mm	5 - 12 (1.0 - 3.0)	G

#### CLUTCH DISC

Size	mm	250 dia.	- EC
Wear limit (depth to rivet head)	mm	0.3	
Runout limit / diameter at measurement	mm	Less than 0.7 / 240 dia.	
Maximum backlash at spline	mm	1.0	
			- PD

#### **CLUTCH COVER**

Size	mm	250 dia.		BR
Diaphragm spring lever height	mm	48.2 - 50.2		
Variation in diaphragm spring lever height	mm	Less than 0.6	•	ST

#### CHECK VALVE

		6
Vacuum leakage [At the vacuum pressure of -26.7 kPa (-200 mmHg)]	Booster side: Within the vacuum pressure of 1.3 kPa (10 mmHg) for 15 seconds Intake manifold side: No vacuum pressure is applied.	rs Ha

## **CLUTCH BOOSTER**

Vacuum leakage [At the vacuum pressure of -66.7 kPa (-500 mmHg)]	Within the vacuum pressure of 3.3 kPa (25 mmHg) for 15 sec- onds	S
Push rod installation standard	9.6	
Operating rod installation standard	93.5 - 94.5	

#### **TIGHTENING TORQUE**

Unit: N·m (kg-m)

D

Clutch cover fixing bolt	35 - 44 (3.5 - 4.5)
Clutch master cylinder fixing bolt	9.9 - 15 (1.0 - 1.6)

## MANUAL TRANSMISSION

#### TIGHTENING TORQUE

Unit: N·m (kg-m)

Transmission to engine mounting bolt	T/M side to engine side	40 - 49 (4.0 - 5.0)
	Engine side to T/M side	30 - 39 (3.0 - 4.0)

## END PLAY

Designation	Standard mm	
Clutch hub	0.2 - 0.35	
Multiple disc clutch	0.2 - 0.5	G

### CLUTCH HUB BEARING ADJUSTING SHIM

Thickness mm	Parts number	Thickness mm	Parts number	EC
0.40	33112 AA400	0.70	33112 AA403	
0.50	33112 AA401	0.80	33112 AA404	TF
0.60	33112 AA402	0.90	33112 AA405	

PD

#### **RETAINER PLATE**

Thickness m	m Parts number	Thickness mm	Parts number	
4.8	31537 1P400	6.0	31537 1P406	BR
5.0	31537 1P401	6.2	31537 1P407	
5.2	31537 1P402	6.4	31537 1P408	ବଙ୍କ
5.4	31537 1P403	6.6	31537 1P409	91
5.6	31537 1P404	6.8	31537 1P410	
5.8	31537 1P405	7.0	31537 1P411	RS

#### **CLUTCH SPECIFICATIONS**

Drive plate	Number of plates	7	HA
	Parts number	31532 05U00	
	Thickness mm	2.0	٤L
	Wear limit mm	1.8	
	Number of plates	12	SI
Driven plate	Parts number	· 31536 1P400	
	Thickness mm	2.0	

### **REAR FINAL DRIVE**

#### DRIVE GEAR RUNOUT

Туре	Amount of runout at reverse side of drive gear mm
R200H, R200Z	Less than 0.05

## ADJUSTMENT OF SIDE GEAR CLEARANCE

Туре	Clearance at reverse side of side gear mm
R200Z	0.05 - 0.15

#### Thrust washer for adjustment of clearance at reverse side of side gear

Туре	R200Z		
	Thickness mm	Parts number	
	0.75	38424 81X00	
	0.80	38424 81X01	
	0.85	38424 81X02	
Thrust washer	0.90	38424 81X03	
	0.95	38424 81X04	
	1.00	38424 81X05	
	1.05	38424 81X06	
	1.10	38424 81X07	
	1.15	38424 81X08	

#### ADJUSTMENT OF DRIVE PINION HEIGHT

## Adjusting washer for adjustment of drive pinion height

Туре	R200 (Strengthened), R200V (Strengthened)							
	Thickness mm	Parts number	Thickness mm	Parts number	Thickness mm	Parts number	Thickness mm	Parts number
Adjusting washer	3.09 3.12 3.15 3.18 3.21	38154 P6017 38154 P6018 38154 P6019 38154 P6020 38154 P6021	3.24 3.27 3.30 3.33 3.36	38154 P6022 38154 P6023 38154 P6023 38154 P6024 38154 P6025 38154 P6026	3.39 3.42 3.45 3.48 3.51	38154 P6027 38154 P6028 38154 P6029 38154 P6030 38154 P6031	3.54 3.57 3.60 3.63 3.66	38154 P6032 38154 P6033 38154 P6034 38154 P6035 38154 P6036

### ADJUSTMENT OF DRIVE PINION PRE-LOAD

Туре		R200H	R200Z	
Drive pinion pre-load	N·m (kg-m)	1.1 - 1.6 (0.11 - 0.17)	1.1 - 1.4 (0.11 - 0.14)	

#### Adjusting washer for adjustment of drive pinion pre-load

R200H, R200Z			
Thickness mm	Parts number	Thickness mm	Parts number
3.81	38125 61001	3.97	38133 61001
3.83	38126 61001	3.99	38134 61001
3.85	38127 61001	4.01	38135 61001
3.87	38128 61001	4.03	38136 61001
3.89	38129 61001	4.05	38137 61001
3.91	38130 61001	4.07	38138 61001
3.93	38131 61001	4.09	38139 61001
3.95	38132 61001		
	Thickness     mm       3.81     3.83       3.85     3.85       3.87     3.89       3.91     3.93       3.95     3.95	Thickness     mm     Parts number       3.81     38125 61001       3.83     38126 61001       3.85     38127 61001       3.87     38128 61001       3.89     38129 61001       3.91     38130 61001       3.93     38131 61001       3.95     38132 61001	Thickness     mm     Parts number     Thickness     mm       3.81     38125 61001     3.97     3.97       3.83     38126 61001     3.99     3.99       3.85     38127 61001     4.01       3.87     38128 61001     4.03       3.89     38129 61001     4.05       3.91     38130 61001     4.07       3.93     38131 61001     4.09       3.95     38132 61001     4.09

## Adjusting spacer for adjustment of drive pinion pre-load

Туре	R200H, R200Z			
	Thickness mm	Parts number		
	45.6	38165 10V05	 (G[	
Adjusting spacer	45.9	38165 10V06		
	46.2	38165 10V07		
	46.5	38165 10V00	E	
	46.8	38165 10V01		
AD WOTHENT OF ODE D			576	

#### ADJUSTMENT OF SIDE BEARING PRE-LOAD

Туре		R200H	R200Z	
Side bearing pre-load	N·m (kg-m)	0.30 - 1.47 (0.03 - 0.15)	1.45 - 2.04 (0.145 - 0.205)	PD

#### Adjusting washer for adjustment of side bearing pre-load

Туре	R20	юн		R2	DOZ		
	Thickness mm	Parts number	Thickness mm	Parts number	Thickness mm	Parts number	
	2.00	38453 N3100	1.01	38453 15U00	1.52	38453 15U17	
	2.05	38453 N3101	1.04	38453 15U01	1.55	38453 15U18	
	2.10	38453 N3102	1.07	38453 15U02	1.58	38453 15U19	5
	2.15	38453 N3103	1.10	38453 15U03	1.61	38453 15U20	-
	2.20	38453 N3104	1.13	38453 15U04	1.64	38453 15U21	
	2.25	38453 N3105	1.16	38453 15U05	1.67	38453 15U22	ŀ
	2.30	38453 N3106	1.19	38453 15U06	1.70	38453 15U23	
	2.35	38453 N3107	1.22	38453 15U07	1.73	38453 15U24	
djusting washer	2.40	38453 N3108	1.25	38453 15U08	1.76	38453 15U60	
	2.45	38453 N3109	1.28	38453 15U09	1.79	38453 15U61	
	2.50	38453 N3110	1.31	38453 15U10	1.82	38453 15U62	
	2.55	38453 N3111	1.34	38453 15U11	1.85	38453 15U63	
	2.60	38453 N3112	1.37	38453 15U12	1.88	38453 15U64	
	2.65	38453 N3113	1.40	38453 15U13	1.91	38453 15U65	
			1.43	38453 15U14	1.94	38453 15U66	
			1.46	38453 15U15	1.97	38453 15U67	
			1.49	38453 15U16	2.00	38453 15U68	
			1				

#### ADJUSTMENT OF TOTAL PRE-LOAD

Туре	R200H	R200Z
Total pre-load with oil seal installed N·m (kg-m)	1.4 - 3.1 (0.14 - 0.32)	1.5 - 2.1 (0.15 - 0.21)
Drive gear backlash mm	0.13	- 0.18

## ADJUSTMENT OF PRESSURE RING CLEARANCE (R200Z)

Pressure	ring	clearance
----------	------	-----------

mm

0 - 0.05

BR

۶D

## Pressure ring shim

Thickness mm	Parts number	Thickness mm	Parts number	Thickness mm	Parts number
1.27	38414 15U00	1.35	38414 15U02	1.43	38414 15U04
1.31	38414 15U01	1.39	38414 15U03	1.47	38414 15U05

SD-9

## FRONT

#### Z80T70C

laint hing		Final drive side	T70C
Joint type		Wheel side	Z80
Amount of groups		Final drive side	110 - 120
Amount of grease	= y	Wheel side	75 - 85
Dest leasth at inc	stelled mm	Final drive side	95.5 - 97.5
Boot length at ins	staneo mm	Wheel side	90.5 - 92.5
	Stamped number	Parts number	Туре
Spider	00	39720 51E00	
assembly (final drive side)	01	39720 51E01	TTOC
	02	39720 51E02	1700
	03	39720 51E03	

•

.

## Z80T82F

laint tona		Final drive side	T82F
Joint type		Wheel side	Z80
Amount of groop		Final drive side	95 - 105
Amount of grease g		Wheel side	· 75 - 85
Boot length at installed mm		Final drive side	95 - 97
		Wheel side	90.5 - 92.5
Coidea	Stamped number	Parts number	Туре
assembly	00	39720 10V10	
(final drive side)	01	39720 10V11	T82F
02		39720 10V12	

# REAR

## B100D100F

loint two	Final drive side	D100F
	Wheel side	B100
Amount of groace	Final drive side	170 - 200
Amount of grease g	Wheel side	170 - 190
Boot length at	Final drive side	103.5
installed mm	Wheel side .	102

## **TIGHTENING TORQUE**

		Unit: N·m (kg-m)
<b>F</b> 4	Drive shaft to side flange (left side)	28 - 37 (2.8 - 3.8)
FION	Drive shaft nut	236 - 313 (24.0 - 32.0)
Drive shaft to side flange Rear Drive shaft nut	Drive shaft to side flange	· 69 - 78 (7.0 - 8.0)
	206 - 274 (21.0 - 28.0)	

## WHEEL ALIGNMENT

	Camber		-0°50′±45′	
	Caster		3°55′±45′	
Front	King pin inclination		15°20′±45′	Ğ
	Toe-in	mm	0 to In 2	Q
	Amount of side slip (Reference)	mm	In 5 to Out 5	 E@
	Camber		-1°15′±30′	
Rear	Toe-in	mm	O to In 4	572
	Amount of side slip (Reference)	mm	In 5 to Out 5	UC

PD

#### WHEEL BEARING

Location		Front axle	Rear axle	
Rotating torque	N·m (kg-m)	0.40 - 2.54 (0.04 - 0.26)	0.324 - 1.529 (0.033 - 0.156)	BR
Spring scale measurement	N (kg)	2.0 - 13 (0.2 - 1.4)	1.97 - 8.60 (0.20 - 0.88)	st
		Length "A" mm		
		190		RS
Spring scale set position				ha El
		FAC1161D	ð RAC0998D	SD
End play	mm	0		

## **BALL JOINT**

Oscillating torque	N∙m (kg-m)	0.50 - 3.40 (0.05 - 0.35)
Spring scale measurement (at cotter pin hole)	N (kg)	7.95 - 55.3 (0.81 - 5.64)
Sliding torque	N·m (kg-m)	0.50 - 3.40 (0.05 - 0.35)
End play	mm	0

-

#### TIGHTENING TORQUE

Unit: N·m (kg-m)

Wheel bearing lock nut Arm A to suspension member (Ball joint portion) Arm A to steering knuckle (Ball joint portion)		236 - 313 (24.0 - 32.0)	
		96.2 - 119 (9.80 - 12.2)	
		96.2 - 119 (9.80 - 12.2)	
Steering knuckle to third link		98.1 - 117 (10.0 - 12.0)	
Third link to upper link		89.0 - 107 (9.00 - 11.0)	
Stabilizer to connecting rod			
Stabilizer connecting rod to mounting bracke	t	42 - 47 (4.2 - 4.8)	
Stabilizer clamp fixing bolt			
Stabilizer clamp fixing nut		40 - 49 (4.0 - 5.0)	
Shock absorber assembly to third link		89.0 - 107 (9.00 - 11.0)	
Shock absorber assembly to underbody		40 - 53 (4.0 - 5.5)	
Shock absorber piston rod lock nut		18 - 23 (1.8 - 2.4)	
Wheel hub lock nut		206 - 274 (21.0 - 28.0)	
Lower arm to suspension member		78.0 - 98.0 (7.90 - 10.0)	
Lower arm to axle housing		79 - 93 (8.0 - 9.5)	
Lower arm connecting rod		8.9 - 11 (0.9 - 1.2)	
Front upper link fixing nut		78.0 - 98.0 (7.90 - 10.0)	
Deserves light	Bolt	78.0 - 98.0 (7.90 - 10.0)	
Rear upper link	Nut	69 - 88 (7.0 - 9.0)	
Connecting rod to stabilizer		8.9 - 11 (0.9 - 1.2)	
Stabilizer clamp		44 - 54 (4.4 - 5.6)	
Shock absorber assembly to axle housing		88.3 - 107 (9.00 - 10.0)	
Shock absorber assembly to underbody		16 - 18 (1.6 - 1.9)	
Shock absorber piston rod lock nut		18 - 23 (1.8 - 2.4)	
	Wheel bearing lock nut Arm A to suspension member (Ball joint port Arm A to steering knuckle (Ball joint portion) Steering knuckle to third link Third link to upper link Stabilizer to connecting rod Stabilizer connecting rod to mounting bracke Stabilizer clamp fixing bolt Stabilizer clamp fixing nut Shock absorber assembly to third link Shock absorber assembly to underbody Shock absorber piston rod lock nut Wheel hub lock nut Lower arm to suspension member Lower arm to axle housing Lower arm connecting rod Front upper link fixing nut Rear upper link Connecting rod to stabilizer Stabilizer clamp Shock absorber assembly to underbody Shock absorber of to stabilizer Stabilizer clamp Shock absorber assembly to underbody Shock absorber assembly to underbody	Wheel bearing lock nut     Arm A to suspension member (Ball joint portion)     Arm A to steering knuckle (Ball joint portion)     Steering knuckle to third link     Third link to upper link     Stabilizer to connecting rod     Stabilizer connecting rod to mounting bracket     Stabilizer clamp fixing bolt     Stabilizer clamp fixing nut     Shock absorber assembly to third link     Shock absorber assembly to underbody     Shock absorber piston rod lock nut     Wheel hub lock nut     Lower arm to axle housing     Lower arm connecting rod     Front upper link fixing nut     Rear upper link fixing nut     Rear upper link fixing nut     Shock absorber assembly to axle housing     Shock absorber assembly to axle housing     Shock absorber assembly to underbody	

#### ROAD WHEEL

Wheel type		Aluminum
Runout limit	Lateral	Less than 0.3
mm	Vertical	Less than 0.3
Permissible amount of residual	Dynamic (measured at lug)	Less than 10 (one side)
imbalance g	Static (measured at lug)	Less than 20

#### TIGHTENING TORQUE

	Unit: N⋅m (kg-m)
Wheel nut	103 - 122 (10.5 - 12.5)

TIRE

	Tire air pressure kPa (kg/cm <sup>2</sup> )		
lire size	Front wheel	Rear wheel	
245/40ZR18	230 (2.3)	230 (2.3)	
T145/70D17	420 (4.2)	420 (4.2)	
	the second s		

GI

EC

TF

PD

BR

ST

R\$

HA

EL

SC

#### **BRAKING FORCE**

Total braking force of rear wheels	More than 10% of axle weight	
Variation between right and left of each wheel	Less than 8% of axle weight	
Total braking force	More than 50% of vehicle weight at inspected	

Note: The braking force when both front wheels are locked up can be considered to meet the total braking force.

#### **BRAKE PEDAL**

Free play (at pedal top surface) mm	3 - 11
Brake pedal height (from top surface of floor panel melt sheet)	163 - 173
mm	
Depressed pedal height under force of 490 N (50 kg) (from top surface of dash panel melt sheet)	More than 75
mm	
Clearance between the edge of stop lamp switch screw and pedal stopper mm	0.3 - 1.0

#### **BRAKE BOOSTER**

Vacuum leakage [at vacuum of 66.7 kPa (-500 mmHg)]	Within 3.3 kPa (25 mmHg) of vacuum for 15 seconds	
Input rod standard length at installed mm	140	

#### FRONT DISC BRAKE

Brake type			OPB27V
Standard thickness (New) mm		11.9	
pad	Wear limit of thickness mm		2.0
	Standard thickness (New) mm		30
Disc rotor	Wear limit of thickness	mm	28.4
<del></del>	Runout limit	mm	Less than 0.05

#### **REAR DISC BRAKE**

Brake type		OPB13V, OPB13VA
Brake	Standard thickness (New) mn	9.6
pad Wear limit of thickness mm		2.0
	Standard thickness (New) mn	22
Disc rotor	Wear limit of thickness mr	20
	Runout limit mn	Less than 0.07

#### PARKING BRAKE

Туре		DS17HD	
Brake	Standard thickness (New) mm	3.0	
lining	Wear limit of thickness mm	1.5	
Dava	Standard inner diameter (New) mm	172 dia.	
Diam	Wear limit of inner diameter mm	173 dia.	
Operating [under forc	stroke e of 196 N (20 kg)]	5 - 7 notches	
Maximum	stroke	19 notches	
Number of lamp turns	notches when brake warning on	Within 1 notch	

## TIGHTENING TORQUE

#### Unit: N·m (kg-m)

Front caliper mounting bolt	151 - 152 (15.3 - 15.6)
Rear caliper mounting bolt	39 - 50 (3.9 - 5.2)

## STEERING WHEEL

Steering wheel end play	mm	0
Steering wheel free play	mm	0 - 35

#### STEERING ANGLE

Inner wheel	36°
Outer wheel	30°

#### STEERING COLUMN

Steering column length "L" mm

610



STC0720D

#### STEERING LINKAGE

Steering gear type			PR26AF
	Oscillating torque	N∙m (kg-m)	0.30 - 2.90 (0.04 - 0.29)
Tie-rod ball joint outer socket	Spring scale measu (at stud bolt hole)	urement N (kg)	4.71 - 45.3 (0.48 - 4.64)
	Sliding torque	N·m (kg-m)	0.30 - 2.90 (0.04 - 0.29)
	End play	mm	Less than 0.5
	Oscillating torque	N∙m (kg-m)	1.0 - 7.8 (0.1 - 0.8)
Tie-rod ball joint inner socket	Spring scale measurement (at arrow position in figure below) N (kg)		24.1 - 186 (2.45 - 19.0)
	End play	mm	Less than 0.2
Tie-rod length "L"		mm	151.6



STC0973D

#### STEERING GEAR

Steering gear type	PR26AF
Rack neutral position "L" mm	62.0



ଞା

ΞC

TF F

SD

			STC0101D	PD
	Screw lock nut ti	40 - 58 (4.0 - 6.0)		
Retainer	Primary tightening torque N-m (kg-m) Re-tightening torque after loosening once N-m (kg-m)		5.0 - 5.8 (0.5 - 0.6)	BR
adjustment			5.0 - 5.8 (0.5 - 0.6)	st
	Adjusting screw back-off		60° - 80°	୭ଡ
	Range within ±11.5 mm from	Area mean value N (kg)	166.7 - 225.5 (17.00 - 23.19)	50
Rack sliding (at power ON)		Range of variations N (kg)	Less than 39 (4.0)	HA
force Full range	Full range	Peak value N (kg)	Less than 294 (30.0)	
(at power OFF)		Range of variations N (kg)	Less than 147 (15.0)	er

#### **OIL PUMP**

Maximum oil p	ump relief	oil	pressure
	N	1Pa	(kg/cm <sup>2</sup> )

8.0-0.45 (81.6-4.5)

Fluid capacity

**STEERING FLUID** 

Approx. 1.0

#### TIGHTENING TORQUE

		Unit: N⋅m (kg-m)
Steering wheel nut		30 - 39 (3.0 - 4.0)
Steering gear to suspension member		Mounting bolt for vehicle LH 62 - 76 (6.3 - 7.8) Mounting bolt for vehicle RH 154 - 163 (15.7 - 16.7)
Steering gear to steering column		24 - 29 (2.4 - 3.0)
Outer socket to steering knuckle		30 - 39 (3.0 - 4.0)
Tie-rod lock nut		79 - 98 (8.0 - 10.0)
Oil pump fixing	Large	32 - 42 (3.2 - 4.3)
bolt	Small	14 - 17 (1.4 - 1.8)
Hydraulic tube (high pressure side) to oil pump		50 - 68 (5.0 - 7.0)
Hydraulic tube to	High pressure side	15 - 24 (1.5 - 2.5)
steering gear	Low pressure side	28 - 39 (2.8 - 4.0)

ł

SD-15

## POWER CYLINDER

Power cylinder ball	Oscillating torque N·m (kg-m)		0.98 - 7.80 (0.1 - 0.8)	
joint	End play	mm	0	

## POWER CYLINDER LOWER LINK

Power cylinder lower link lengt	Power	cylinder	lower	link	length
---------------------------------	-------	----------	-------	------	--------

mm 290.4±1.0





STC0602D

#### **TIGHTENING TORQUE**

	Unit: N⋅m (kg-m)
HICAS actuator assembly fixing bolt	84.4 - 107 (8.60 - 11.0)
Outer link to axle housing	46 - 59 (4.6 - 6.1)

